Fiber-optic systems for digital and analog communications are here. Data rates of 140 Mbits and 300-MHz FM carriers have now been achieved in multimode systems of LEDs, lasers, optical fibers and photosensors. Some new optical driving and switching elements promise bandwidths as high as 100 GHz. See p. 26.
The First Modular Precision Pot...

... 10 turn precision, in a 5/8” square package.

Now custom design precision in your equipment! Bourns modular line of 10-turn wire-wound potentiometers offers virtually infinite selection of standard options, with specs that are unequaled in any other line of modular controls, potentiometers and switches.

SMALL SIZE—The 5/8” square design saves up to 35% of panel space compared to standard circular models. Position them closer or in an area simply not possible before now.

LOW ASSEMBLY COSTS—Easy and economical mounting on P.C. boards. Only Bourns offers a choice of P.C. pins or solder lugs!

MANY OPTIONS—Single shafts of 1/4” or 3/4” diameter are each available in 3 standard lengths, or choose dual concentric shaft options - all with plain or locking bushings. Specify to your application and gang up to two modules. You’ll find these smaller modular precision pots offer the same electrical specs as the larger circular types - such as independent linearity of only ±0.25%.

“FEEL-APPEAL”—As with Bourns other styles of controls and switches, this precision line offers the same smooth, consistent feel. The low rotational torque is still only .3 to 2.0 oz. inch!

CALL TODAY—for complete information on this versatile off-the-shelf, modular constructed potentiometer. Find out how to custom design precision in your equipment at standard cost and leadtime.

MODULAR PRECISION...BEAUTIFUL!

TRIMPOT PRODUCTS DIVISION, BOURNS, INC., 1200 Columbia Avenue, Riverside, CA 92507, Telephone 714 781-5122—TWX 910 332-1252.
Our New Display Can Say A Lot For You

Our new HDSP-2000 Alphanumeric Display can spell it out for you in bright, crisp characters. The full 5x7 dot matrix can display ASCII or custom character sets including lower case and symbols. Compact and complete with on-board electronics, the HDSP-2000 dramatically reduces display system size and complexity. Each 12 pin DIP contains 4 characters with row drivers and storage. End stackable and easy to interface, they're ideal for "smart" instruments, medical systems or business terminals, military applications, and almost any mobile, portable or hand-held device. They're in stock today at HP's franchised distributors. In the U.S. contact Hall-Mark, Schweber, Wilshire or the Wyle Distribution Group (Liberty/Elmar) for immediate delivery. In Canada, contact Zentronics, Ltd.
MIL-SSR UPDATE

Ready for military service: Our new AC power SSR.

Commercial relays are no match for severe military or aerospace environments. But there's no doubt about our new 652 Series. Designed expressly for military and aerospace applications, this new AC SSR is packaged in a rugged, hermetically sealed aluminum case with the internal circuit assembly encapsulated to resist shock and vibration. What's more, all circuit components are military grade including the inverse parallel SCRs that provide reliable output switching — up to 25 Amps — over the frequency range of 45-440Hz.

Other features include logic compatible input drive circuitry, optical isolation, and zero voltage turn-on to reduce EMI.

To top it all off, our 652 Series is designed to meet MIL-R-28750 and all categories of MIL-STD-704A, with an operating ambient temperature range of -55°C to +110°C.

For complete specification data, contact your nearest Teledyne Relays sales office listed in EEM, Gold Book and Electronics Buyers' Guide. You'll find we have the experience, products, and technical support to meet all your SSR needs — including a quick reaction capability to design SSRs specifically for your application.

TELEDYNE'S MILITARY SSRs

A. P/N 683-1 DC SSR
   DIP package, with output rated at 600mA/50VDC

B. P/N JM540-1 Bi-polar SSR
   Mil P/N M28750/5, TO-5 package, with bi-polar (AC/DC) output rated at 60mA/40V

C. P/N JM543-1 DC SSR
   Mil P/N M28750/8, TO-5 package, with output rated at 300mA/40VDC

D. P/N JM543-2 DC SSR
   Mil P/N M28750/7, TO-5 package, with output rated at 100mA/250VDC

E. 652 Series AC Power SSR
   Output rated at 25A/250VRMS

TELEDYNE RELAYS

3155 West El Segundo Boulevard, Hawthorne, California 90250
Telephone (213) 973-4545

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Recognize upper-case letters only with a simple two-gate circuit.

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Cover: A multichannel array of double-heterostructure lasers for fiber-optic communications, by IBM, is thermoelectrically cooled. Laser connections are at left, fiber lightguides exit at right.
The 2900 Family: Two years later.

1975. Advanced Micro Devices introduces the world’s best 4-bit microprocessor slice, the Am2901, along with a few support circuits.
1977. It’s a whole new family. Now there’s an Am2901A just like the Am2901, only better. Now there are 18 support circuits, two or three second sources and all the software you’d ever want. The 2900 family has become the family of the future. Here’s why:

The first family.
The Am2900 family is the first group of products designed specifically for microprogrammed machines. Microprogramming is rapidly becoming the most popular way to design medium- and high-performance systems, to reduce development time, make changes easily, and conveniently add new features.

Less weight, less size.
With the Am2900 family, it’s not uncommon for entire boards to be eliminated. You’ll shrink system size and weight, increase overall reliability and reduce manufacturing costs.

Time goes by, price goes down.
In July 1975, we told you we’d reduce the cost of the Am2901 by 30% per year. We’ve done it twice. Once in April 1976 and once in March 1977. The Am2900 family gets less and less expensive all the time.

We’re so popular, we’re the industry standard.
The Am2900 family is the most widely used Bipolar LSI family in:
• Minicomputers: For emulators, high-performance CPU’s and add-ons by eight out of the top ten U.S. manufacturers.
• High-performance controllers: For discs, tapes, floppy discs and universal controllers.
• Communications: For PBX systems, central exchanges, multiplexers and modems.
• Military: For radar processors, display systems and the Navy’s new standard avionic computer, the AN/AYK-14.
The Family:

- CPU Slice (ALU and general registers)
- Microprogram Control Units
- Branch and Instruction Control for Microprogram Sequencers
- LSI Bus Interface Devices
- Priority Interrupt Control
- Main Program Control
- New More Powerful MSI functions
- *In Development

Am2901A, 2902, 2903*, 2904*
Am2909, 2910*, 2911
Am29803, 29811
Am2905, 2906, 2907, 2915A, 2916A, 2917A
Am2913, 2914
Am2930*, 2931*, 2932*
Am2918, 2919, 2920, 2921, 2922

Plus:

- Schottky and low-power Schottky MSI, MOS static and dynamic RAM’s and all the devices you need to build your high-performance microcomputer.

We don't sell and run.

Advanced Micro Devices offers learning aids to help speed up designs and keep your engineers up-to-date on the very latest microprogramming techniques. Learning aids and application materials like these perennial favorites:

- A 16-Bit Microprogrammed Computer
- The Am2900K1 Learning and Evaluation Kit
- The Microprogramming Handbook

• A High Performance Microprogrammed Disc Controller
  In development:
  • Vertically Microprogrammed State Machines
  • An emulation of the Am9080A/8224/8228 using the Am2900 family

And two terrific design aids:

**AMDASM**

Our powerful, easy-to-use microprogram assembler offering software support through the worldwide INFONET time-sharing division of Computer Science Corporation. (It supports user-defined mnemonics for producing microinstructions up to 128 bits wide, and includes formatting and default features as well as tape generation for PROM programmers. If you’ve got the other guy’s MDS system, ask for AMDASM/80. It comes on a floppy disk and runs under their operating system.)

**AMDS**

Beginning this fall, we’ll be offering hardware support with the Advanced Microprogram Development System. (It’s the first prototyping system especially designed for microprogramming systems.) It’ll help speed up construction of prototype systems and generation and de-bug of microcode. Resident AMDASM, of course!

The Am2900 family.

It’s today’s product family for tomorrow’s high-performance machines. Am2900. Remember that number. You’re going to be hearing it a lot.
Start Getting Your Money$worth Out of Power Modules

Now, you can really start getting your money's worth out of power modules with Abbott's new LOW COST series. Designed to give you 100,000 hours of trouble-free operation (that's 11½ years), these reliable units meet the needs of OEM engineers. Their purchase price is about $7 per year of service. The model LC series feature:

- 47-420 Hz Input Frequency
- 0.1% Regulation
- +60°C Ambient Operation
- Single and Dual Outputs
- 1 Day Stock Delivery

These units provide more quality per dollar compared to similar items on the market. See table below for prices on some of our LC models. Many other LC models are listed in our catalog.

If analyzing the many similar power supplies on the market is confusing; if you are concerned about the long-term reliability of those units, then decide on an Abbott power supply for your system. Your best buy in OEM power modules is ABBOTT.

Abbott also manufactures 3,000 other models of power supplies with output voltages from 5 to 740 VDC and with output currents from 2 milliamps to 20 amps. They are all listed with prices in the new Abbott Catalog with various inputs:

<table>
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<th>12V</th>
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Please see pages 1054-1056 Volume 1 of your 1975-76 EEM (ELECTRONIC ENGINEERS MASTER Catalog) or pages 612-613 and 620 Volume 2 of your 1975-76 GOLD BOOK for complete information on Abbott Modules.

Send for our new 60 page FREE catalog.
Across the desk

Everyone overcommits

What a great editorial in the April 12 issue of ELECTRONIC DESIGN (ED No. 8, p. 87). We had a case very much like "The Test"—all I had to do was change the name and the products, and the match was virtually one-to-one. One other aspect to this problem is that we oftentimes have engineers who, on their own, make all these overcommitments.

Overcommitting people's time and ability, I think, is a far greater cause of problems, particularly in the smaller companies, than anything else. Obviously, management's time is overcommitted, particularly with the new 9-to-5 do-nothings in government figuring out all sorts of inspections and forms and criteria for us to meet. In turn, I see management overcommitting their field-sales force, the field-sales force overcommitting production to deliveries that are almost impossible, and production overcommitting engineering to complete the products before they are really completed.

Engineering must fit into this picture somehow, so they very frequently overcommit management to more programs than can possibly be carried into production with the financial resources available to the company.

J. Reid Anderson
Information Terminals Corp.
323 Soquel Way
Sunnyvale, CA 94086

Stanford isn't Standard

In our Focus on Miniature Switches (ED No. 6, March 15, 1977), we identified some switches on page 71 as being manufactured by Stanford Applied Engineering. That was wrong. The company's name is Stanford Applied Engineering—of Santa Clara, CA. As is customary in such cases, we blame everything on the printer. Sorry.

Random Thoughts

I read all your editorials. They get better and better. We use them to train our new boss. My personal favorite was "Teaching the Horse Not to Eat."—Name withheld, Dallas, TX. (Editorial: Oct 11, 1976).

Your editorials on the more sophisticated management techniques and company policy have particular significance for me since I just joined a small company in danger of being overmanaged.—Name Withheld, Morristown, NJ.

Misplaced Caption Dept.

Microfiche retrieval systems have been around for years, but most fiche are still retrieved by hand.

Sorry. That's John Hoppner's "Portrait of the Artist," which hangs in the National Gallery of Ireland in Dublin.

(continued on page 10)
Intellec® is Intel's Microcomputer Emulation for the 8080, 8085, 8048 and Series 3000 microcomputers. And, in-depth support gets your microcomputer based products to market faster and easier.

Intellec is the only system that supports the entire line of Intel microcomputers. It's the only system with ICE In-Circuit Emulation for the 8080, 8085, 8048 and Series 3000 microcomputers. And Intellec is the only development system with a resident high level language for microcomputer system programming.

We call that language PL/M. It has become the most widely used language for microcomputer programming and can cut months off your software devel-
in-depth support.
from design to production.

- Development cycle. And, because PL/M is resident in the Intellec system, you put an end to timeshare computer charges. You just can't get that kind of power and efficiency from any other system.

- We've made Intellec easy to use. You communicate with the system in simple English-like statements. You can write application programs in small, manageable modules and link them together with other programs from the diskette library for loading into your microcomputer's PROM or EPROM memory.

- To simplify hardware/software integration and system debugging, Intel's unique ICE modules give you a "diagnostic window" into the operation of your system. The ICE software system is the only one that lets you control, monitor and analyze all microcomputer functions using symbolic references for addresses and data. And the new ICE-85™ provides expanded in-system emulation capability, extending the window to your entire microcomputer system.

- You can count on Intel for in-depth support in other areas, too. Like user application assistance, complete documentation, training programs and design seminars worldwide, and a users' software library with over 275 programs and growing.

- That kind of in-depth support is the reason more designers are using more Intel microcomputers and Intellec development systems than all others combined.

- To find out how Intellec can get you on the road to faster and easier microcomputer development, contact your nearest Intel distributor or sales representative. For a local demonstration or a copy of the Intellec brochure, use the reader service card or contact us directly. Intel Corporation, 3065 Bowers Avenue, Santa Clara, California 95051. Telephone (408) 246-7501.

Intel delivers.
Time was when high power DC power supplies were available on a custom basis only.

No more, though.

Now, for the first time, you can get high power 30 SCR DC in a standard product.

E/M's EMHP series of standardized modular assemblies are custom-packaged for your specific industrial and scientific applications, and give you:
- Greatly reduced costs
- Greatly reduced delivery time
- Greatly increased efficiency
- Greatly increased performance

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| SERIES 25 (30 KW max., 24" panel, 32" package) |
| EMHP10-1500 | 0-10        | 0-1500      | 0.1                     | 15                     |                |
| EMHP20-1000 | 0-20        | 0-1000      | 0.15                    | 7.5                    |                |
| EMHP40-600  | 0-40        | 0-600       | 0.25                    | 3.8                    |                |
| EMHP80-375  | 0-80        | 0-375       | 0.5                     | 2.4                    |                |
| EMHP150-200 | 0-150       | 0-200       | 0.75                    | 1.0                    |                |
| EMHP600-50  | 0-600       | 0-50        | 3.0                     | 0.3                    | $4700          |

| SERIES 40 (60 KW max., 24" panel, 47%" package) |
| EMHP10-3000 | 0-10        | 0-3000      | 0.10                    | 30                     |                |
| EMHP20-1500 | 0-20        | 0-1500      | 0.15                    | 12                     |                |
| EMHP40-900  | 0-40        | 0-900       | 0.25                    | 6                      |                |
| EMHP80-600  | 0-80        | 0-600       | 0.50                    | 4                      |                |
| EMHP150-350 | 0-150       | 0-350       | 0.75                    | 2                      |                |
| EMHP600-100 | 0-600       | 0-100       | 3.00                    | 0.5                    | $8500          |

*Each application is priced at time of order. Please consult factory for complete details.

Any other combination of ratings to 3000 amps and 600 volts is available within the power rating of each series.

To order, or for any technical information, call TOLL FREE (800) 631-4298

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Specialists in Power Conversion Equipment

CIRCLE NUMBER 8

Across the desk (continued from page 7)

OOPS!

In our description of Figaro Engineering's semiconductor gas sensor (ED No. 1, Jan. 4, 1977, p. 162) we wrote, incorrectly, that it was the first UL-approved gas sensor. That wasn't quite correct. What is correct is that the Figaro sensor is used in the Craft-Alarm, which is the first UL-approved detector of natural or propane gas.

Never too young

When you consider the rapid pace of electronic developments these days, you have to conclude that it's never too soon to get a head start. Reader Glenn Baumgartner supports this view with this photo of his daughter, Joy, when she was three, and probably Electronic Design's youngest and certainly the prettiest reader. The photo was taken by Glenn's wife, Betty, who joins Glenn in assuring us that it was completely spontaneous and in no way staged.

Edsel Murphy strikes again

Murphy's Law III-2; "Any error that can creep in, will." In our FOCUS on flat, flexible cable (ED No. 9, April 26, 1977, p. 67), the address of Ansley Electronics was given as Doylestown, PA. This is doubly regrettable, because Ansley's name is now T&B/Ansley, a subsidiary of Thomas & Betts, and the address is 3208 Humboldt St., Los Angeles, CA 90031 (213) 223-2331.
My shirt, yes...my C-Meter, no.

Test the kind of guy who'll give you the shirt off his back: ask him for his C-Meter. He knows that his C-Meter gives him a definite edge. It exposes an obvious efficiency: capacitors are easier to measure than resistors.

No more twiddling and nulling. No need for expensive, tight-tolerance capacitors or tweak pots. With its pushbutton speed, high accuracy (0.1%), small size and versatility (0.1 pf to 0.2 farads), the C-Meter makes you a more productive engineer. You owe it to yourself to try one on. It'll cost no more than a fine suit: stocked locally at only $289.00.

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We have terrific breadth.
We’re leaders in the entire spectrum of semiconductor technology: from simple transistors to the most complex large scale integrated circuits.
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Santa Clara, CA 95051

Gentlemen:
Please send me the volumes of the National Semiconductor Data Bookshelf that I have selected below. I have enclosed a check or money order for the total amount of the order, made payable to National Semiconductor Corp.

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IF YOU THINK FIBER OPTICS IS A THING OF THE FUTURE, IT'S TIME YOU SAW THE LIGHT.

Some people think fiber optics is still a few years away. But then some people still haven't heard about us. We're Galileo Electro-Optics Corporation. And we've got the world's broadest line of optical communication cable. It's called Galite. And it gives you the kind of choice in strength, propagation efficiency, thermal compatibility, chemical resistance, weight—and cost—to make all the incredible advantages of fiber optics practical for your application right now.

And just look at those advantages.

Optical fiber can handle over 10,000 times more information than copper wire, in the same amount of space.

Optical fiber can handle amounts of information copper wire can't even touch—a 30 volume Britannica, transmitted in a tenth of a second.

Optical fiber is virtually immune to electromagnetic interference, cross talk, short-circuit loading, and fire.

Optical fiber can resist temperatures up to 1000°C.

Within the Galite line, Galite 3000, for use up to 1100 feet, covers the broadest range of applications. With its wide light acceptance angle, it's the most efficient cable for LEDs, the most practical light source available.

We also offer, with varying light acceptance angles, Galite 1000, for use up to 150 feet. Galite 2000, for up to 250 feet. Galite 4000, for up to 3300 feet. Galite 5000, for beyond 3300 feet. Plus soon-to-be-introduced Galite 6000 and 7000, for even greater distances and wider bandwidths.

The reason we can offer so much is simply that we've had a head start. We've pioneered in glass fiber optic products since 1959 and are now the world's largest manufacturer, with over 2 trillion feet shipped.

We also have the country's most integrated production facility where we do everything from formulating the glass to making complete systems including light sources, detectors, and connectors. So we can keep reliability up. And costs down.

Why not call, write, or circle the reader service number for our new information package, "Fiber Optics Now."

It will bring a whole lot of solutions to light.


Galileo Electro-Optics Corp.

THE FIRST COMPANY TO BRING FIBER OPTICS OUT OF THE LAB AND INTO PRODUCTION.
A digital F.R.A. with an exciting new feature.

Simplicity.

EMI has taken the complexity out of digital F.R.A. operation. In fact, our SM2001A is so simple that, in effect, all the operating instructions are on the front panel, reducing test time from minutes to seconds.

But don't think that simplicity means a sacrifice in performance. The SM2001A has complete harmonic analysis capability, so it's a frequency response analyzer in the fullest sense. Innovative digital techniques ensure high stability, resolution and accuracy. And a range of custom-built accessories provides unique flexibility.

Accessories include facilities for frequency extension, two-channel operation, plotter and computer interfaces. There are also modulator/demodulator and reference synchronizer units.

Frequency range is 0.00001 Hz to 999 Hz (up to 999 kHz with frequency extension).

The price is easy, too. The SM2001A costs far less than competitive equipment.

Contact EMI for complete information.

EMI Technology Inc., Instrumentation Division, 55 Kenosia Avenue, Danbury, CT 06810 (203) 744-3500, TWX 710-456-3068

EMI Technology Inc., Instrumentation Division
A member of the EMI Group. International leaders in music, electronics and leisure.
Unique!
A True Logarithmic A/D Converter

Dynamic Range
\( > 1,000,000:1 \)

The patent’s still pending, so we’re sure you’ve never seen this before: a 15-bit A/D converter whose binary-coded output is the logarithm of \( \frac{V_{in}}{V_r} \); a converter that produces the log function directly, and has the dynamic range of a 20 to 24 bit linear converter!

It takes a bit of mental re-orientation to appreciate what this breakthrough means (and there’s a lot to appreciate in the AN8020L) but here’s just one aspect: consider an application in which you want to digitize signals as big as 10 Volts, and as small as 10 mV, but always with a minimum resolution of 0.1%. In other words, you want to be able to detect a 10µV change in the 10 millivolts, yet accommodate and digitize signals as large as 10 Volts. You’ve got four choices...

- **a 20-bit linear converter**... virtually impossible, even with very expensive ultra-stable low-noise components. This route stops short at about 16 bits, for reasonable speed, cost and stability.
- **a floating-point, programmable-gain setup**, in which, for example, a 14-bit converter is fed from a programmable-gain amplifier whose gain is digitally settable from 1 to \( 2^9 \), in binary-proportioned steps. You’ll run out of gas at 19 or 20 bits. (One major problem is hysteresis: code overlap at the gain-changing points.)
- **a “companding” approach**, in which the slope and offset of the transfer function of an A/D converter are changed at pre-selected points in the range (e.g., \( \frac{1}{2} \) scale, \( \frac{1}{4} \) scale, \( \frac{1}{8} \) scale). This is only an approximation to the desired constant resolution, and again, accuracy, speed, and stability will fail short of your needs.
- **a true logarithmic A/D converter**, which (by definition) will give you constant resolution over its entire rated range. You could attempt to realize this function by first performing an analog conversion (linear to log), but the best accuracy and stability you could hope for from that approach is of the order of \( \pm 1\% \). But the all-digital approach — our Model AN8020L — will do the job easily. The Model AN8020L will provide a theoretical RMS quantum error of 0.015% of reading, over a full 4½ decades of input amplitude. Noise is low, stability is high, settling is reasonably fast, and log conformity is excellent... but you’ve got to study this unique product closely, to see how it opens new design doors for you.

Latch on to a brand-new technique! Write for this complete theoretical exposition on log A/D conversion.

ANALOGIC CORPORATION / AUDUBON ROAD / WAKEFIELD / MASSACHUSETTS 01880 / (617) 246-0300
Meet the “First Family”... of Mini/Micro Front Ends
(Best Performance and Best Value)

If you’re applying a microcomputer or a minicomputer to the acquisition and processing of analog data, and if 12-bit accuracy is your ballpark, then your thoughts must inevitably turn to one of the self-contained multichannel “front ends” that are currently available from some five or six manufacturers. Architecturally speaking, they are all about the same: a MUX, a buffer, a sample-hold, an A/D converter (buffered, usually), and some timing and control logic.

But that's where the similarity ends. When we invented this kind of module (yes, we were the first, by a couple of years in fact!) we set up standards for its flexibility and performance that have never been equaled. Meanwhile, we've been cutting costs (by higher production volume), adding new designs, and generally refining the package. For example:

Our microprocessor design (MP6812) gives you relative and absolute accuracies better than 0.025%, at a full 30 kHz throughput. And it makes those accuracies meaningful with T.C.'s of 3 to 15 ppm/°C. Tri-state output drivers for ease of interfacing. Ultra-flexible: pin-selectable output codes (3), output formats (3), input ranges (4), and input configurations (3).

Our minicomputer design (MP6912) is even more impressive. 100 kHz throughput, even lower T.C.'s, 3-Sigma noise <0.01% FSR. Even greater flexibility: four output codes, eight input ranges. Pin-selectable choice of single-ended or differential input.

And now there's an especially low-priced 75 kHz version of the MP6912 that gives you premium performance for lots less than the me-too imitations.

And all of these first-family designs are packaged in an EMI/RFI-shielded metal case, low-profile, only 3"x4.6"x0.375". They run exceptionally cool (e.g., the MP6812 dissipates <1.5 Watts, has <8°C rise) and this, combined with the low inherent T.C., provides truly remarkable stability. After a rigorous 96-hour burn-in, computer-programmed testing checks these designs at every code, on every range (about a million measurements!) and reports results in a printout shipped with each unit!

Finally, we sell compatible MUX expanders that let you extend the basic 16-channel capacity up to as high as 256 channels.

One word more: we've not only built more of these front ends than anyone else, but we've helped more users to apply them to more different applications than anyone else. Need a helping hand? Just call (617) 246-0300, and ask for our “A.I.D.E.” group.

Get full data—Find out how to travel First Class, with the First Family, at coach prices.

How To Get The Most For Your $39.
(Not Just a DPM—a DPI)

We've been telling you for years about the difference between digital panel meters (theirs) and digital panel instruments (ours), but the distinction has never been clearer than now, when you're being offered big-chip DPM's at a 100's price between $69.00 and $39.00. Some of those designs involve so much corner-cutting, it's a wonder they don't use a spherical case!

At Analogic, we cut prices (not corners) by taking advantage of the world's largest panel-digital volume. Our $39.00 big-chip design makes no compromises. It's a real DPI—an instrument—of all of the interface features: careful design, meaningful, accurate, stable, dependable measurements under realistic, non-ideal circuit conditions. After all, you're not building these things into a vacuum. You've got to fight all the old enemies: time and temperature drift, line-voltage sensitivity, bias-current errors, CMRR, etc.

Despite its lowest-ever price, our new 3½-digit (not 3-digit), 2,000-count (not 1000) Model AN2570 has everything you need. For example, at the input: bipolar differential input, 1000-megohm input resistance, very high CMRR, very low bias current, high-speed settling, and an optimized input filter for high NMR, with input protection up to ±300V.

Stability? The AN2570's autozeroed to ±1µV/°C, has a range T.C. of 35ppm/°C (all the way from -10°C to +65°C, by the way!) and a code-center uncertainty of only 20µV RMS (ever see anyone else even rate that on a DPM?). So when we say ±0.05% accuracy, we mean it.

How does this hit you? The CMV is a cool 1400 Volts DC or peak AC from analog ground to power line. (While we're talking about cool, let's mention that the internal temperature rise is so low that the MTBF is over 100,000 hours, and our warranty is 24 months.)

But that's not all. DIN/NEMA case, universal powering (logic or worldwide-compatible line or 8 to 28V battery) and the highest reliability standards you've ever seen for a DPI or DPM.

Get all the facts on how far $39 will go.

Why “BSOTA”? Because the first customer for this fantastically linear, incredibly stable 16-bit D/A Converter asked us for "the Best-State-Of-The-Art design — BSOTA." It may be an awkward acronym, but the MP6816 is as successful a design as we've ever done.

Now that hundreds of these SuperDACs are solving tough D/A problems in dozens of fields, from biochemistry to communications, we think everyone ought to know what they can do.

First of all, 16 bits: that means the LSB is just 16 PPM of full scale. In that rarified atmosphere, 10 microsecond current-mode settling time is real speed. But that's just for openers.

How about relative accuracy (linearity) of 0.15 bit? Differential linearity of 0.12 bit? And for the clincher, T.C. of range and offset, less than 1 ppm/°C!
Get this theory/applications brochure on the ultimate in DAC design.

Now — 2nd Generation Industrial Digitals... Designs That Anticipate all your needs

About a year ago, we introduced the most advanced digital process indicators ever offered to the industrial-measurement field — accurate, stable, sophisticated DPI's, compatible with thermocouples, load cells, process-variable transmitters, etc. They were great designs — and we've just obsoleted every one of them... as well as everybody else's industrial digitals.

We've made no fewer than eleven major design improvements, and now "Measurometer" has about as much competition as "Rolls Royce." (The prices are still Pontiac-to-Olds however.)

These digitals are total solutions to the very real problem of optimizing DPI performance in industrial environments. For example...

**Isolation?** They float up to 1400V off power ground. **Noise?** Built-in filters reject line spikes and broadband noise, differential inputs reject ground-loop interference, and all-metal cases shield out EMI/RFI. **Power-Line Quality?** Regulated power supplies let you ignore it. **Dust, dirt, contaminants, humidity?** These are sealed units, designed to take it. **Shock & Vibration?** These things are tested harder than you'll use them!

We're running out of room, but...

- Two full-scale ranges: 0 to ±1999 (Pl 2400 Series) 0 to ±3999 (Pl 4400 Series) ... plus optional "dummy zeroes."
- Big, bright, glare-free displays, (LED or Plasma) for maximum readability... near, far, or off at an angle.
- Comprehensive test procedures ensure long-term reliability, sustained high performance. Burn-in, 96 Hours minimum.

There are 8 Measurometer families (Thermocouple, RTD, Wide-Range Thermocouple, Current-Loop, Voltage-mode, True-RMS, AC Line Voltage, and Microwave Receiver — for load cells, strain gages, pressure cells, etc.). And hundreds of models. A solution to just about every process-readout problem.

Get the full Measurometer story.

Circle inquiry number 105.

In 14-16 Bit Country... Where Every Bit Counts...
The 8000's Hold The Line

What do you do when most of the world can't afford to pay for the ultimate performance in an A/D converter ... but can't settle for less? You design your head off, and come up with a new breed: the very nearly ultimate, for a very nearly modest price.

It's the MP 8000 series: 14 to 16 bit successive-approximation A/D converters that come within a gnat's eyebrow of the best you can buy (we make those, too), and cost 50% less.

Here's a little chart that tells you why the 8000's have been selling as fast as we can make them:

<table>
<thead>
<tr>
<th>Model</th>
<th>Conversion Time</th>
<th>Accuracy</th>
<th>Linearity</th>
</tr>
</thead>
<tbody>
<tr>
<td>MP8014</td>
<td>14 10µsec</td>
<td>±006%FSR ±1ppmF</td>
<td>±001%FSR ±1ppmF</td>
</tr>
<tr>
<td>MP8015</td>
<td>15 15µsec</td>
<td>±003%FSR ±1ppmF</td>
<td>±001%FSR ±1ppmF</td>
</tr>
<tr>
<td>MP8016</td>
<td>16 30µsec</td>
<td>±002%FSR ±1ppmF</td>
<td>±001%FSR ±1ppmF</td>
</tr>
</tbody>
</table>

The 8000's are fully buffered (input and output) ... have adjustable conversion times (0.6 to 2.5 µsec/bit) ... provide pin-programmable ranging, code selection, formatting, and short-cycling ... NBS-traceable, guaranteed accuracy specs — and check the chart for those T.C.'s!

And, when you get to OEM quantities, these remarkable converters are within the reach of any system sophisticated enough to require them.
Get the full specs, and see how we've held the line on price/performance.

Now—a DPI for Your Portable, Power-Poor, Space-Pinched Packages ... Only 49 Bucks

This is a tough little design, too... really built for portable service. Premium components, in a solid mechanical package. We shake it, shock it, burn it in, retest it, and slap a 24-month warranty on it.

For battery-powered equipment, airborne and marine systems, biomedical and geophysical instrumentation, and anywhere that size, weight, and power are at a premium, the AN2575 can't be beaten.

Free... maxi-data on mini DPI's.

Circle inquiry number 106.

How About a 16-Bit A/D Converter for Under $200?

No kidding—we do it with DSI

Turn back to page 2, and read the harsh words about the other guys' single-chip DPI's. Now let's talk about the newest "mini" in our OEM-built-in line of DPI's.

The AN2575 is a premium-grade, ±3½-digit, logic-powered DPI that offers all the performance, interface features, and versatility of the AN2570, in a metal case that's only ¾ the size and weight. It operates from a 5V DC supply, and if the standard 160 mA current drain isn't low enough for you, we've got a 70mA option. The dimensions are perfect for ¼-DIN packaging, the case is very attractively styled, and you can buy it without a case, and save $8 more (100's).

Circle inquiry number 107.

Get the latest facts on the oldest precision A/D technology: DSI.

Circle inquiry number 108.

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So, almost every time you turn on your TV set, EECO enters your home. We're telling you now because we thought it's time you knew we do more than make thumbwheel switches, tape readers, and packaging hardware.

EECO is part of your life.
Now AMP's most versatile interconnection system is even more so.

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Top performance in a tiny space. AMPMODU posts, receptacles and headers make your packaging designs as tight as necessary.

We’ve also made it easier to place pins on a board. Forget about positioning pins one at a time. Forget costly front-end insertion equipment. Because AMP engineering ability shows up in our recently introduced AMPMODU pin headers. Pins are fully protected. Headers are polarized and have self-retention locking latches. Headers fit everywhere on a board, including board center.

Ten basic header styles offer several thousand possible variations. You can approach mass termination with AMPMODU headers. Up to 80 positions.

These headers now complement the AMPMODU interconnection system, which features dual cantilever spring beams in the receptacle, five basic contact types and board to board or board to wire versatility. The forgiving nature of the receptacle design also ensures a uniform, positive electrical contact with the mating posts, everytime.

At AMP our application, service and sales engineers are located throughout the world, and are ready to help you with prototyping as well as providing a complete after-sale service.

For more facts about AMPMODU headers, write or call Customer Service. (717) 564-0100. AMP Incorporated, Harrisburg, PA 17105.

AMP has a better way.
The Panasonic Plus: you get more power transistor than you pay for.

One look at the extra big chip in any Panasonic power transistor makes it obvious—not all transistors are created equal.

Because of our extra big chip and proprietary construction we could rate these devices higher, but we don’t. They’re always conservatively rated. Which, along with our rigid QC system, is why we have such a low rejection rate.

That’s part of the Panasonic Plus... one reason to switch to our power transistors. There’s also competitive pricing and broad range.

Many of our power transistors are matched to 2N numbers, and are available in standard TO plastic or metal packages, in a complete range of power, voltage and current ratings. And we also offer a line of small signal transistors, Hall Effect devices, and 4-bit microprocessors. All at prices that are highly competitive with those of other makers of quality semiconductor devices.

For complete information and prices, write to Panasonic Electronic Components, One Panasonic Way, Secaucus, N.J. 07094; or call (201) 348-7269.

Specifications

<table>
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<tr>
<th></th>
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<td>40-300V</td>
<td>18-300V</td>
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<td>Ic (A)</td>
<td>100m-6A</td>
<td>100m-2.5A</td>
<td>50m-1.5A</td>
<td>100m-4A</td>
</tr>
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Also available: TO-92 and other semiconductor packages.
New technologies needed to increase IC density

Better ways to image, etch and dope silicon wafers must become commercially feasible to increase integrated-circuit densities and decrease costs, according to two industry executives.

The densest circuits now in development—65-kbit RAMs with line widths of 2.5 microns—represent a limit to present imaging techniques, says Brian Dale of GTE Laboratories in Waltham, MA, "since at these dimensions we are beginning to approach the wavelength of light, and diffraction effects prevent higher resolution."

Dean Toombs, engineering director of the Semiconductor group and assistant vice-president at Texas Instruments Inc. in Dallas, agrees that optical photolithographic methods will have to be replaced for advances in semiconductor densities to continue for more than the next five to seven years.

"Electron-beam lithography appears to be a viable alternative," says Toombs, though a great deal of engineering remains to make the technique commercially acceptable. Explains Dale, "Present electron beam equipment is very expensive—approximately $1-million each—and has a throughput of only a few silicon wafers per hour."

These problems should be overcome and, within the next five years, direct electron-beam imaging should be applied on certain classes of devices, says Toombs. These products will not be small or medium-scale ICs, or even large-scale chips, but rather a new class of very-large-scale or grand-scale integrated (GSI) circuits.

"Since it has been proven that there are no fundamental limitations in reaching 1-micron line widths, it is reasonable to suppose that the practical problems will be resolved," and that historic growth trends will continue, says Dale in a paper prepared for the Armed Forces Communications and Electronics Association technical seminar in Washington, DC, last month. According to Toombs, interviewed in Dallas, optical methods can attain 1.25 to 1.5-micron line widths, but such fine lines require that each mask be placed within 0.25 microns for proper registration between levels. "Electron-beam imaging can achieve the image size," and can overcome the registration problem because it is a "full-electronic technology," without manual positioning, according to Toombs.

The processes needed for selectively adding or removing material from silicon slices will change from present wet-etch methods to so-called dry processing in which an rf plasma containing gaseous carriers is held in contact with the slice, Toombs adds. This technique produces sharper lines because there is less undercutting of masked areas, he explains.

Techniques for doping will change, too, says Toombs. He notes that already taking place is a shift away from thermal diffusion toward ion implantation, which permits shallower areas with more precise control over dimensions.

16-k RAM makers play speed leapfrog

Even as the first 16-k dynamic RAMs begin to hit stride on some production lines, suppliers of these high-density memories are trying to jump ahead of one another to produce devices with even shorter access times.

A 120-ns dynamic 16-k from Mostek Corp., whose 150-ns 4116 is already the fastest available, will be out later this month—the 4116-1. And other 16-k RAMs are expected to be unveiled by Intel and Texas Instruments, among others, which will be improving the speed of their present devices.

The 4116-1's 20% speed improvement stems largely from cutting speed-robbing capacitance by shrinking the elements on the chip, says Derrell Coker, applications manager in the memory-products department at the Carrollton, TX, manufacturer. The resulting chip size is not only smaller than the 4116's—22,000 sq. mil to 27,700—but is even smaller than Mostek's 4-k RAMs were in 1973 or 1974.

Meanwhile, an improved version of TI's 4070 16-k will be in production the third quarter of this year, a spokesperson says, and its access time will be 150 to 200 ns. However, the company isn't ready to give details.

Intel, too, though working on an upgrade, isn't ready to give out details, says William Regitz, manager of product engineering at the Santa Clara, CA, firm. Nevertheless, the company, whose 2116 was the first 16-k RAM, expects its 2116 upgrade to offer better performance than Mostek's 4116.

Mostek's faster 16-k RAM will cost about the same as present parts, says Coker, and the price of the older design will drop. When the new price sheets are written, the present $45 lower limit for 100 quantities will have fallen by a few dollars.

Music played, recorded by electronic pianist

The first electronic player piano replaces the familiar piano rolls with magnetic tape recorded with digital data. The Pianocorder selects the grouping and sequence in which the keys are played by decoding the data, and also controls how hard solenoids are actuated to drive the string hammers. Standard Philips magnetic-tape cassettes can be used both to play recorded songs and to record, for example, a student's piano lesson, and play it back.

Developed by Superscope, Chatsworth, CA, the basic Pianocorder system will come either as a kit to be installed on any upright or spinet piano, or as a "Vorsetzer" unit that can be rolled up to a piano keyboard. Padded fingers extend from the latter unit to press the keys.

Pianocorder system installed in an upright piano.
To minimize drop-outs and ensure maximum data reliability in either the playback or recording mode, the cassette runs at 3-3/4 in. per second—twice the normal speed—and at bit rates greater than 4-kbits/s.

To make original studio recordings, an 8080 µP-controlled system samples displacement, actuation speed and the pressure on each struck key. This parallel information is then digitized and multiplexed into serial format.

In playback, a logic panel delivers this information to five driver-decoder PC panels via a bus system. The Pianocorder system records and monitors 32 levels of intensity with which a key is hit, and decodes this information to drive the solenoids with a variable pulse width at full voltage. The wider the pulse the louder the struck note sounds.

To record on the home system, the sound intensity can be monitored by a microphone. The sound level from the microphone is applied to an arithmetic circuit that samples, at any instant, the sound volume, and the number of keys depressed. This sampling is converted, using an algorithm, into various sounds that mimic those of the original piece.

Volume production of the Pianocorder is slated to begin next January. The kit is expected to retail between $1250 and $1500, while the Vorsetzer unit is expected to sell for $1500 to $2000. With either the Pianocorder or Vorsetzer units, a prerecorded library of 100 45-min. cassettes will be furnished, many of them containing recordings of piano-roll classics from a 15,000-roll collection of Joseph S. Tushinsky, SuperScope's president.

**Display tells how far to drive—or walk**

You're tooling happily along an open stretch of desert highway. Suddenly, you notice that your gas indicator hovers around Empty. As panic sets in, you wonder whether you will make it to that gas station 10 miles away.

This problem has been "solved" with an optional miles-to-empty display, which will be available on Ford Motor Co.'s 1978 Continental Mark V. An LSI calculator provides an estimate of how many miles can be driven before running out of gas, and also tells you how many miles per gallon you're getting.

The three-digit gas-discharge display on the dashboard reads out the computed number of miles remaining.

"Electronics would also permit us to calculate and display 'miles per gallon' reading for the driver," says Lawrence A. Lopez, advanced instrumentation and display engineering manager for Ford's Electrical and Electronics Division. "But we decided 'miles-to-empty' is what really counts."

The primary system component is a large-scale integrated logic circuit that contains approximately 3600 transistors. This custom-PMOS digital processor (from AMI, Santa Clara, CA) receives information from two transducers, one in the fuel tank to convert fuel level to de voltage and the other linked to the transmission to translate vehicle speed to pulse rate.

From these two inputs, the electronic processor calculates distance traveled, fuel used, and miles per gallon. It then multiplies the miles per gallon by the fuel level to obtain the miles-to-empty estimate, which is transmitted to the digital display. A conventional analog fuel gauge is also provided.

"The miles-to-empty estimate is based on how the car is being driven, and the electronic processor makes its calculation in cycles, each lasting slightly more than a minute," says Lopez. "During each brief period, the processor compares the fuel-usage rate with that of the previous period. If it has changed, the miles-to-empty estimate is updated. Otherwise, the estimate decreases one mile for each mile driven."

However, these changes are made in small increments over a period of several minutes, to avoid severe fluctuations that otherwise would be displayed during rapidly changing driving conditions, such as going from highway to city driving, hill climbing or rapid acceleration or deceleration.

The digital display in the instrument cluster is slightly larger than a matchbook. The entire miles-to-empty module is approximately 5 x 4 x 2.5 in., including the neon display, power supply, VCO analog-to-digital converter, signal processor and decoder.

The driver obtains a miles-to-empty reading simply by pushing the display button. The bright-orange figures normally remain lighted for several seconds, however, when the miles-to-empty number drops below 50, the display lights up and remains on.

**Chip power reduced by CAD programs**

Over 20% of the power in current logic-chip circuitry layouts can be saved by using two new computer-aided design programs. One tells how to construct chip devices, such as transistors, in the most power-efficient manner. The other shows where to position these devices on the chip to reduce power even more.

The programs, developed by IBM at its Watson Research Center in Yorktown Heights, NY, use a System/370 Model 168 computer to design power-efficient placement of logic gates and their operating speed. Both programs can be applied to LSI chips by using insulated-gate field-effect transistors.

Two older programs, also developed to produce power-efficient designs, are used with the new programs.

First, one of the older programs is employed to determine where the devices should be placed on a chip, while minimizing total wire length needed to connect them. The other one then assigns wires to specific routes.

At this point, one of the new programs optimizes gate-switching times with an eye toward minimizing power. The second program then repositions some of the logic gates to cut chip power even more.

For a hypothetical chip with 1000 logic gates, the four programs can produce a power-optimized layout in 10 minutes on the System/370 Model 168.
The end of the incandescents.

The end of the incandescents is in sight. Our Brite-Lite® LED lamps outlast them by an average of 10X. When the incandescents were all you could get, there was no choice. Now, you've got Brite-Lites. The brightest ideas in LED lamps, yet.

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With all of their limitations, incandescents are much less practical than LED lamps. Now is the time to brighten up your next panel or printed circuit board project with Brite-Lites. The brightest LED lamps in the business. Our fast delivery won't hold you up either. All you have to do is call or write, today. Join the thousands who've seen why the end of the incandescents is just the beginning for Brite-Lites by Data Display Products.

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You’ve designed, debugged, and loaded your system software. Now you need several powerful capabilities to ensure trouble-free execution on the prototype: the ability to look at data in different ways . . . to compare known good data with new data quickly and easily . . . to analyze both system and peripheral-interface timing.

The TEKTRONIX 7D01F Logic Analyzer offers you all those capabilities in a single instrument.

**Troubleshooting a microprocessor-based system is easier...**

Look at data in different ways.
The 7D01F lets you choose from five display modes: maps; state tables in hexadecimal, binary, or octal code; or timing diagrams. How often have you encountered a problem you knew you could spot just by scanning overall program flow? How often have you wished you could compare state tables in the hexadecimal code you work with as well as the binary code your microprocessor knows? How often have you wanted to switch from a state table display to its corresponding timing diagram? The 7D01F can help at each step of this troubleshooting procedure.
Compare known good data with new data. The 7D01F features two comparison modes which facilitate in-depth software/hardware debugging. The EXCLUSIVE-OR and RESET-IF modes speed up what would otherwise be a very tedious process: checking the program flow chart against what falls out when the program is run.

For an EXCLUSIVE-OR comparison, simply verify known good data, store it in reference memory; acquire new data, and select a table comparison mode. The reference table and the compared table (which may be in hex, octal, or binary) will be displayed side by side, and the differences between the two will be highlighted for ready identification.

Use RESET-IF to track down an intermittent fault. In this mode the 7D01F can automatically acquire and compare up to 4096 bits of new data to 4096 bits of reference data. Data is continually reacquired until a mismatch occurs. If there is a mismatch, the instrument holds the display, highlights the differences, and displays the number of resets that occurred. This frees the operator from continually monitoring for wandering programs, intermittent loops, or ragged-edge timing problems.

Analyze system and interface timing. The 7D01F offers synchronous data acquisition at speeds up to 50 MHz. But it is sometimes necessary to view microprocessor operation with increased timing resolution, as well as to locate timing discrepancies in the system’s interface with the outside world. You may, for example, need to asynchronously examine data coming into the I/O port before you can determine whether incorrect information is coming from the I/O port itself or the hardware on the other side. The 7D01F offers asynchronous data acquisition at sample intervals of up to 100 MHz.

...with the Tektronix 7D01F Logic Analyzer.

All these unique features are available only in the TEKTRONIX Logic Analyzer. To find out more about how the 7D01F can simplify your work with microprocessor-based systems, just call your local Tektronix Field Engineer. He’ll demonstrate the 7D01F in your application, and acquaint you with its many other features, including 16-channel word recognition, 1MΩ/5 pF logic probes, 16-channel data acquisition, 4k formattable memory, and 7000-Series mainframe compatibility.

You should also send for our newest application note, describing in detail how a 7D01F can be used with microprocessor-based systems. Write Tektronix, Inc., P.O. Box 500, Beaverton, Oregon 97077. In Europe, write Tektronix Limited, P.O. Box 36, St. Peter Port, Guernsey, Channel Islands.

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FOR TECHNICAL DATA CIRCLE 124
FOR DEMONSTRATION CIRCLE 125
Fiber-optics systems are few, but watch out for the explosion

The potential superiority of fiber-optics systems over comparable wire and coaxial-cable communication systems has been recognized for some time. First-generation hardware is verifying this potential by providing excellent performance in operational systems both in the U.S. and abroad. But as yet the number of systems is still relatively small. Compared to their coaxial and twisted-wire counterparts, these fiber-optics systems enjoy many performance advantages, including:

- Immunity to strong electrical or magnetic noise fields.
- Dielectric isolation between transmitter and receiver, ranging from a few feet to hundreds of feet.
- Cables not only much smaller and lighter but also with much greater bandwidths.
- Lower loss than coaxial systems.
- Bandwidths of hundreds of Mbit/s with present systems and hundreds of Gbit/s for future systems.
- Negligible crosstalk between fiber-transmission elements.
- Secure data transmission.
- Ultimately lower cost than either coaxial or twisted-wire systems.

Problems inhibit spread

But one problem inhibiting the spread of fiber-optics technology is the high cost of present system components. Another negative factor is the lack of standard parts specifically tailored to the requirements of these systems. These parts include LEDs, photodiodes (PDs), connectors and bundle and cable terminations.

A third retarding factor is that designers who have worked for years with familiar solid-state technology are reluctant to adopt the new, special technological approach of these electro-optical elements and systems.

Even so, recent marketing studies predict a $100-million fiber-optics technology in communications, computers, business data systems, industrial-process control, instrumentation and consumer applications by the early 1980s. Furthermore, a survey of more than 40 industry experts indicates that this figure may be reached much earlier.

The reason is this: Nearly every fiber-optics manufacturer is investing in the development of new fibers and cables. Says one major supplier: “We know the demand is coming and we want to be ready when it arrives.”

Connector manufacturers are funding the design and production of new connector types, while the LED and photodiode manufacturers are developing components tailored for fiber-optics systems. What’s more, this full-scale attack on the problems inhibiting the development and production of low-cost, high-production fiber-optics components and systems is gaining momentum.

Starter kits offered

For example, an effort is growing to supply designers with low-cost fiber-
optics kits. Texas Instruments is now introducing 10-ft links of 40-mil-dia plastic-fiber bundles, at $175 each, for prototype development. A 790-nm infrared (IR) LED especially developed for this link is aligned with the fiber bundle on one end; a p-i-n photodiode is aligned on the other. Both are epoxied in place. Once quantity production starts, however, the link will cost less than $10.

The 10-ft link is designed for a typical 20-MHz bandwidth; with 50-mA LED current, it produces a minimum of 10-μA output at the PD.

Like TI, Amphenol is spending money to get designers involved in fiber optics and, of course, to buy connectors. The company is now stocking FO cables from all of the manufacturers and is offering them in terminated assemblies in whatever prototype lengths the customer wants. This move is intended to bypass the $200-to-$500 minimum orders required by fiber suppliers and to make these elements available to a broad group of designers and researchers whose budgets are limited.

Amphenol is also preparing to market, by summer's end, a line of 1-MHz analog and digital data links consisting of a transmitter, a receiver, 50 ft of cable and all the necessary electrical and fiber-optics connectors. Price will be under $200.

A "starter kit" is also being offered by Radiation Devices. Its $55 "Link in a Wink" comes with two LEDs. One operates at 635 nm in the visible for plastic fibers; the other radiates at 940 nm in the invisible IR for glass. Rise and fall times of both LEDs are less than 100 ns.

The LEDs' radiation is piped through a 2-m length of multimode fiber cable with optically polished ends. End-terminal hardware is designed to accept LEDs or PDs in the TO-46 cans and T-1 3/4 plastic packages that are supplied with the kit or may be purchased as standard items.

**Systems simply assembled**

For the engineer still unwilling to design fiber-optics systems, a growing number of suppliers are providing a variety of complete transmitter-cable receiver systems that require only electrical input and output data-signal connections and power.

One example is Quadri Corp.'s Opticable data link. Its 1.15 × 2.15 × 0.35-in. plastic-encapsulated transmitter and receiver modules can fit into 0.5-in. PC-card centers and mate with 14-pin DIP sockets. Inputs and outputs are TTL-compatible. Data rates are 0.25 MHz for 100-ft fiber cables and 2.5 MHz for 10-ft links, which terminate directly in special connectors. Prices start at $300 for a 10-ft system.

A line of plastic-housed LED driver modules and photodiode preamplifier modules for PC-board mounting is being marketed by Radiation Devices. Operation to 7.5 MHz is available, as well as TTL-compatible fiber-optic systems with 300 Mbit data rates, at $2000 to $3000 per transmitter-receiver pair. The 1-Mbit receiver-transmitter pair costs $370 and the 5-Mbit pair $620. The 30-Mbit combination goes for $1400. All these prices include the optical cable.

A digital-terminal fiber-optic receiver and transmitter is available that can handle data rates from 100 kbits/s to 20 Mbit/s over a link of several kilometers. It's ITT Electro-Optical Products and costs $2250 to $2350, depending upon connector type and system sensitivity. The cable and power supplies are additional.

A 10-Mbit/s transmitter-receiver pair suitable for 1-km links is being produced by Valtec at $500 per set. A 1-km fiber cable for the set costs $200.

**Aligning fibers a problem**

Assembling a fiber-optic link from scratch leads to a big problem: aligning the fiber or fiber bundle to capture the maximum radiation from standard LED packages on one end, and to project the maximum radiation onto the PD's sensitive area on the other.

To overcome this problem, several suppliers have developed devices and device pairs with special LED-to-fiber interfaces. A TTL-compatible optical
transmitting module from TI, the TIED472, contains a high-intensity, 910-nm GaAs LED for driving glass bundles.

An integrated current-drive circuit is included in the module’s aluminum housing, which supports a mechanical termination for a fiber-bundle connector. An optical link can be formed by combining 472, a fiber cable, and a TIED452 avalanche diode housed in a receiving module that has an identical connector.

Another device designed to make fabricating a link an assembly rather than a laboratory job is RCA’s C30133 high-speed LED for fiber-optics communications. The 820-nm device is in a stud-mounted package with a 5-in. length of DuPont PFX-S120R fiber cable extending through the top of the package. In 1 to 9 units, the C30133 is $225, and $175 for 100-up quantities.

The PFX-S120R is a pure 200-µm silica-glass fiber clad with a 600-µm plastic polymer. Its relatively large physical diameter and numerical aperture provide efficient coupling even with inexpensive connectors. The silica core is centered within the tough, hard cladding, to which the connector can be clamped directly.

The C30133 is suitable for pulsed or continuous operation. Typical radiant power output at the pigtall end is 500 µW pulsed at 50 ns and 1 A and 150 µW continuous at 200 mA. Rise time is 3 ns and frequency response is 150 MHz.

Fiber mates with LED

The 30133 may be connected to an external PFX fiber link by using either AMP’s 530530-5 connector kit or Amphenol’s 905-119-5022 PFX-S120R connector. In addition, a special RCA line of silicon-avalanche PDs can mate with single fibers or small bundles whose diameters range from 10 to 100 mil. Announced just recently, these devices—the C30903, 4, 5 and 6—are mounted in a modified three-lead, TO-8 package that incorporates a threaded structure extending from the top of the can. This structure supports light pipes that carry radiation from the LED chip to the top of the threaded portion mating with the fiber cable. The PD light pipes have diameters of 10, 20, 50 and 100 mil to accommodate various size bundles. Rise and fall times are typically 2 ns. Another PD series—the C30909, 10 and 11—is packaged in a modified 12-lead TO-8 can containing integrated preamplifiers, and light pipes of 10 and 20 mil. Rise and fall times range from 7 to 16 ns. Responsivity at 850 nm with a 50-Ω load is $3.5 \times 10^5$ V/W. Responsivity of the PDs by themselves ranges from 40 to 65 A/W.

**LEDs for plastic fibers**

For plastic fiber-optics cables, which have a minimum attenuation of 400 to 500 dB/km in the 650 to 670-nm band, a LED-photodiode pair—the ALX-100 and APX-100—is provided by Aborn Electronics. Housed in plastic packages, both the ALX-100 and APX-100 have 9-1/2-in. pigtails and mate with the same cable. Both use a standard AMP connector.

The PFX-P140R cable is suitable for 150 to 200-ft links with the Aborn devices. The ALX-100, which is a gallium-arsenide-phosphide device, has a peak output at 660 nm and an output of 25 µW at 50 mA. Rise and fall times are close to 10 ns. The ALX-100 is $20 in 1-to-10 quantities and $10 for 100 and up.

The APX-100 photosensors are diffused planar units that can be operated as a photodiode or a phototransistor. Diode-connection responsivity is 0.2 A/W with rise and fall times of 150 ns. Phototransistor responsivity is 50 A/W, but the response speed is slower.

Meanwhile, to boost the radiant-power output of LEDs, most manufacturers have concentrated on improving chip technology. But Spectronics has chosen, instead, to raise the useful output through unique mechanical and optical design of a TO-45 LED package that concentrates the radiation on the end of the mating fiber or bundle. In addition, precise, repeatable, positioning of the LED chip makes Spectronics’ package suitable for standardization. Dip-solderable, it is the first LED pack-
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CIRCLE NUMBER 18
The manufacturers listed below have been selected because they supply components that are specifically tailored for fiber-optics communications systems. For additional details, circle the appropriate number on the Reader Service Card. For vendors of LEDs, photodiodes and connectors for general applications consult ELECTRONIC DESIGN's GOLD BOOK.

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<td>Aborn Electronics, 1928C Old Middlefield Rd., Mountain View, CA 94043. (415) 327-7424.</td>
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<td>AMP Inc., Box 3608, Harrisburg, PA 17105. (717) 564-0100.</td>
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<td>Amphenol/Bunker Ramo Corp., 33 E. Franklin Ave., Danbury, CT 06810. (203) 749-9272.</td>
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<td>Bell Northern Research Ltd., P.O. Box 3511, Station C, Ottawa, Canada K1H 8H7. (613) 596-2010.</td>
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<td>Corning Telecommunications Prods. Div., Corning, NY 14831. (607) 974-8612.</td>
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<td>The Deutsch Co., Municipal Airport, Banning, CA 92220. (714) 849-7844.</td>
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<td>E.I. DuPont De Nemours &amp; Co., Wilmington, DE 19898. (302) 774-7850.</td>
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<td>Fiber Optic Cable Corp., P.O. Box 1492, Framingham, MA 01701. (617) 875-5530.</td>
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<td>Galileo Electro Optics Corp., Galileo Park, Sturbridge, MA 01568. (508) 347-9191.</td>
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<td>International Audio Visual Inc., 15818 Armita St., Van Nuys, CA 91406. (213) 784-4400.</td>
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<td>ITT Cannon Electric, 666 Dyer Rd., Santa Ana, CA 92702. (714) 557-4700.</td>
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<td>ITT Electro-Optical Prods. Div., 7635 Plantation Rd., Roanoke, VA 24019. (703) 563-0371.</td>
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<td>Laser Diode Laboratories Inc., 205 Forrest St., Metuchen, NJ 08840. (201) 549-7700.</td>
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<td>Merit Inc., 1815 24th St., Santa Monica, CA 90404. (213) 828-7496.</td>
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<td>Radiation Devices, P.O. Box 8450, Baltimore, MD 21234. (301) 628-2240.</td>
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<td>Times Fiber Communications, 550 Research Parkway, Meriden, CT 06450. (203) 634-2171.</td>
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<td>Valtec Corp., 99 Hartwell St., West Boylston, MA 01583. (617) 835-6082.</td>
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age to be hermetically sealed.

The SPX 2231 has a 20 to 30-ns rise time and a 907-nm radiant power output of 2 to 3 mW at 100-mA bias.

In the Spectronics SPX 2478 detector package, which is mounted in a TO-46 can, an optical condensing cone is incorporated between the window and the chip to redirect the radiance from the fiber onto the sensitive area of the chip. Responsivity with this package is 0.5 A/W at 900 nm.

Spectronics' SPX 2231 and SPX 2478 sell for $40 each in 1-to-9 quantities and $12 for 1000-up.

LED performance improving

At the same time, the refinement of LED-chip technology and driving circuitry is raising power outputs and pushing bandwidths above 300 MHz—more than adequate for hundreds of short-link applications. Improvements have already been reported that indicate LED technology will approach the Gbit region.

As a matter of fact, semiconductor lasers for fiber-optics applications—which are easy to drive—have higher outputs and much greater bandwidth capability than LEDs. But widespread use of lasers in operational systems will lag substantially behind LED-system refinements. For one thing, adequate laser life has not been demonstrated in typical working environments. An increase in power output reduces device life.

Moreover, the power output of these lasers is highly temperature-sensitive. A 1°C increase in diode temperature causes about a 5% decrease in radiated power.

However, the laser problems are well defined and researchers both in private industry and under military contracts are confident that the 100-Gbit second-generation systems are, at the most, only a few years away.

Optical integrated-circuit systems, which have even greater bandwidth and switching potential, are in the research stage, but will not be practical for 10 to 15 years, according to researchers.

On the verge

Right now, however, fiber optics has come to the brink of a new-technology explosion. One reason is that fibers have been developed with losses low enough to make long systems practical.

The first 20-dB/km fiber was produced in 1970 by Corning and improvements have continued until today. Fibers with 10 to less than 6 dB are readily available from a number of sources. Commercial fibers with as low as 3 dB/km have been reported by some vendors. And losses less than 0.5 dB/km have been reported in the lab.

Also, as fiber continues to be improved, its price steadily drops. And as production and competition increase, the price will keep dropping. Last year alone, fibers dropped in cost by 50%, points out John Williams, manager of fiber-optics systems for Harris—and the price is expected to decrease another 25% this year.

What’s more, the cost of low-loss, graded-index, high-bandwidth fibers will be under $.25/m by next year, says Valtec’s marketing manager, Rich Curny. And plastic-clad silica, which is rapidly becoming the workhorse of short-range systems, will cost even less because of its increasing use.

Moving forward with change

In general, optical fibers are moving fast. A year ago, 45-mil bundles—an offshoot of the Navy’s R&D programs—were the most in demand. Each of the 45-mil cables contained some 200 glass fibers, which gave the cable inherent strength, but added to the cost.

To reduce fiber costs, emphasis in both design and production has shifted from the 45-mil bundle to cables with bundles holding 7 to 19 fibers, such as those supplied by Corning, Galileo, ITT and Valtec, among others.

A variety of low-cost single and multipin connectors are available from a number of sources for the bundles. Strength for these cables is provided by plastic jacketing and Kevlar plastic strength members.

What’s more, a transition has begun from bundle to single-fiber technology in the form of large, plastic-clad-silica single-fiber cables, like DuPont’s PFX-S120R and Valtec’s PC-10. They are big enough to be used with bundle connectors. However, small single fibers aren’t used generally yet because only special costly connectors are available for them. But this may change because Harris, which has been producing high-performance single-systems for the Defense Dept., has recently redesigned its single-fiber connector and is negotiating to license a connector organization to make and sell them.

Amphenol is introducing a new single-fiber connector and will start production this month. Target price is under $20 in small quantities. Allen Kasiewicz, general products manager, says that the connector interface losses will lie between 1.5 and 2 dB in the IR range for the initial versions.

Another connector innovation, a high-density package connector, is used to terminate fiber-optics ribbon cable. Developed by ITT Cannon, the connector is designed to terminate large plastic fibers with medium-loss characteristics varying from 15 to 40 mils in diameter.

The Cannon connector houses LEDs or PDs in TO-packages and mates with PC-board-electronics drive and amplifier circuits. Designed for mass termination of the fiber-optics lines, the ribbon cable is severed by a guillotine-like tool and terminated.

AMP’s latest fiber-optics connector is a dual-channel bulkhead and PC-board connector for single-plastic and bundle-glass fibers. The maximum splice loss is 3 dB with DuPont’s PFX-P240R fiber. Unlike other fiber-optics connectors, it can align fibers of different diameters and join single plastic fibers to a glass bundle.

Optical transmitters and receivers are packaged in PC-board-mounted Modal Superdip devices by Meret.
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Software called the key to future µP designs

Major design changes in microprocessor-based systems will take place in software, not in hardware, engineers were told at the National Computer Conference in Dallas last month. The most significant trend will be away from assembly-level languages and toward higher-level languages that are easier to use.

"By 1980, most of the low-to-medium-volume applications will be programmed in high-level languages," says David Guzeman, president of Iasis Inc., Sunnyvale, CA, speaking at the NCC panel on the impact of microcomputers in the 1980s. Adds Don Pezzolo, manager of product development at Cognition Inc., Mountain View, CA: "This radical change in the language character of the microprocessor will be necessary if microcomputing is to grow as fast as projected."

But at this point, software is extremely expensive. According to Timothy Barry, an engineering consultant in Mountain View, "Conventional wisdom says that debugged, documented, and delivered microcomputer programs cost around $5 per byte. Specialized, optimized or otherwise tricky programs can easily cost double that. So it can cost around $80,000 or more to fill a 16-k memory with a program. Since the memory costs under $1000, that's around an 80/1 program-cost ratio, and it will surely go up."

Programming is not as simple as hardware design since in most cases the program is written and debugged by designers more familiar with hardware, says Guzeman. The vast majority of this programming takes place at the assembly-language level, and higher level languages and software debugging tools are notably lacking.

So even as hardware costs have decreased tremendously, notes Guzeman, software costs have not come down at all. What's more, "Experienced microcomputer programmers are in high demand, and the gap between supply and demand will widen."

"Probably the worst person you could find for a microcomputer project is a large-system veteran with 10 years of experience," adds Barry. "What is really needed are real-time programmers with a good feel for machine operation."

Engineers need design help

Along with a shortage of qualified programmers, the lack of software and debugging tools and the relative inexperience of many of the users have created a heavy demand for educational material, programming courses and training systems. And because of the dramatic drop in the cost of microprocessor hardware, "the cost of software far outstrips the cost of hardware for most applications," says Guzeman.

"Only in the largest-volume applications is the software cost amortized over enough units to make it a small fraction of the hardware costs."

"Micros may be cheap to buy, but they are no bargain to program," says Barry. "In programming terms, microcomputers are probably the most expensive computers running."

A major reason for the high cost of programming microcomputers is the architecture employed in CPU chips. Unlike large-scale and minicomputers, microcomputers are limited in the number of input and output lines they may have by the small size of their packages. Lines must therefore be omitted or multiplexed with other lines, which complicates the programming problem. Barry explains, "the architectures are all quite restrictive in terms of word size, instruction set, and execution speed. This is no problem once users adjust to the restrictions, but there is an initial tendency to overestimate the available capabilities."

What's more, microprocessor manufacturers rarely provide sufficient software support for their devices. Even the expensive and complex development tools available from microprocessor vendors are inadequate for the task. "This situation has improved, but there is still a long way to go," Barry notes. "Rapid source entry, editing, and sophisticated debugging tools are absolutely essential. Perhaps more important than availability is getting users to realize that these tools save money by lowering man hours."

Comparing the software-cost trend in microprocessor-based systems with that of large systems (see Fig.), Barry notes that in the steady rise of large-system software cost as a percentage of total system cost, the dollar bite going to software and support has already risen to more than 70%. By 1985, 85% of system cost will be going for software and support.

Barry believes that microprocessors used in systems applications such as a development system or small business

(continued on page 38)
Gas turbine-driven compressors must be custom-configured for each application. Engineers at Solar use an IBM computer interactively to find optimum specifications in minutes.

**Solar Finds Best Pipeline Design with TSO**

"When a customer asks us to recommend a compressor, one of our engineers enters the details at a terminal, and the computer immediately selects several suitable configurations. A computer-driven plotter then draws performance curves for each one, so the customer can compare them graphically."

Douglas McKerrow, manager of systems analysis for the Solar Group of International Harvester at San Diego, is describing Solar's use of Time Sharing Option (TSO). This IBM facility allows engineers to interact directly with the company's System/370 Model 158, operating their application programs through six visual display terminals.

Among other products, Solar makes turbine compressor systems which propel natural gas through cross-country pipelines. Each system is individually configured to meet customer needs. Taking into account all possible variations in components, Solar can build an eight-stage system in as many as 9,000 different configurations.

"Before we used TSO and interactive computing," McKerrow continues, "we applied a customer's specifications manually to formulas and sets of tables—and came back to him several days later with one configuration for his job. Now we give him a choice."

Solar's interactive facility goes far beyond that. The company can find the best design for an entire gas pipeline of which their compressor systems will be a part.

A customer describes in detail what the pipeline is intended to do. Then an engineer at a terminal interacts with the computer to reach an optimum solution. A pipeline is complex, with a vast range of possible tradeoffs. For example, the pipe diameter and the spacing between compressors affects the pressure rise at each compressor. Finding the best balance between these two factors is just one such tradeoff.

"Only a few years ago," McKerrow explains, "it took pipeline designers eight or nine months to achieve a satisfactory result. With interactive computing, we can specify a better engineered, more economical pipeline in two or three weeks."

"Moreover, we're constantly improving the quality of our work with interactive computing. Today, we use six times the data we used two years ago, which makes possible even greater precision in our recommendations.

"We have built a powerful selling tool using interactive computing—one which helps our customers use Solar products better."
APL: A Flexible Problem-solver for Engineers

With APL, an interactive language from IBM, engineers can interact directly with the computer, entering a problem at a terminal and receiving prompt results. APL suits very small calculations—including those "one-time" solutions usually approached manually—as well as large computations such as heat transfer and structural analysis.

Engineers using APL have experienced major gains in productivity; applications have often been developed in one third or less the time required by conventional methods, and at corresponding savings in cost.

The user expresses his problem in familiar language, interacting creatively with the computer in the search for a solution. Tentative results can be presented graphically at an alphanumeric terminal, for quick evaluation, using facilities within APL for generating curves and charts.

The language uses standard mathematical notation in a concise form, capable of specifying extensive procedures in brief statements. For example, consider some vector arithmetic.

If A, B, and C are each a sequence of numbers (a vector) of 50 elements, which has previously been entered, then typing:

\[ D = 1.125 \times A + B + C \]

at the terminal causes the computer to add the three vectors together element by element, multiply each element of the sum vector by 1.125, and assign the resulting 50-element vector to D.

An APL user can be given controlled access to any data in the system, including APL and non-APL files. The language can readily be added to any System/370. It is quickly learned, becoming productive almost immediately. Economically priced, APL can pay for itself many times in faster and better engineering solutions.

ATMS Gets Specifications Out Faster for Ferguson

"ATMS saves us at least half the man-hours we would otherwise need to produce 150 pages a day of construction specifications," says Robert C. Lord, Sr.

Lord manages the specification-writing department of the H. K. Ferguson Company, Cleveland, where he uses IBM's Advanced Text Management System (ATMS), which helps users prepare many kinds of business and technical documents.

One of the 20 largest industrial plant construction companies in the U.S., Ferguson specializes in building plants for heavy manufacturing, chemical and food processing companies.

"Each process plant we build requires massive documentation to spell out materials and methods for fabricating buildings, piping, wiring and so forth," Lord says. "A project will typically involve 75 to 100 separate specifications, averaging 10 to 15 pages each.

"We keep the entire text of each specification in ATMS," Lord notes. "To enter revisions, the writer works at an online IBM terminal, using the ATMS editing facilities. Our System/370 Model 125 automatically takes care of any necessary renumbering of paragraphs and pages, and then prints out the entire revised specification at a high-speed printer. We don't need to key in and proofread any parts of the text which were not altered. Since we average three or four revisions of each specification, this means major manhour savings."

"We store generalized master specifications in ATMS which include alternative wording covering most requirements," explains Robert V. Toensing, manager of computer facilities. "The specification writer marks up copy by hand, crossing out inapplicable wording, adding material and entering variable data for the specific project. Then a clerk enters these notations at the terminal; ATMS applies them to the stored master text and generates printed text."

"This process is very rapid," Lord adds. "We produce 150 pages a day at a terminal during a normal eight-hour day.

"And the use of a master specification gives us automatic quality control, since the writers select existing wording rather than write from scratch.

"ATMS has meant great strides in both the quality and productivity of specification writing at Ferguson."
Drilling for oil is expensive. It can cost $60,000 a day to keep an offshore drilling platform in operation. Once a rig is in place and drilling has started, the crew needs guidance fast. Should they continue? Should they drill straight down or deflect the hole? What is the next move?

At Amoco Production Company Research, scientists and engineers use interactive computing on an IBM System/370 Model 158, under the Virtual Machine/Conversational Monitor System (VM/CMS) for better insights into oil exploration. Well logging and seismic analysis are two exploratory tools in which the computer plays an important part.

Well logs are vital to evaluate what is found in a drill hole, to determine its value or where to drill next based on that hole. "Without well logs, we just have a hole in the ground. With them, we gather vital data about the rocks, fluids, and geological conditions found in that well-bore," says Michael Waller, vice president, research and director of the Amoco Research Center, Tulsa, Oklahoma.

Sensors measure earth composition—density, gamma ray intensity, porosity, resistivity, and water saturation—and readings are logged at the surface. Correlation analysis of these variables can then describe the nature of the subsurface geology and the presence of hydrocarbons.

"With so many variables," Waller explains, "there are an enormous number of correlations we could plot. That's why we developed Inlan-Interactive Log Analysis. It permits a geologist working interactively at a computer terminal to explore possibilities and zero in on the most promising."

The computer is also used in the exploration process before drilling begins. Seismic excitation—a shock wave from an explosive charge or a mechanical "thumper"—is applied to the earth. Reflections from the interfaces between underground geological formations are detected by an array of sensors distributed over the exploration site.

Converting these readings into accurate three-dimensional maps of the subsurface configuration is a complex task. Amoco scientists use interactive techniques and build successive computer models of the geological layers as they expect them to be. They also calculate the sonic reflection path and compare it to the field recording, thus working toward a convergence of the field data with their idea of structure shape.

James G. Steward, manager of computing research, directs a professional group which studies the application of the computer to oil production, conducts program development, and supports the interactive computing environment which gives scientists at the center direct access to computing power through terminals.

"With 300 people authorized to use the terminals," Steward says, "we now average over 400 'log-ons' a day. As many as 70 people may be online simultaneously. The beauty of the Conversational Monitor System for us is that our people communicate with the system in the terms of their science, not in computer talk. People find that they can often develop computer programs or test scientific ideas in a few minutes with interactive computing. It might have taken a week with conventional approaches—or would not have been possible at all."

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computer will follow the same curves, though at a slightly steeper slope due to lower basic hardware costs. In high-volume products such as calculators and video games, however, programming costs are incurred only once, and are therefore a lower percentage of the total cost and the number of units produced increases.

Approach follows volume

According to Barry, the approach taken by a microprocessor-system designer will depend on the expected volume for the final product, and will be divided into four areas: low to medium-volume industrial applications, high-volume industrial applications, small business systems, and personal computing.

In low to medium-volume industrial applications, development will be handled by the more sophisticated microcomputers and my minicomputers emulating the relatively simple microprocessors likely to be incorporated in control and measurement applications. "The main emphasis will be on high-speed product turnaround and lowest development cost consistent with system requirements," Barry foresees. "In these applications, hardware costs are usually overshadowed by development cost."

In these applications, software will be written in high-level languages whenever possible, says Barry, who foresees a trend toward modular systems that combine predesigned hardware and associated software blocks into systems. "While possibly less hardware and software-efficient than conventional design techniques, this approach will speed the design cycle and cut development costs, thereby making it cost-effective for low-volume custom products," says Barry.

High-volume industrial applications share some features with lower-volume needs, but have some special properties. "Where the low-volume applications emphasize fast turnaround and low development costs, the high-volume applications place low product cost above all else. This means the use of single-chip processors and the absolute minimum of external memory and logic."

High-volume products will incorporate custom designs for both hardware and software, Barry predicts, adding: "The programming will almost surely be done in assembly language, optimized as much as possible."

Small-business systems are emerging as a distinct software market area, and by the 1980s, should be a significant factor in the over-all software business, Barry predicts. The specifics of the hardware unimportant to the typical small-business-system user, Barry notes, but the typical 8-bit microprocessor, with its small data words, limited address space, and relatively primitive instruction set, has a disadvantage compared with minicomputers in data-processing applications. The software packages needed by small-business users will require significant investment by the hardware and software supplier, and minicomputer manufacturers that have already made this investment will have the advantage, Barry observes.

Consumers need software help

While the fourth application area, personal computing, "has spawned a large number of small companies producing a wide variety of computers and accessories," writing software, says Barry, "is still too formidable for a public that has trouble fine-tuning a color TV set." The percentage of users who will actually program their home computers will be extremely small, and will remain that way until major breakthroughs in programming languages make programming much simpler. "Any 'home computer' will be a black box with canned software interacting with the user via prompts and responses," says Barry.

The problems with microprocessor software are not insurmountable, says Barry. "The semiconductor industry has the ability to impact software costs in the same way it impacted hardware costs. They need only address themselves to the matter." There are signs that this addressing has begun.

"At least one manufacturer has introduced a single-chip floating-point arithmetic package that plugs into the system bus," notes Guzeman. And since this chip replaces 500 to 1000 software instructions, this represents "a tremendous boost in the right direction."

At the same time, Guzeman adds, "cheaper memories remove the cost impact of higher-level language programming in terms of inefficient memory usage."

According to Cognition's Pezzolo, "Software efforts will no longer stress memory efficiency but rather high-level languages even for simple tasks." The major effort will be to place more and more capability in silicon circuits in the continuing effort to simplify the software job and therefore restrain the ever increasing cost of software.

Compared with some of the available peripheral chips, today's microprocessors have low circuit densities, Pezzolo points out (see Fig.) adding: "The technology exists for microprocessors to become more complex. This effort will primarily be directed at higher-level language capability since this feature will further simplify the software task. By 1980, we should see the introduction of a microprocessor circuit that will execute a high-level language directly."

Just as semiconductor technology has been the driving force behind the rapid advances in microcomputing hardware, the pool of engineers with the ability to program microcomputers will be the driving force behind rapidly expanding the applications base for microcomputers, according to Pezzolo. "A high-level language is essential if this engineering pool is to grow," he adds.

Says Guzman: "For the first time in the history of the digital IC industry, price reductions and increased circuit complexity are not going to expand the market at anywhere near the rate that has occurred in the past for the small and medium-volume applications that make up the large part of the market, the software has become the most costly item, and reductions in hardware costs no longer have the same impact on over-all systems costs that they once did. More significant software breakthroughs are needed if the systems cost is to be reduced appreciably."
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<th>Power Level</th>
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<td>0 to -20V d-c</td>
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CIRCLE NUMBER 23

CIRCUIT DESIGN 15, July 19, 1977
**Washington report**

**Navy still favors Seafarer, balks at laser sat**

The Navy insists that its Seafarer ELF communications system is the only feasible way to maintain contact with submerged submarines, despite Congressional pressure to investigate spaceborne blue-green lasers as an alternative.

The laser approach represents too great a technical risk according to Navy Capt. Daniel E. Donovan, Seafarer program coordinator, at the recent Armed Forces Communications and Electronics Association conference in Washington. It will not be ready by the mid-1980s to support the Trident submarine, he said, and may cost more in the long run than Seafarer.

The House Appropriations Committee denied the entire $23.7-million Navy request for Seafarer, but the House and Senate Armed Services committees in joint conference authorized $20.1-million—plus another $5-million for laser experiments, which the Navy didn’t request.

The Navy wants to install Seafarer on Michigan’s Upper Peninsula because the hard-rock strata there will increase the effective radiated power of the 75-Hz signals. The ground conductivity there is $8.4 \times 10^{-4}$ Mhos/m vs $149 \times 10^{-4}$ Mhos/m for an alternate site in Nevada and $417 \times 10^{-4}$ Mhos/m for another proposed site in New Mexico. As a result, the Nevada site would have only 26% of the performance of the Michigan site and the New Mexico site only 10%.

**British to share in new Army radio production**

By the end of this year, the Army Electronics Command expects to select at least two design contractors for a new field-army VHF radio, the Single Channel Ground and Airborne Radio System, and British industry is virtually assured of a share of the production phase. SINCGARS-V is estimated to cost $450-million in current dollars (before inflation).

Racal-Tacticom, a British firm that recently updated and consolidated the British Army’s tactical field radios with its Clansman VHF manpack series, is the prime contractor on one proposal team; RCA Government Communications Systems is its subcontractor. Another British firm, Marconi Space and Defense Systems, is the subcontractor on a Cincinnati Electronics team. A third British firm, Plessey Ltd., is expected to join one of the other two bidders, ITT Avionics Div. or GTE/Sylvania, as a subcontractor.

Currently, the U.S. Army uses 20-year-old technology. Since radios such as the PRC-77 achieved good reliability in Vietnam, typically 750 hours mean time between failure (MTBF), there has been no compulsion to upgrade them. However, the U.S. Army has become interested in VHF radios because of the increasingly sophisticated-electronic-countermeasure (ECM) environment in Europe, which will require more antijam capability in tactical communications.

Originally, the design competition, which is expected to last through 1980, had been limited to U.S. firms. But the British complained that this violated the Pentagon’s policy of establishing a “two-way street” in weapons sales, and
All competing designs will be demonstrated under simulated battlefield conditions during the first six months of 1981, with production due to begin in 1982. About 165,000 units are projected from 1982 to 1992.

**Air Force to improve comsat antijam security**

A single-channel transponder has been added by the Air Force to its new series of Defense Satellite Communications System (DSCS III) satellites to improve their resistance to enemy jamming.

The transponder will receive data at UHF and SHF frequencies from flying military command posts such as the ED-135 and E-4, and relay the data to strategic bombers such as the B-52 and FB-111 via a UHF downlink. It uses secure digital-signal processing and digitally controlled frequency synthesizers demonstrated in the experimental LES 8 and 9 Air Force satellites developed by the Lincoln Laboratory of MIT.

**Mm-wave airborne data transfer demonstrated**

The Navy has successfully proven that a hand-held millimeter-wave transceiver can transfer computer data between two P-3C Orion antisubmarine warfare (ASW) patrol aircraft in flight. In the two prototype transceivers used—from the Norden Div. of United Technologies Corp.—a single varactor-tuned Gunn oscillator is both the transmit source and receive local oscillator.

In addition, the Norden equipment, which is also being evaluated by the Army for possible battlefield use in Europe, weighs 5 lb (including lithium batteries for 20 hours of operation) and can provide either a 4-MHz full duplex voice channel or a 5-MHz half-duplex, high-speed data channel. An integrated microwave front-end package contains most of the microwave componentry, including a low-noise Schottky diode-balance mixer.

In the test, one P-3C simulated an aircraft returning from an ASW mission and the other, an aircraft going out on station. As the aircraft came within 8 miles of each other, the returning aircraft dumped all the data in its computers to update the computers of the aircraft beginning its mission.

**Capital Capsules:** The Energy Research and Development Administration (ERDA) is asking for industry proposals on **advanced optical pumps to drive visible wavelength lasers**, which will be used in a laser-fusion power experiment. The pumps would use rare gases to generate vacuum-UV radiation for confinement. ERDA plans to award several one-year contracts worth $400,000 to $500,000 each, and proposals were due July 15 at ERDA’s Laser Fusion Div.... The Air Force plans to issue requests for proposals toward the end of this year on a new **data link to receive surveillance information from reconnaissance aircraft and drones**. Known as the tactical Reconnaissance Data Link, the program is being directed by the Aeronautical Systems Div., Dayton, OH.... **The Navy is budgeting $52-million over the next two years to begin a top-secret project known as Pilot Fish (Program Element 63525N)**, which (sources believe) is a transmitter that will be placed on the ocean floor to give directions to submarines.... Another top-secret Navy project—due to begin next year—is an ocean-surveillance satellite nicknamed Clipper Bow (PE 63763N), which involves a **spaceborne radar for targeting enemy ships**. The satellites are due to be launched in 1983 and 1984.
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CIRCLE NUMBER 30

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Whenever we discuss professionalism, we always talk of the medical establishment—and with good cause. Nowhere is there more zealous protection of a membership's economic interests.

We see this in the controversy over laetrile (Vitamin B17), an apricot-pit extract that may have already helped thousands of cancer patients. Many report that it relieves their suffering, so they can live out their days in some comfort and dignity.

But the guardians of the medical profession—the Food and Drug Administration, the American Medical Association and the cancer-research organizations—resist laetrile with a passion. Though it's accepted in 26 countries, they have succeeded in getting federal bans against its use, manufacture and interstate shipment. So a patient in Indiana (one of the few states where laetrile is now legal) can be imprisoned for bringing it across state lines from Mexico, a prime source.

Even in the states that have legalized laetrile's use, the FDA has mounted vigorous action to prevent cancer patients from getting the vitamin. It has already conducted two raids against what it calls "laetrile profiteers" and confiscated 50 tons of apricot pits.

The main arguments against laetrile are that tests on mice have not proved the vitamin effective, and there's a grave risk that if people think it can help, they might not see their doctors. As I understand it, this means that mice have not reported a reduction in pain, and one mustn't permit a reduction in income for members of the club.

The outcry against laetrile comes from the professional successors to those who allowed thousands to suffer and die of beriberi, pellagra, scurvy and rickets rather than endorse foods containing thiamin (B1), riboflavin and niacin (B2 and B3), ascorbic acid (C) and vitamin D, which had already been shown to prevent or cure those dread diseases.

If we were professionals like them, we would have stopped the integrated circuit. We would have said: "We tested ICs and they're no good. If people are allowed to buy them, they won't come to us for their circuit designs. Let's make it illegal to use ICs or transport them across state lines."

Do we want that kind of professionalism?

GEORGE ROSTKY
Editor-in-Chief
Sure we make mistakes. The difference is we find them before our customers do.

No component is more expensive than the one you've bought and can't use.

At MICRO SWITCH, we know people can make mistakes. But we also know people can find them. So even though our production people take a great deal of pride in their work, we still back them up. With our Quality Assurance Program.

Quality assurance engineers do not become involved just during production. A quality assurance engineer is actually a part of every design team working with the product from concept through final design and manufacturing.

Inspectors use everything from simple hand-held ring gauges to ultra-sophisticated electronic equipment. But the objective is the same. To see that every MICRO SWITCH product is everything our designers intended it to be.

To insure that nothing slips through, we're constantly running spot checks after assembly. (That is, if it's not an item where every unit is inspected.)

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CIRCLE NUMBER 31
Unlike our little Japanese friend, photodetectors have always been insensitive to blue. Until now.

Vactec’s latest development is a new Blue Enhanced Silicon (BES) photodiode with exceptionally low dark current for efficient response in the blue region (200 - 400 nm). Made in Missouri, U.S.A., it performs equally well in an expensive Japanese SLR camera or in an American-made colorimetric analyzer as well. And you’ll like the price, which could be as big a breakthrough as blue sensitivity.

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CIRCLE NUMBER 33
**Don’t trade off analog-switch specs.**
VMOS transistors economically combine current capacity and speed with low resistance, high isolation and more.

For analog switches, Vertical-MOS (VMOS) transistors give you a nearly ideal combination of characteristics—without the tradeoffs required by the more conventional components. These devices are now available from two American suppliers: Siliconix and its licensee, Semtech.

Unlike the commonly used n-channel JFETs, VMOS chips that handle more than a few hundred milliamps are also small enough for economical production. Smaller chips lead to lower inherent capacitances. Moreover, the basic VMOS structure provides lower ON resistance.

Some analog switches use relays, bipolar transistors and even triacs. Although electromechanical relays offer the lowest ON resistance initially, their ON resistance will vary with current and degrade with use. Also, relays suffer from mechanical limitations.

Bipolar transistors require base-drive current that causes offset in the switched analog signal. Triacs are only suitable for switching raw power; for analog switching, they introduce too much offset and non-linearity although they easily handle high power.

**VMOS offers high performance**
VMOS devices aren’t limited by any of these disadvantages. They can switch 10 W, linearly, over a wide dynamic range. In addition, VMOS input impedance is very high, and only input voltage (no current) turns the transistors OFF or ON. And since the drain-to-source channel is purely resistive while ON, you get low distortion.

VMOS transistors in analog switches offer several more advantages, including
  - 1.8-Ω ON resistance, which results in low insertion loss in low-impedance systems.
  - 1.5-A dc-current capability—paralleling three VMOS devices increases this capability to 4.5 A and unlike other devices, paralleled VMOS do not require power-wasting ballast resistors.
  - 2-A pk current, which makes VMOS super for driving capacitive lines and quickly charging and discharging capacitors in high-speed a/d converters.

---

Walt Heinzer, Applications Engineer, Siliconix, 2201 Laurelwood Rd., Santa Clara, CA 95054

1. The VMP21 switches from OFF to ON with a 2-Ω drain-to-source resistance, when its gate-to-source potential swings from 0 to +10 V. The device turns OFF at about 1 V (a). Some VMOS transistors (b) carry an on-board zener diode that protects the gate-to-source junction. A VMOS transistor is equivalent to two diodes in the OFF state (c), when the gate-to-source voltage is less than the threshold value. The equivalent diode, D1, is shunted by 2 Ω when the VMOS device is ON (d), with the gate-to-source potential at +10 V. The small-signal drain-to-source voltage-current characteristic (e) is essentially determined by the body-to-drain diode. The input is restricted to positive voltages in the single-VMOS analog gate (f).
2. **ON resistance is doubled in the two-VMOS switch (a),** but inputs of both polarities are handled without losing isolation. The DG300 analog gate (b) raises the circuit's isolation by 30 dB. Decreasing load resistance also improves isolation. With the gate drive referenced to a fixed voltage (c), the ON resistance varies undesirably with the input, and generates distortion, especially with low-impedance loads like speakers and transmission lines.

- 60-dB isolation at 10 MHz and 500-nA dc leakage in the OFF state.
- Enhancement-mode operation with a 0.8 to 2.0-V threshold, which gives VMOS direct compatibility with CMOS and TTL. And the logic gates aren't loaded by the VMOS.
- Linear ON resistance, which results in low total-harmonic and intermodulation distortion.

What's more, all these capabilities come in a TO-39 package.

Examine the output characteristics of a low-resistance VMOS device like the Siliconix VMP21. A look at the transfer characteristic in Fig. 1a reveals that varying the gate-to-source voltage from 0 to +10 V switches the VMP21 from OFF to ON—with a 2-Ω ON resistance. From the curve you can see that the device turns OFF well before zero volts, which eases interfacing with logic.

In the VMP21 schematic in Fig. 1b, note that the body and source are internally connected. Fig. 1c and 1d, respectively, show simplified models of the VMP21's OFF and ON states. Diode D₁ is the body-to-drain pn junction. When the VMP21 is OFF, its drain-current-vs-drain-to-source-voltage characteristic (Fig. 1e) is essentially the curve for D₁.

The breakdown for D₁ is 35 V, and the diode exhibits forward conduction for drain-to-source potential as...
What's different about VMOS?

In so-called vertical-MOS (VMOS) devices, current flows perpendicularly to the chip plane, rather than parallel to it as in conventional MOS transistors. The structure that leads to this direction of electron motion gives VMOS the following advantages over conventional MOS technology:

- **Higher current density.** VMOS-channel length is determined by diffusion depths, which can be more precisely controlled than the mask spacings that define channel lengths in conventional MOS. The channel-width-to-length ratio, which determines current density, is therefore higher for VMOS. For example, the channel length of the VMP2 (a VMOS device) is about 1.5 µm, but conventional MOSFETs need more than 5 µm. In addition to high width-to-length ratios, the V grooves in VMOS create two channels—as a result current density is doubled.

- **Lower capacitance.** The high current density of VMOS leads to its low capacitance. Feedback (gate-to-drain) capacitance is especially low because the overlap of the gate and drain are minimized. Conventional MOSFET designs always have extra gate-to-drain overlap in case the gate mask isn't aligned exactly with the source-to-drain mask.

- **Lower saturation resistance.** The VMOS substrate is the drain contact. So metalizing drain contacts on top of the chip (as in MOSFETs) isn't necessary. The improved VMOS drain contact results in reduced chip area as well as low saturation resistance.

Looking at a cross-section of a VMOS channel, the substrate (drain) is n+ material. The epitaxial layer (n− type) on the substrate increases the drain-to-source breakdown voltage by absorbing the depletion layer from the reverse-biased drain-to-body junction. This layer also reduces the feedback capacitance since it causes the gate to overlap n− material instead of n+.

Above the epitaxial layer are two diffused regions: a p− type body and an n+ source. An etched V-shaped groove extends through the source and body and into the epitaxial layer. The surface of the V groove is deposited oxide, over which there is a deposited-aluminum gate. The entire chip is passivated.

In operation, the gate must be positive with respect to the source (and body). The resulting electric field induces an n− type channel on both surfaces of the body facing the gate. Electrons flow directly from the source through the n− channel, the epitaxial layer, and into the drain (substrate).

One VMOS device makes an analog gate

VMOS characteristics are put to good use in the analog switch of Fig. 1f. In the ON state, the gate of the VMP21 is positive with respect to the source. In the OFF state, the gate-to-source voltage is zero. The 1.5-A capability and the 2-Ω ON resistance of the VMOS transistor can be fully exploited in this circuit. The input signal, however, is restricted to positive voltages and must always be greater than the output voltage. Otherwise, OFF isolation is impaired.

Both ON and OFF switching takes 200 ns; charge feed-through during the ON-to-OFF transition is 80 pC with a 50-Ω load. Charge transfer is, of course, especially important in sample and hold systems. For example, 80 pC into 0.01 µF causes an offset of 8 mV.

In series, they switch both polarities

To increase the switch's dynamic range, connect two VMP21s in series (Fig. 2a). In the ON state, both halves of the DG300 analog switch are open, so the gates of both VMP21s are pulled to +15 V through the 10-kΩ resistor. The ON resistance of this analog switch is twice as high as the drain-to-source resistance of a single VMP21. The maximum current that this two-transistor switch can handle is the same as that for a single-transistor switch (1.5 A).

The switch is turned OFF by shorting the gates to the negative supply, thereby reducing the gate-to-source voltage to less than the threshold of 0.8 V. The second section of the DG300 adds 30 dB OFF isolation.
3. Bootstrapping the gate and input cuts distortion by holding the ON resistance constant (a). The buffered bootstrap circuit (a) distorts less than either a JFET or a nonbootstrapped VMOS analog switch (b). A general-purpose buffer (c) using the LM310 op amp is suitable for low-speed switches, but when you need a fast analog switch, use the VMPA2 buffer (d). In addition to speed, this buffer gives you increased isolation.

by shunting the signal-leakage path (through both sources) to the negative supply. OFF-isolation curves (Fig. 2b) show that the DG300 raises the circuit's isolation and that decreasing the load resistance increases isolation.

Since the two transistors are back-to-back, one body-to-drain diode is always reverse-biased. This eliminates the OFF-state problem caused by forward-biasing the diode.

Since the bidirectional switch's gate drive is referenced to a fixed supply, its ON resistance varies with the input analog voltage (Fig. 2c). This variation introduces distortion when you're driving low-impedance loads such as speakers or transmission lines. For constant ON resistance, use the circuit in Fig. 3a.

Bootstrapping adds linearity

In the ON state, a bootstrap voltage that tracks the input drives the gates of the VMP21s. This bootstrapping keeps the VMOS's gate-to-source voltage constant and independent of the input signal. So, changes in the input-signal level do not modulate the ON resistance of the switch.

The buffer circuit reduces the computed total harmonic distortion from 1.5% to 0.005%, for 8-V rms at 1 kHz into 50 Ω (Fig. 3b). The popular 10-Ω DG-186 JFET analog switch generates a higher total harmonic distortion of about 2%.

The two buffer circuits shown in Figs. 3c and 3d isolate the input signal and employ a zener diode to provide a fixed gate-to-source voltage. The general-purpose buffer of Fig. 3c has a flat frequency response of up to 300 kHz and accepts inputs ranging between ±15 V. The buffer of Fig. 3d, a VMPA2 source follower, has its frequency response extended to 50 MHz and, when operated from ±30-V supplies, increases the signal range to ±30 V.

The VMPA2 does not have an on-board zener diode like the VMP2 and VMP21 transistors. At the expense
4. No ballast or balance resistors are needed when VMOS devices are paralleled (a) because negative tempcos immunize them from current hogging. Paralleling extends the linear range from 0.3 to 1.2 A (b) as it decreases the ON resistance of the analog switch to 1 Ω and increases its current-handling capability to 4.5 A.

VMOS devices are immune to current hogging, no ballast or balance resistors are needed. Negative tempcos, a VMOS feature, cause these devices to draw less current as they heat up. As a result, excess current is automatically shared by paralleled VMOS devices.

Paralleling VMP21s not only decreases ON resistance, but also increases the current capability to 4.5 A and extends the linear range of the large-signal transfer characteristic from 0.3 to 1.2 A (Fig. 4b).

The voltage range of the basic analog switch can also be increased. Simply use a higher-breakdown VMOS unit (Fig. 5). The VMPA22s have a 90-V breakdown, which allows up to ±40 V of voltage-swing capability. However, these higher-voltage devices do carry a penalty—the ON resistance is higher: 2.8 Ω vs 1.2 Ω for the VMP21. Zener diode D1 limits the gate-to-source potential to 30 V, and thereby prevents a possible gate-oxide rupture. Diode CR110 limits the current from the +50-V gate-bias supply.

5. You pay for 90-V breakdown in the VMPA22 with 2.8-Ω ON resistance, which allows swings of ±40 V. The zener diode limits the gate-to-source potentials to 30 V.

of the diode's protection, the VMPA2 gains lower capacitance from gate-to-source and reduced dc “see through” from driver to signal path. Bootstrapping the switch's gate circuits with a buffer permits the switch to operate with low distortion even as the signal amplitude comes close to the positive supply voltage.

VMOS devices para... without padding

Paralleling devices lowers the total ON resistance. For example, three paralleled legs, each with two VMP21s in series, make a 1-Ω switch (Fig. 4a). Because

---

50 V

-40 V < v < +40 V

VMP22

R_{ON} = 5.6 Ω

VMP22

CR110

VMP22

D1

IN972 F

(30V)

LOAD

50 V

ANALOG SWITCH

ON: −45 V

OFF: −35 V / Vc

−45 V

---

ELECTRONIC DESIGN 15, July 1977
6. The VMPA2 switches high power at rf (a). At 10 MHz, a 20-V pk-pk signal is attenuated by 60 dB and the insertion loss is only 1 dB into 50 Ω and 10 pF (b). Third-order intermodulation distortion is given by the 42-dB intercept point, and 1-dB gain compression occurs at 25-dBm input for 14 MHz (c). The negative turn-OFF transient (d) is caused by charge-coupling to the output through the output capacitance of the VMPA2.

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CIRCLE NUMBER 35
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not shown

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Single, triple and quad outputs
TM10's single-output voltage is 5 volts adjustable ±5 percent at 100 watts; other outputs are available including 12, 15, 18, 24, and 28 volts standard. The TM20's primary output is 5 volts adjustable ±5 percent at 20 amperes with second and third outputs in any of the following combinations: 5 volts at 5 amps, 12 volts at 5 amps, 15 volts at 5 amps, 18 volts at 3 amps, 24 volts at 2 amps, or 28 volts at 2 amps. The TM30 quad allows an additional output of 5, 12 or 15 volts at 1.5 amps. (Combined power outputs may not exceed 150 watts.)

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CIRCLE NUMBER 36

ELECTRONIC DESIGN 15, July 19, 1977

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can perform as well as many multiple-chip, 8-bit
processors because of a 2.5-µs cycle time and a
repertoire of 96 instructions. Housed in 40-pin pack-
ages, the MCS-48 processors contain a 64 × 8 RAM
data memory, 27 programmable input/output lines,
an 8-bit programmable timer/event counter, a clock
oscillator and driver, reset and interrupt circuits, and
either 0 or 1-k × 8 bits of ROM or ultraviolet-erasable
PROM.

A variety of expansion circuits provides the family
members with additional I/O or memory (Table 1).
What's more, all standard MCS-80 family components
(for 8080A and 8085 µPs) can be used.

The three versions of the processor chip all require
just a 5-V supply to operate (Fig. 1):

- The 8035, a central-processor without ROM
circuit, must be used with external program memory—it is intended for systems requiring more than 1
kword of program memory.
- The 8748, intended for prototyping or small quan-
tity use, is similar to the 8035 except that it has a
1-k × 8 ultraviolet EPROM on the same chip as the
processor.
- The 8048, for high-volume applications, is identi-
cal to the 8748 except that the 1-k × 8 memory on
the chip is mask-programmable ROM instead of UV
erasable PROM.

Do control as well as arithmetic

Designed as efficient controllers as well as
arithmetic processors, the MCS-48 chips have a wide
variety of branch and table-look-up instructions. Also,
you can set and reset individual I/O lines as well as
test individual bits within the accumulator. The 27
I/O lines of the processor are grouped as three ports
of eight lines plus three special test inputs that can
alter the program flow when tested by conditional
jump instructions.

Two other lines are used as the crystal inputs, and
two are needed for power and ground connections.
Another two figure in program-memory control, and
two more in external-memory read and write opera-
tions. Five lines perform the general microcomputer
control functions.

Two of the 8-bit ports are identical and labeled Port

---

Larry Goss, Product Marketing Engineer, and Howard
Raphael (now with National Semiconductor), Product
Manager, Intel, 3065 Bowers Ave., Santa Clara, CA 95051.
3. By switching the internal 8-bit timer/counter to either the clock source or to an input pin, timing periods as short as 7.5 µs can be measured.

4. Timing signals for the MCS-48 series can come from one of three sources: an external crystal, an external inductor, or a TTL clock source (from left to right).

1 and Port 2. Data written to these ports are statically latched and remain unchanged until rewritten. Inputs are TTL-compatible, and outputs can drive one standard TTL load.

The lines of both ports are quasi-bidirectional because a special output structure permits each line to serve as an input, output or both, even though the outputs are statically latched (Fig. 2). Each line is pulled continuously up to the 5-V supply through a high impedance; it can supply the source current needed for a TTL “1,” yet it can be pulled to “0” by a standard gate.

To provide fast switching times in a low-to-high transition, a relatively low-impedance device is switched into the circuit momentarily whenever a 1 is written to the line. When a 0 is written, the low-impedance device overcomes the light pull-up and provides TTL current-sinking capability. Since the pull-down transistor is a low-impedance device, a 1 must first be written to any line that is to be used as an input. The system reset initializes all lines to the high-impedance 1 state.

The other 8-bit port, called Bus, is a true bidirectional port with associated input and output strobes. If the bidirectional feature isn't needed, Bus can serve as either a statically latched output port or nonlatched input port. In its bidirectional mode, Bus, along with the read and write output pins, can emulate an 8080A or 8085 microprocessor bus.

Able to handle interrupts, the processors are diverted from their normal operation by a low level applied to the interrupt input. The interrupt is level-triggered and active-low to permit wire-OR connections from several interrupt sources. Every machine cycle, the interrupt line gets sampled. Once detected the interrupt causes a jump to subroutine at location 3 in program memory as soon as all cycles in the current instruction are completed.

Since only one level of interrupt is available, once an interrupt is detected, all further interrupt requests are ignored until the execution of a return instruction re-enables the interrupt-input logic. This sequence also holds true for an internal interrupt generated by the built-in timer/counter. If an internal and external

---

Table 1. MCS-48 family components

<table>
<thead>
<tr>
<th>Part</th>
<th>Description</th>
<th>100 qty.</th>
<th>price</th>
</tr>
</thead>
<tbody>
<tr>
<td>8035</td>
<td>Microcomputer without ROM</td>
<td></td>
<td>$13.55</td>
</tr>
<tr>
<td>8048</td>
<td>Microcomputer with 1-k ROM</td>
<td></td>
<td>$ 6.00</td>
</tr>
<tr>
<td>8748</td>
<td>Microcomputer with 1-k UV PROM</td>
<td>100 qty.</td>
<td>175.00</td>
</tr>
<tr>
<td>8155</td>
<td>Data memory and I/O expander</td>
<td></td>
<td>14.00</td>
</tr>
<tr>
<td>8243</td>
<td>I/O expander</td>
<td></td>
<td>5.00</td>
</tr>
<tr>
<td>8355</td>
<td>2-k ROM and I/O expander</td>
<td></td>
<td>7.00</td>
</tr>
<tr>
<td>8755-8</td>
<td>2-k UV PROM and I/O expander</td>
<td></td>
<td>75.00</td>
</tr>
<tr>
<td>8212</td>
<td>8-bit I/O port</td>
<td></td>
<td>2.90</td>
</tr>
<tr>
<td>8255A</td>
<td>Programmable peripheral interface</td>
<td></td>
<td>7.40</td>
</tr>
<tr>
<td>8205</td>
<td>1-of-8 binary decoder</td>
<td></td>
<td>2.80</td>
</tr>
<tr>
<td>8214</td>
<td>Priority-interrupt controller</td>
<td></td>
<td>4.65</td>
</tr>
<tr>
<td>8216</td>
<td>Bidirectional bus driver</td>
<td></td>
<td>2.75</td>
</tr>
<tr>
<td>8226</td>
<td>Bidirectional bus driver (inverting)</td>
<td></td>
<td>2.75</td>
</tr>
<tr>
<td>8253</td>
<td>Programmable interval timer</td>
<td></td>
<td>17.55</td>
</tr>
<tr>
<td>8259</td>
<td>Programmable interrupt controller</td>
<td></td>
<td>17.20</td>
</tr>
<tr>
<td>8279</td>
<td>Programmable keyboard/display interface</td>
<td></td>
<td>14.10</td>
</tr>
</tbody>
</table>

*Consult factory (100-piece minimum order).
interrupt are input simultaneously, the external source will be recognized first. Also, if needed, a second external interrupt can be created by enabling the timer/counter interrupt, loading $FF_{16}$ in the counter (one less than terminal count), and enabling the event-counter mode. A high-to-low transition on the counter-input pin will then cause an interrupt to vector to location 7. The interrupt inputs may be enabled or disabled under program control, and are disabled by the system reset. They remain disabled until enabled by your program.

**Timing/counting is easy to do**

The built-in counter can tally external events and generate accurate time delays without burdening the processor. In both modes the counter operation is the same—the only difference is the source of the input signal (Fig. 3).

In the counter mode, the 8-bit binary counter can be preset and read by means of processor instructions, which transfer the contents of the accumulator to the counter or vice versa. Execution of a Start counter instruction connects an input pin to the counter-edge detector and the event counter to the edge detector's output. Subsequent high-to-low transitions on the input pin will cause the counter to increment at a maximum rate of once every three instruction cycles (every 7.5 $\mu$s when a 6-MHz crystal is used). However, there is no minimum input frequency since the edge detector will adjust the transition time for proper triggering.

When executed, a Start timer command connects an internal clock to the counter input and enables the counter. The internal clock is derived by passing the basic 400-kHz machine-cycle clock through a divide-by-32 prescaler. The resulting 12.4-kHz clock increments the counter every 80 $\mu$s. Various delays between 80 $\mu$s and 20 ms (256 counts) can be obtained by presetting the counter and detecting the overflow. Longer than 20 ms may be achieved by accumulating multiple overflows in a register under software control. For time resolution finer than 80 $\mu$s, you can apply an external clock to the external counter input and operate the counter in the event-counter mode.

Timing generation (Fig. 4) for the MCS-48 family is completely self-contained except for crystal or an LC network. An external-frequency source can be

**MCS-48 processor architecture**

The MCS-48 family of microcomputer circuits consists of three processor chips, each with the same architecture but with different ROM options. If the 1-k × 8 resident ROM or UV EPROM are removed from the 8048 and 8748, all that's left is the bare processor architecture of the 8058. Almost every subfunction of the MCS-48 processors is connected to a master 8-bit internal bus, buffered and fed to the outside world via one of the 8-bit I/O ports.

All three processors have two software-controllable I/O ports, another 8-bit port used as the main data bus, an 8-bit arithmetic-and-logic unit, an 8-bit timer/counter, a $64 \times 8$-RAM register bank and an 8-bit accumulator. Several internal decoding blocks handle all the control and timing, conditional branch decisions, and instruction decoding. Outputs of Ports 1 and 2 are statically latched but inputs are not. Either port, however, can be configured to allow inputs on specific pins by first writing "1" out to the pin.

Eight data-bus lines form a static port and can be used as a true, synchronous, bidirectional port. When instructions involving the port are executed, a corresponding Read or Write pulse is generated, which indicates that data on the bus are valid only during the pulse time. All three basic I/O ports can be expanded via a 4-bit expander bus and $8243$ expanders using half of Port 2. Each expander circuit consists of four 4-bit ports, which are addressed as Ports 4 to 7. These ports have their own AND and OR instructions, as well as Move instructions for data.

The 64-word-deep register file included in the processor serves both as a scratchpad RAM and as a working register bank. All locations are indirectly accessible through either of two RAM pointer registers that reside at locations 0 and 1 of the file. Also, the first eight registers of the file are designated as working registers and can be addressed directly by several instructions. Since these working registers are easily addressable, they are used to store frequently accessed intermediate results or used as loop counters.

If necessary, a second set of registers in locations 24 to 31 can be used as an alternate bank of working registers. With a bank-switching instruction RAM, locations 24 to 31 are directly addressable as the working registers, and locations 0 to 7 are temporarily out of the picture. If locations 24 to 31 are not used as working registers, they still appear as RAM.

When the second bank is used as working registers, locations 24 and 25 act as a second set of RAM pointer registers. Locations 8 to 23 act either as an eight-level stack or a $16 \times 8$ user RAM. And, the last 32 locations are all allocated as user RAM workspace.

Whether the program memory is on board or external, three locations are reserved for special operations. Location 0, is used to store an instruction to be executed when the reset line is pulsed. Location 3 holds the external interrupt vector, and location 7 the counter/timer interrupt vector. Thus, the first instruction to be executed is stored in location 0, the first word of an external interrupt routine in location 3 and the first word of a timer/counter interrupt routine in location 7.
added, if necessary. The on-board oscillator is a high-gain, series-resonant circuit with a frequency range of 1 to 6 MHz. When timing accuracy isn't critical, an inductor can be used to set the clock frequency. However, the inductor should be used only for frequencies as high as 4 to 6 MHz.

The 8048 alone has a power-down operating mode. Extra circuitry on the chip allows power to be removed from all circuits except the RAM array inside the processor. In the power-down mode, the contents of the data RAM can be maintained with only 10 to 15% of the normal operating power requirement. In normal operation, both the V_{DD} and V_{CC} are kept at 5 V, while in the standby mode the V_{CC} pin is grounded and V_{DD} is kept at 5 V. If a reset signal is applied to the reset pin, any access to the internal RAM is inhibited to prevent any accidental data alterations.

Power-down operations progress in four steps:
1. User-defined circuitry must detect imminent power-supply failure early enough to permit the 8048 to save all the data before supply levels fall.
2. This circuitry must also supply a signal to interrupt the processor and vector it to a power-fail service routine.
3. A power-fail routine saves all important data and machine status in the internal RAM array and initiates the transfer of a back-up supply to the V_{DD} pin (if available). Also, it should indicate to external circuits that the transfer is complete.
4. A reset signal is applied to guarantee that stored data won't be altered as the supply level falls below minimum levels. Reset must be held low until V_{CC} is at ground.

Other circuitry on all the processor chips helps you test and debug systems using the MCS-48 chips. A single-step control built into the processors permits one instruction to be executed at a time, regardless of whether the instruction requires one or two cycles. After the instruction is completed, the processor halts, with the address of the next instruction to be fetched available on the eight Bus lines and the lower four bits of Port 2. While the processor is stopped, the I/O information on the Bus port and the lower four bits of Port 2 are, of course, not available. However, the leading edge of the ALE signal I/O can be used to latch information.

Applying 5 V to the external-access pin (EA) of the 8048 or 8748 lets you effectively disable the internal
5. A *minimal processor system* requires an external crystal, three capacitors, a power supply and either the 8048 or 8748 CPU (a). A four-port I/O expander, the 8243, can be used to expand the number of I/O lines (b). Almost any number of 8243s can be added to an 8048 system (c), by using the unused port I/O lines as chip-select signals. Almost any number of 8243s can be added to an 8048 system (c), by using the unused port I/O lines as chip-select signals.

program memory and force all instruction fetches to occur from an external memory. The external memory can contain a diagnostic routine to exercise the processor, internal RAM, the timer and the I/O lines. The processors can be disabled from internal ROM by using the EA line, and the memory can be read out independent of the processor. By applying a voltage greater than 5 V to the EA pin, and placing the address of the ROM location to be read on the Bus and the lower four bits of the Port-2 lines, the internal ROM can be accessed for reading on the 8048 and for reading or writing on the 8748. The address on the ports is latched by a low-to-high transition on the reset line and by keeping the reset line high the contents of the location accessed will appear on the Bus-port lines.

**Get the 8048/8748 up and running**

Once the processors are programmed, all that's needed to get the circuit running are three capacitors and a crystal (Fig. 5a). However, the 8048 can be expanded in both program and data memory for almost any application. Program memories of up to 4096 words can be used, as well as data memories of up to 320 words.

Expansion can be accomplished in two ways:

1. Expander I/O—a special I/O expansion circuit,
the 8243 (Fig. 5b), provides for the addition of four 4-bit I/O ports and sacrifices only the lower four bits of Port 2. Several 8243s may be added to the 4-bit bus by using a chip-select structure (Fig. 5c).

2. Standard 8080 bus—one port of the 8048 is like the 8-bit bidirectional bus of the 8080A or 8085 microprocessor, so numerous standard memory and I/O circuits can be used. Program-memory expansion starts with location 1024 or greater. For all instruction fetches at locations higher than 1024, the processor outputs the contents of its 12-bit program counter onto the eight Bus lines and the lower half of Port 2. After the address is output, the address-latch-enable (ALE) line of the processor will go high to indicate the address is valid. The address can be externally latched by 8212 latches that are controlled by the falling edge of the ALE signal (Fig. 6a). The program-store-enable (PSEN) line indicates that an external-instruction fetch is in progress and enables the external memory device. Meanwhile, the Bus reverts to the input mode, and the processor accepts its 8-bit contents as an instruction word.

Data memory can be expanded by using the 8080A bus compatibility of the MCS-48 processors (Fig. 6b). All address and data information must be transferred over the 8-bit Bus port. A read or write cycle takes four steps:

1. The contents of internal pointer register R0 or R1 are loaded onto the Bus port.
2. The ALE line goes high to indicate the address is valid. (The trailing edge of the ALE signal can be used to latch the address.)
3. A read (RD) or write (WR) pulse on the corresponding output pin of the processor indicates the type of data memory access in progress. Output data are valid at the trailing edge of the WR signal and input data at the trailing edge of the RD signal.
4. Data are transferred over the 8-bit bus.

External data memory is accessed with its own two-cycle move instructions—MOVX A, @R, and MOVX @R, A—which transfer eight bits of data between the accumulator and the external memory location being addressed by the contents of one of the internal-RAM

6. Expanding the 8048's ROM is as simple as adding the 8355 or 8755 (a). Each 8355 provides 2 k × 8 of storage and 16 I/O lines. RAM can also be expanded (b) by using the Bus port of the 8048 just like the 8080A's data bus.
The instruction set of the MCS-48 family contains 96 commands that require either one or two bytes, although about 70% of the instructions require only one byte. Execution takes either one or two cycles (2.5, or 5 µs when using a 6 MHz crystal); over 50% of all instructions execute in a single cycle. Double-cycle instructions include all immediate commands and all I/O operations. The MCS-48 circuits can efficiently handle both binary and BCD arithmetic operations as well as single-bit operations required in control applications. Special instructions have also been included to simplify loop counters, table look-up routines and N-way branches.

Instructions can be divided into seven groups as shown in the accompanying instruction summary. The accumulator (AC) commands are the most numerous, with 25 to choose from. Immediate data, data from the main memory or data from the working registers can be added with or without the carry to the AC. The same data can also be ANDed, ORed or Exclusive-ORed to the AC. Data can be shifted to or from the AC, working registers or data memory and, in a single operation, can be swapped between the AC and any register or memory location. For BCD arithmetic the lower four bits (nibble) of the AC can be swapped for the lower nibble of any internal RAM location. This instruction, XCHD A, @R, along with another command, SWAP A, that swaps the upper and lower nibbles of the AC, makes it simple to perform operations on 4-bit numbers.

Data transfers and register operations can take place directly between the eight registers of the working register bank and the accumulator (the source or destination register is specified by the instruction), or the remaining 56 internal registers can be addressed as data memory indirectly via an address stored in either the R0 or R1 working register. Both R0 and R1 are also used to indirectly address external data memory. Constants stored in the program memory can be directly loaded to both the AC and the eight working registers. Data transfers can also occur between the AC and the on-board counter/timer or between the AC and program status word. When writes are done to the program-status word, the machine status is altered; thus, this type of command is a handy way to restore status after an interrupt or after the stack pointer has been altered.

The processors have four software controllable flags —carry, auxiliary-carry, F0 and F1. The carry flag indicates accumulator overflow, while the auxiliary-carry indicates BCD overflow between the lower and upper nibbles in the accumulator and is used during a decimal adjust. Both these flags can be accessed as part of the program status word and are stored in the stack during subroutines. Flags F0 and F1 are general-purpose and can be cleared, complemented and tested by conditional jump instructions. However, F0 can be accessed through the program-status word and stored in the stack along with the carry flags.

Both conditional and unconditional jump commands are available. Unconditional jumps require 2 bytes and permit jumps anywhere in the first 2048 words of program memory. To get to locations 2048 and 4095, a Bank-select instruction must be executed, then the jump command. A subroutine in the opposite bank can be accessed by a Select-memory-bank command followed by a Call instruction. Upon completion of the subroutine, execution will automatically return to the original bank.

Conditional jumps allow a branch to any address with the current page (256 words). Since the conditions tested are the values at the time of a jump, a Jump-on-accumulator-zero tests the accumulator, not an intermediate flag.

The software-controlled 8-bit counter/timer can be loaded or read via the accumulator either while it is counting or when it is stopped. It can be set to trigger from the internal clock source, from external events or from an external clock applied to the T1 pin. A single instruction stops the counter, and two other instructions allow the timer interrupt to be enabled or disabled.

Another group of commands called control instructions provides interrupt-enable or disable operations, memory-bank selection, a special clock enable and no-operation cycle. Of the four memory-bank select instructions, two designate the active working register bank and two that control the program-memory banks.

The working register's bank-switch commands let the programmer immediately substitute a second eight-register bank for the one being used—especially handy for interrupt service routines. However, if the banks are switched, the original bank will automatically be restored upon execution of a Return-and-restore-status instruction. The Internal-clock-enable instruction enables an internal clock, which outputs the crystal frequency divided by three on one of the processor's pins.

All three 8-bit I/O ports are also software-controllable and can be loaded to and from the AC. Immediate data from program memory can be ANDed or ORed directly to either Port 1, Port 2 or Bus with the result remaining in the port. Consequently, masks, stored in program memory, can selectively set or reset individual bits of the I/O ports. Unlike Ports 1 and 2, however, all eight lines of the Bus must be treated as either inputs or outputs at any given time.
### Mnemonic Description

**Accumulator instructions**

<table>
<thead>
<tr>
<th>Mnemonic</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ADD A, R</td>
<td>Add register to A</td>
</tr>
<tr>
<td>ADD A, @R</td>
<td>Add data memory to A</td>
</tr>
<tr>
<td>ADD A, #data</td>
<td>Add immediate to A</td>
</tr>
<tr>
<td>ADDC A, R</td>
<td>Add register with carry</td>
</tr>
<tr>
<td>ADDC A, @R</td>
<td>Add data memory with carry</td>
</tr>
<tr>
<td>ADDC A, #data</td>
<td>Add immediate with carry</td>
</tr>
<tr>
<td>ANL A, R</td>
<td>AND register to A</td>
</tr>
<tr>
<td>ANL A, @R</td>
<td>AND data memory to A</td>
</tr>
<tr>
<td>ANL A, #data</td>
<td>AND immediate to A</td>
</tr>
<tr>
<td>ORL A, R</td>
<td>OR register to A</td>
</tr>
<tr>
<td>ORL A, @R</td>
<td>OR data memory to A</td>
</tr>
<tr>
<td>ORL A, #data</td>
<td>OR immediate to A</td>
</tr>
<tr>
<td>XRL A, R</td>
<td>Exclusive-OR register to A</td>
</tr>
<tr>
<td>XRL A, @R</td>
<td>Exclusive-OR data memory to A</td>
</tr>
<tr>
<td>XRL A, #data</td>
<td>Exclusive-OR immediate to A</td>
</tr>
<tr>
<td>INC A</td>
<td>Increment A</td>
</tr>
<tr>
<td>DEC A</td>
<td>Decrement A</td>
</tr>
<tr>
<td>CLR A</td>
<td>Clear A</td>
</tr>
<tr>
<td>CPL A</td>
<td>Complement A</td>
</tr>
<tr>
<td>DA A</td>
<td>Decimal adjust A</td>
</tr>
<tr>
<td>SWAP A</td>
<td>Swap nibles of A</td>
</tr>
<tr>
<td>RL A</td>
<td>Rotate A left</td>
</tr>
<tr>
<td>RLC A</td>
<td>Rotate A left through carry</td>
</tr>
<tr>
<td>RR A</td>
<td>Rotate A right</td>
</tr>
<tr>
<td>RRC A</td>
<td>Rotate A right through carry</td>
</tr>
</tbody>
</table>

**Data move and register instructions**

<table>
<thead>
<tr>
<th>Mnemonic</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>MOV A, R</td>
<td>Move register to A</td>
</tr>
<tr>
<td>MOV A, @R</td>
<td>Move data memory to A</td>
</tr>
<tr>
<td>MOV A, #data</td>
<td>Move immediate to A</td>
</tr>
<tr>
<td>MOV R, A</td>
<td>Move A to register</td>
</tr>
<tr>
<td>MOV @R, A</td>
<td>Move A to data memory</td>
</tr>
<tr>
<td>MOV R, #data</td>
<td>Move immediate to register</td>
</tr>
<tr>
<td>MOV @R, #data</td>
<td>Move immediate to data memory</td>
</tr>
<tr>
<td>MOV A, PSW</td>
<td>Move PSW to A</td>
</tr>
<tr>
<td>MOV PSW, A</td>
<td>Move A to PSW</td>
</tr>
<tr>
<td>XCH A, R</td>
<td>Exchange A and register</td>
</tr>
<tr>
<td>XCHA, @R</td>
<td>Exchange A and data memory</td>
</tr>
<tr>
<td>XCHD A, @R</td>
<td>Exchange nibble of A and register</td>
</tr>
<tr>
<td>MOVX A, @R</td>
<td>Move external data memory to A</td>
</tr>
<tr>
<td>MOVX @R, A</td>
<td>Move A to external data memory</td>
</tr>
<tr>
<td>MOVAP A, @A</td>
<td>Move to A from current page</td>
</tr>
<tr>
<td>MOVAP3 A, @A</td>
<td>Move to A from page 3</td>
</tr>
<tr>
<td>IN R</td>
<td>Increment register</td>
</tr>
<tr>
<td>INC @R</td>
<td>Increment data memory</td>
</tr>
<tr>
<td>DEC R</td>
<td>Decrement register</td>
</tr>
</tbody>
</table>

**Flag instructions**

<table>
<thead>
<tr>
<th>Mnemonic</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>CLR C</td>
<td>Clear carry</td>
</tr>
<tr>
<td>CPL C</td>
<td>Complement carry</td>
</tr>
<tr>
<td>CLR F0</td>
<td>Clear flag 0</td>
</tr>
<tr>
<td>CPL F0</td>
<td>Complement flag 0</td>
</tr>
</tbody>
</table>

### CLR F1

- Clear flag 1

### CPL F1

- Complement flag 1

### Branch and subroutine instructions

<table>
<thead>
<tr>
<th>Mnemonic</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>JMP addr</td>
<td>Jump unconditional</td>
</tr>
<tr>
<td>JMPIP @A</td>
<td>Jump indirect</td>
</tr>
<tr>
<td>DJNZ R, addr</td>
<td>Decrement register and skip</td>
</tr>
<tr>
<td>JC addr</td>
<td>Jump on carry = 1</td>
</tr>
<tr>
<td>JNC addr</td>
<td>Jump on carry = 0</td>
</tr>
<tr>
<td>Z addr</td>
<td>Jump on A zero</td>
</tr>
<tr>
<td>JNZ addr</td>
<td>Jump on A not zero</td>
</tr>
<tr>
<td>JT0 addr</td>
<td>Jump on TO = 1</td>
</tr>
<tr>
<td>JNT0 addr</td>
<td>Jump on TO = 0</td>
</tr>
<tr>
<td>JT1 addr</td>
<td>Jump on T1 = 1</td>
</tr>
<tr>
<td>JNT1 addr</td>
<td>Jump on T1 = 0</td>
</tr>
<tr>
<td>JFO addr</td>
<td>Jump on F0 = 1</td>
</tr>
<tr>
<td>JF1 addr</td>
<td>Jump on F1 = 1</td>
</tr>
<tr>
<td>JTF addr</td>
<td>Jump on timer flag</td>
</tr>
<tr>
<td>JNI addr</td>
<td>Jump on INT = 0</td>
</tr>
<tr>
<td>JBb addr</td>
<td>Jump on accumulator bit</td>
</tr>
<tr>
<td>CALL</td>
<td>Jump to subroutine</td>
</tr>
<tr>
<td>RET</td>
<td>Return</td>
</tr>
<tr>
<td>RETR</td>
<td>Return and restore status</td>
</tr>
</tbody>
</table>

### Timer/counter instructions

<table>
<thead>
<tr>
<th>Mnemonic</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>MOV A, T</td>
<td>Read timer/counter</td>
</tr>
<tr>
<td>MOV T, A</td>
<td>Load timer/counter</td>
</tr>
<tr>
<td>STRT T</td>
<td>Start timer</td>
</tr>
<tr>
<td>STRT CNT</td>
<td>Start counter</td>
</tr>
<tr>
<td>STOP TCNT</td>
<td>Stop timer/counter</td>
</tr>
<tr>
<td>EN TCNTI</td>
<td>Enable timer/counter interrupt</td>
</tr>
<tr>
<td>DIS TCNTI</td>
<td>Disable timer/counter interrupt</td>
</tr>
</tbody>
</table>

### Control instructions

<table>
<thead>
<tr>
<th>Mnemonic</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>EN I</td>
<td>Enable external interrupt</td>
</tr>
<tr>
<td>DIS I</td>
<td>Disable external interrupt</td>
</tr>
<tr>
<td>SEL RB0</td>
<td>Select register bank 0</td>
</tr>
<tr>
<td>SEL RB1</td>
<td>Select register bank 1</td>
</tr>
<tr>
<td>SEL MB0</td>
<td>Select memory bank 0</td>
</tr>
<tr>
<td>SEL MB1</td>
<td>Select memory bank 1</td>
</tr>
<tr>
<td>ENTO CLK</td>
<td>Enable clock output on TO</td>
</tr>
<tr>
<td>NOP</td>
<td>No operation</td>
</tr>
</tbody>
</table>

### Input/output instructions

<table>
<thead>
<tr>
<th>Mnemonic</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>IN A, P</td>
<td>Input port to A</td>
</tr>
<tr>
<td>OUTL P, A</td>
<td>Output A to port</td>
</tr>
<tr>
<td>ANL P, #data</td>
<td>AND immediate to port</td>
</tr>
<tr>
<td>ORL P, #data</td>
<td>OR immediate to port</td>
</tr>
<tr>
<td>INS A, BUS</td>
<td>Input BUS to A</td>
</tr>
<tr>
<td>OUTL BUS, A</td>
<td>Output A to BUS</td>
</tr>
<tr>
<td>ANL BUS, #data</td>
<td>AND immediate to BUS</td>
</tr>
<tr>
<td>ORL BUS, #data</td>
<td>OR immediate to BUS</td>
</tr>
<tr>
<td>MOVDA P, A</td>
<td>Input expander port to A</td>
</tr>
<tr>
<td>MOVDP A, A</td>
<td>Output A to expander port</td>
</tr>
<tr>
<td>ANLD P, A</td>
<td>AND A to expander port</td>
</tr>
<tr>
<td>ORLD P, A</td>
<td>OR A to expander port</td>
</tr>
</tbody>
</table>
7. To use the I/O expanders, communication must take place in 4-bit words over the lower four lines of Port 2, with timing provided by an output pulse from the PROG pin of the processor. Each transfer consists of two 4-bit words, the first containing the operation code and port address, the second the four bits of data.

pointer registers, \( R_D \) or \( R_1 \). Thus, 256 locations can be addressed in addition to the 64 locations in the processor. Additional pages may be added by using some of the I/O lines of the processors to switch memory banks.

I/O expansion works similarly, using the 8243 four port expanders. Each of the ports can transfer data to the accumulator, accept data from the accumulator, AND data in the accumulator to data in the port, or OR data from the accumulator to the port. All communication between the processor and the 8243s occurs over the lower four bits of Port 2, with timing provided by an output pulse on the PROG pin of the processor. Each data transfer consists of two 4-bit nibbles, the first containing the operation code and port address and the second containing the actual four bits of data (Fig. 7). A low-to-high transition of the PROG line indicates that the address is present, while a high-to-low transition indicates that data are present.

Now that the MCS-48 family of components is no longer a mystery, examine the actual development cycle and design tools for the processor and systems.

**Starting the development cycle**

Of course, in any development cycle, the first step is to define the final product and construct a flow chart of product operation.

The next step is to define the hardware necessary to do the job. I/O capability must be defined in terms of the number of inputs, the number of outputs, the number of bidirectional lines, the need for latched or nonlatched lines, the output-drive capability and the input impedance.

Probably the hardest parameter to define initially is the amount of program memory needed to store the applications program. Many special functions such as serial-communications routines or keyboard/display interfaces can be put into software; however, they can place a severe load on the processor and tie it up when data must be processed. When speed is important, use peripheral circuits to do the specialized tasks.

Once the system function and hardware have been defined, you can start writing the final program code for the application. At this point, you can take one of two paths with Intel development tools (Table 2). One system, called the Prompt-48, is a bench-top development system that includes one 8748 and one 8035 and costs less than $1800. It supports machine-language programming and has provisions for programming the 8748 version from a built-in RAM. The other system, a version of the Intellec microcomputer development system, supports both machine and assembly-level languages and can cost from $4000 to $15,000, depending on options.
In one of the Prompt-48's front-panel sockets is an 8748 processor that executes program steps and controls circuitry to provide debug functions such as single-step and breakpoints. A monitor program is also stored in ROM, and an EPROM programmer as well as a hexadecimal keyboard and display are included. The Prompt's front panel has two sockets—one for programming the 8748 and one for testing a programmed unit controlled by a monitor program.

To apply the Prompt-48, you must:
- Load an application program into the unit's RAM via the hex keyboard or external terminal (TTY and RS-232 interfaces are provided).
- Execute and debug the code in RAM via an 8035 in the execution socket.
- Insert a blank 8748 into the programming socket of the Prompt and copy the program from RAM into the processor.
- Transfer the 8748 to the execution socket where the program can be executed in real time.

The monitor in the Prompt permits you to single-step the processor, examine or modify all internal registers and data memory, or run and then stop the processor at predetermined breakpoints. A multiple single-step feature is also available—you can step the processor through its program and dump all internal register contents to RAM for future display and analysis.

The Intellec system permits even more flexibility for software and hardware development. The base system consists of a processor based on the 8080A and such optional units as a PROM programmer, a high-speed paper-tape reader, a disc-operating system and a CRT terminal.

An ASM-48 macroassembler to support the MCS-48's development can be loaded via the disc-operating system. An in-circuit emulation capability with the ICE-48 option will be available later in the year. Macro assembler and text editor programs enable you to write and edit the programs in assembly language and then generate the machine code necessary for programming the processor.

The assembler for the MCS-48 family performs such duties as:
- Evaluation of expressions: Arithmetic expressions and multiple symbols are permitted in the operand portion of instructions. For instance, the MCS-48 assembler permits ADD A, #ALFA*BETA/2, where ALFA and BETA are two previously defined symbols. At assembly time, the expression will be evaluated and the resulting number treated as immediate data and designated the second byte of an ADD immediate instruction.
- Conditional assembly: This allows you to select only certain portions of the assembly-language source program for conversion into machine code. Thus, various debug routines can be included during program development.
- Macros: Multiple assembly-language statements can be represented by a single higher-level command.

Thus, a shorthand representation of often used routines can be employed to reduce programming time. For example, the 8048 doesn't have a subtract routine. But the 8048 can subtract by performing three instructions—CPL A ADD A, REG CPL A—in sequence, which subtract a register's contents from the accumulator and leave the result in the accumulator.

By defining this sequence with the label SUB and an operand that can be any register from R0 to R7, the programmer merely has to write SUB R7, and the assembler will automatically insert the instructions.

A typical application for the MCS-48 family microcomputers is a gasoline-pump controller, as shown in Fig. 8. In this system, an 8048 in each pump measures the flow of gasoline, corrects flow measurements, computes the corresponding price and drives digital displays for both price and volume. All pumps are connected by a serial-digital communications channel to a controlling console in the station operator's booth.

### Design an 8048 operating system

For this application, three 8243 I/O lines must be added to drive the latched displays and control the miscellaneous pump functions such as fuel valves and pump motors. The I/O lines of the 8048 help scan the manual switches that are set to indicate the type of fuel and the price per gallon. A switch in the pump handle can be used to generate a start signal for the pump. This signal is fed to one of the 8048's test inputs where it is continually tested by a conditional jump instruction.

Fuel is measured by an impeller in the fuel line that generates a string of pulses at a rate proportional to the flow rate. These pulses are accumulated in the event counter of the 8048 and the total is used to calculate the final cost of the gas. The serial data link can be built using the 8251 programmable communication interface so that data can be sent and received over two-wires.

### Table 2. MCS-48 programming support

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Prompt-48</td>
<td>Benchtop stand-alone programming system</td>
</tr>
<tr>
<td>base cost:</td>
<td>$1750</td>
</tr>
<tr>
<td>Intellec</td>
<td>8080A-based microcomputer system consisting of 16 kwords of RAM (expandable to 64 k), 2 k of ROM (expandable) and software and hardware interfaces for TTYs, CRTs, line printers, paper-tape readers or punches, and PROM programmer, as well as a resident macroassembler and text editor.</td>
</tr>
<tr>
<td>base cost:</td>
<td>$3950</td>
</tr>
<tr>
<td>Options</td>
<td>PROM programmer, in-circuit emulator, dual floppy-disc drive, DMA channel controller and other input/output interface modules.</td>
</tr>
<tr>
<td>include:</td>
<td></td>
</tr>
</tbody>
</table>
DUAL COIL CIRCUIT BREAKER
reacts to both voltage and current.

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**Technology**

**Bypass filters extend** to the GHz range when solid-tantalum capacitors are used. A graphical design method predicts filter performance for "real" capacitors.

Solid-tantalum capacitors make excellent bypass filters: They have low internal inductance and resistance, and thus don't resonate until well beyond 1 GHz (Fig. 1).

But even the superior performance of solid-tantalum capacitors is far from ideal, and you need help to predict performance. A set of graphs and a nomogram previously published in *Electronic Design* enables predicting performance of such capacitors as film, paper, mica and ceramic units. However, because of the low internal resistance and inductance of solid-tantalum units, you need a special set of correction graphs. Insertion-loss curves (Fig. 2) and the nomogram (Fig. 3) for mathematically ideal capacitors are the same as in the referenced article, but the performance and lead-length correction curves (Figs. 4 and 6) are specific for practical solid-tantalum units.

Solid-tantalum capacitors can handle 5 to 100 V dc, have excellent stability, a wide temperature range, very small CV per volume, and come in a wide range of capacitances. The curves include sizes from 0.01 to 220 μF. However, most solid-tantalums are polarized, so they can literally explode if connected to an ac power line (though two back-to-back units with their negative terminals connected can handle ac). And unless protected, they won't survive the MIL-

---

**Robert B. Cowdell,** Manager, EMC/Tempest Engineering, Collins Radio Group of Rockwell International, Newport Beach, CA 92663.
2. Curves of the insertion loss of an ideal bypass filter, for normalized frequency, \( F \), and mismatch ratio, \( A \), show a continually rising loss as frequency increases. A real filter with a practical capacitor approximates such curves at low frequencies, but drops off to lower insertion loss at high-frequency values.

STD-704A transient-surge test on dc—which still leaves a vast area of use in low-voltage-dc bypass filtering such as in power-supply leads.

**Filtering with solid tantalums**

To apply the graphs to solid tantalums, first let's examine a common bypass-filter circuit condition—a 50-\( \Omega \) source resistance, \( R_s \), and matching 50-\( \Omega \) load, \( R_L \) (Fig. 2). The mismatch ratio is

\[
A = \frac{R_L}{R_S}
\]

(1)

Suppose the design target is a 40-dB reduction of noise at 17 kHz. For an ideal capacitor, calculations are easy, but the normalized graph (Fig. 2) and nomogram (Fig. 3) make the procedure even easier. Fig. 2 is a plot of a family of curves of insertion loss (I.L.) versus normalized frequency (F) for different mismatch ratios from \( A \geq 10^2 \) to \( A = 10^{-4} \), where

\[
I.L. = 10 \log \left[ 1 + F^2 \left( \frac{4A^2}{1+A^2} \right) \right].
\]

(2)

And Fig. 3 is a nomograph of

\[
f_0 = \frac{1}{\pi R_S C},
\]

(3)

where the cutoff frequency, \( f_0 \), is the frequency at which the filter's I.L. = 3 dB when \( A=1 \).

From Fig. 2, you can quickly get the required normalized frequency, \( F = 100 \), where Curve \( A = 1 \)
4. Measured insertion-loss curves for solid-tantalum capacitors for values from 10 to 200 µF (a) and 0.01 to 6.8 µF (b) at A = 1 (R_s=R_L=50 Ω) provide corrections for actual performance when used with the ideal curves.

5. A typical bypass filter that uses a 47-µF capacitor in a 50-Ω matched circuit, when compared with the behavior of an ideal circuit, shows an increasingly wide divergence at high frequencies beyond about 20 kHz.

and I.L. = 40 dB intersect. Since

\[ f_o = f/F \]
\[ = 17 \text{ kHz}/100 \]
\[ = 170 \text{ Hz}, \]

from the nomogram (Fig. 3) you get \( C = 47 \mu F \) (the closest standard capacitor size) by drawing a straight line between \( f_o = 170 \text{ Hz} \) and \( R_s = 50 \Omega \).

Figs. 4a and 4b are measured plots of I.L. for solid-tantalum capacitors from 0.01 to 220 µF at \( R_s = R_L = 50 \Omega \) (A = 1). To determine the discrepancy between the actual and theoretical insertion losses,
6. Lead length strongly affects the high-frequency performance of capacitors in bypass filters. These curves provide corrections for lead length for 0.1-to-2.2-μF (a), 3.3-to-15-μF (b) and 22-to-220-μF (c) capacitors.
A practical filter design must take into account both the properties of the capacitor and the effects of lead length. Note the close agreement between the measured and graphically determined data.

High resistance levels in the bypass filter allow high insertion loss at both low and high frequencies, as these measured curves indicate substantial filtering extends down to 10 Hz and past 10 MHz.

At frequencies below about 100 kHz, lead lengths to about 1.5 in. (totaling 3 in.) have little effect on the insertion loss. At higher frequencies, however, lead length increasingly downgrades the bypass-filter insertion-loss capability of capacitors. For solid-tantalum units, Fig. 6 contains three measured plots of I.L. versus normalized frequency for capacitors from 0.1 to 200 µF and total lead lengths (sum of two leads) of 0 to 3 in.

Correct for lead length

Since curves in Fig. 4 are for zero, or very short (less than 0.2-in. total) lead length, use Fig. 6 to correct
for practical lead lengths. To apply Fig. 6, let's use another example, only this time work with a mismatched design—a 5-Ω source resistance, $R_s$, and 500-Ω load, $R_L$. And as before, seek a target I.L. of 40 dB, but now at 15 kHz and out to, say, 1 MHz.

As you might expect, the practical response you will come up with won't quite meet this 40-dB target, although the ideal capacitor will appear to make it. Solving the example takes seven steps:

1. Compute $A = R/I.R_s = 500/5 = 10^2$.
2. On Fig. 2, find $F = 48$ at I.L. = 40 dB.
3. Compute $f_0 = f/F = 15 kHz/48 = 312.5$ Hz.
4. On Fig. 4a, find $C = 220 \mu F$ (the closest standard size above the determined value) with $R_8 = 5$ n and $f_0 = 312.5$ Hz.
5. On a blank sheet of translucent seven-cycle semilog graph paper, draw frequency and insertion-loss scales like the ones on Fig. 4a and trace the ideal curve, $A = 10^2$, with $F = 1$ shifted horizontally to align with $f_0 = 312.5$ Hz.
6. Overlay the translucent semilog sheet with the ideal curve from Step 5 onto Fig. 4a, and with the horizontal scales aligned, vertically shift the overlaid sheet upward until the low-frequency end of the ideal curve falls into the measured $220-\mu F$ curve. Trace the $220-\mu F$ I.L. curve onto the overlaid sheet.

(Now you have corrected the Fig. 4a curve—measured in a matched 50-Ω condition, $A = 1$—for the mismatch of this example, $A = 10^2$.)

7. Align the sheet from Step 6 over the appropriate lead-length correction curve (Fig. 6a) with the 10-kHz horizontal axes of both graphs coincident, and move the overlaid sheet vertically until the real I.L. curve from Step 6 falls into the lead-length correction curves. Trace the correction curves on the overlaid sheet.

The I.L. curve you now have includes the effects of both mismatch and lead length, and shows the difference between an ideal and real-capacitor bypass filter (Fig. 7).

As anticipated, the real I.L. doesn't quite reach the target of 40 dB at 15 kHz that an ideal capacitor would—the I.L. attained is only about 35 dB. And depending on the lead lengths, the I.L. varies from about 35 dB at 1 MHz with an impractical zero lead length to about 21 dB for a 3-in. total lead length. To get more insertion loss, you can use two filter sections in parallel.

Fig. 8 shows measurements of the effect of a high-resistance source and load, which makes $f_0$ very low. Such high impedances move Fig. 4 to the right of $F=1$ in Step 5, and in Step 6, into a high I.L. region, so that the single capacitor becomes an excellent bypass filter.

References
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You can't just take the arithmetic average of phase angles. For example, arithmetically, the average angle between 350° and 10° comes to 180° rather than 0°. But when designing arithmetic-logic hardware for phase averaging, you can compute phase-angle averages by separating each angle measurement into orthogonal components. You average these components and combine the averages for a single-angle result. Of course, a greater-than 180° spread in the original phase readings exceeds the Nyquist sampling limit, so a true average can't be guaranteed for such spreads.

To illustrate the orthogonal-component method, let's average the phase angle between two sine waves of the same frequency. First, square up both tones and apply them to an Exclusive-OR gate. The pulse-width output of the EX-OR gate is proportional to the phase angle between the two tones. The gate delivers zero output when the tones are exactly in-phase, maximum-width output when the tones are exactly out-of-phase, and the output pulse width varies linearly for angles between 0 and 180°.

Phase output folds at 180°

For phase angles exceeding 180°, the output folds back on itself. That is, the output pulse width decreases with increasing angles from 180° to 360°. Therefore, the EX-OR phase detector contains an ambiguity. To resolve this ambiguity, operate a second EX-OR phase detector with one tone as is but with the second—a reference tone—phase-shifted by 90°. In this way, one phase detector delivers its maximum-width output when the other produces its mid-range output. Thus, the phase angle is derived linearly—from pulse width—in one detector, and the ambiguity is resolved digitally—from above or below midpoint—in the other.

Since phase measurement is a two-point process, you can easily incorporate phase averaging into the detection circuitry. Average by integrating the outputs of the EX-OR phase detectors. Let the EX-ORs gate α and β counters as shown in Fig. 1.

Make the clock frequency for the α and β counters at least 10-times higher than the signal-tone frequency. The period of integration, or averaging, must be short enough so that the counters don't overflow. So, run continuously a third counter that stops the clock to read out the α and β counts and resets the counters. At the end of each integration period, compute the true-angle number from the α and β counts.

This quadrature-type phase detection has a triangular transfer function (Fig. 2). To avoid confusion with circular trigonometry, call the quadrature components α and β rather than the perhaps more familiar “in-phase” and “quadrature.”

The straight line, θ, depicts, in binary, the phase angle in percent of full circle vs phase angle. The number follows the angle up to the 50% point. Here, it is reflected and returns linearly to zero. The α number follows the same sawtooth pattern but begins at half-count (quarter angle).

The bit following the integer point is the sign of the counter-output span referred to the 50% point. It is the most significant bit (MSB) of the counters. The diagram shows only four bits. Actually, accurate
2. The transfer function is triangular for the phase detector. The two 90°-components are therefore dubbed \( \alpha \) and \( \beta \), rather than in-phase and quadrature, to avoid confusion with circular-trigonometry terms.

Each converter has ranges

The preferred range in Fig. 2 is expanded in Fig. 3, which shows the \( \alpha \) and \( \beta \) counter-output ranges as projections in quadrature from both the phase-angle circle and the counter-value square. Both the \( \alpha \) and \( \beta \) counters represent the phase. But, although each by itself is ambiguous beyond 180°, together they uniquely define the phase angle.

Detector accuracy, in noise, is highest when both counters are used only over their mid-ranges. Phase noise on the signals shrinks the range of each counter.

Integration requires 12-bit counters, even though the final answer carries only eight bits.

With noisy signals, the counters can neither stay on zero count nor rise to maximum count. Since the counters operate with quadrature reference signals, at least one counter should always be near mid-range—i.e., between 1/4 and 3/4 of full scale. In the circuit, therefore, monitor the counter for mid-range—if one and only one of the two MSBs is ONE. When \( \alpha \) is in mid-range, the algorithm, for the angle, \( \theta \), is:

\[
\theta = \alpha \text{ if the MSB of } \beta \text{ is ONE.}
\]

\[
\theta = \bar{\alpha} \text{ if the MSB of } \beta \text{ is ZERO.}
\]

When \( \alpha \) is out of its mid-range, determine the angle using \( \beta \). This algorithm is:

\[
\theta = \beta \text{ (with MSB inverted) if the MSB of } \alpha \text{ is ZERO.}
\]

\[
\theta = \bar{\beta} \text{ (with MSB reinverted, i.e., } \overline{\text{MSB is}}
\]
4. One counter is always within its mid-range, because the α and β signals are 90° apart. A range-decision gate in the angle-decision logic selects the data set.

5. Quadrature-conversion logic develops α and β from θ. The MSB of θ controls the α complementer, while θ's two MSBs control the θ complementer.

\[
\alpha = \begin{cases} 
\text{from } \theta, & \text{if the MSB is ZERO.} \\
\text{from } \theta, & \text{if the MSB is ONE.}
\end{cases}
\]

\[
\beta = \begin{cases} 
\text{from } \theta \text{ EX-ORed with the second MSB}, & \text{if the MSB of } \alpha \text{ is ZERO.} \\
\text{from } \theta \text{ EX-ORed with the second MSB}, & \text{if the MSB of } \alpha \text{ is ONE.}
\end{cases}
\]

For β, the second MSB must be inverted, so the MSB is always ZERO.

Fig. 5 shows the quadrature-conversion logic that develops α and β from θ. The algorithm for such a quadrature conversion is:

- \( \alpha \) comes from θ, if the MSB is ZERO.
- \( \alpha \) comes from θ, if the MSB is ONE.
- The α value never exceeds \( n - 1 \) bits and the MSB is always ZERO.
- \( \beta \) comes from θ, if the MSB EX-ORed with the second MSB is ZERO.
- \( \beta \) comes from θ, if the MSB EX-ORed with the second MSB is ONE.

Fig. 4 shows the logic to implement these algorithms.

Quadrature detector uses measurements

A quadrature phase detector can use available individual phase-measurement numbers. For example, you can average strobed-output numbers from an n-bit shaft encoder. First, convert the encoder’s binary-angle number into \( (n - 1) \)-bit quadrature components. Next, average these components. Finally, reconvert the results into the binary-angle answer.

\[
\alpha = \begin{cases} 
0, & \text{if the MSB EX-ORed with the second MSB is ZERO.} \\
8, & \text{if the MSB EX-ORed with the second MSB is ONE.}
\end{cases}
\]

For \( \beta \), the second MSB must be inverted, so the MSB is always ZERO.

Fig. 5 shows the quadrature-conversion logic that develops α and β from θ. Then, for the final answer, scale the accumulator outputs and apply them to the angle-converter logic of Fig. 4.
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Eduard Pannenborg of Philips Speaks on Measuring Engineers
Hiring people is difficult. It's particularly difficult to hire engineers, and almost as difficult, shortly after they're hired, to measure their performance.

A person's track record can help, of course. But it's not an infallible guide to his potential. If, for example, a man has a long record of achievement in, say, integrated-circuit development, one might assume it's safe to hire him to develop ICs. But if his achievements were in linear ICs and you want him to work on MOS memories, he might be inadequate.

Even if his expertise is directly in your field, he might not work out for you. The corporate structure or the working atmosphere where he was formerly employed might have been more conducive to his progress than the environment you can provide. The reverse is true, too. A man who didn't do well in another place might flourish in your atmosphere.

The first step in judging engineers is learning to judge the judges.

My personal opinion is that the judgment of university professors, who often advise us when we are recruiting, is very largely poor. The professors tend to be bad judges. Yet we value their judgments because they tend to be consistent. So we must judge the judges. Over a period of years a particular professor might have provided recommendations on many engineers now working for us. Now we know how strong or weak those engineers turned out to be. So we now have a measure, not only of the engineers, but also of the professors who judged them.

Further, when a man applies for an engineering position, he is interviewed by perhaps half a dozen people. All of them must turn in a brief report on their impressions of the individual. These reports, like those of the professors, are kept by the people in the personnel department.

Years later we can look back at records, not only of the new engineers, but also of the professors and the older engineers who judged them. In this way we get to know a lot about the batting average of the interviewers and professors. If we find that a particular interviewer or professor has proven right in a large percentage of his impressions, we'll pay particularly close attention to his evaluations today.

In a sense, it's like evaluating a stock broker. If almost everything your broker recommends turns sour, it might be wise to consider buying the stocks that he urges you to sell.

There's something else to worry about when you are hiring in a country where it's socially or legally difficult or impossible to discharge a man if he doesn't work out. I'm not talking about the man who turns out to be a complete dud, but rather, about the man who, after a while, shows that he'll never be a particularly creative engineer.

In some countries there's no problem. The man is let go as soon as his boss realizes that a mistake was made in hiring him. In some countries there's no problem if the discovery is made early, but there are tremendous difficulties if you discover a man's inadequacy only after he's been with you five years.

So it's wise to look for abilities apart from engineering skills. Build in the possibility that, if the man should fail in his engineering role, he might, by character, disposition, temperament and facility of readjustment, be capable of moving to something else. You have to judge the man's possible value to the company aside from his value as an engineer in a particular job.

If a man doesn't work out in engineering, you would want to be able to move him into a position that's better suited to his talents. You might find, for example, that a fellow who is too weak as a design engineer might prove valuable as a production supervisor, or quality-control man. Or he might be equipped to make important contributions in your marketing department.

It's possible, too, that the fellow who might be a poor design engineer might prove to be a fine research engineer. And here the judgment of professors is rather good.

Research, the kind we do in our central research organization, is not much different from academic research. The subject may be different but the method is largely the same. Good engineering talent, the kind professors are well equipped to judge, is valuable in research. But engineering talent alone is not enough in commercial-product engineering, where additional talents are important.

At a university, by and large, an individual is charged with individual jobs and is judged on the basis of individual efforts. But when he comes into industry he is usually expected to work in teams. And he may need some management talent as well.

It's relatively easy to find a good researcher. If a man was a good researcher in school, he'll probably be a good researcher in an industrial research organization.

If you get a qualified engineer from a technical university, he has been taught technology. He has probably learned a lot about circuit design. But he has not learned product design. He has not learned how to design a product that can be manufactured economically and sold competitively.

Even today it's almost impossible to teach product...
Who is Eduard Pannenborg?

For three years during the German occupation he studied applied physics at Delft Technical University while he was active in the underground student movement. Then he interrupted his education and worked his way illegally through Belgium, France and Spain, arriving in England in early 1945, and joined the Free Dutch Brigade of the British Army.

Directly after the war, Eduard Pannenborg returned to his studies in Holland, married Louise "Louky" Stutterheim and joined the Philips Central Research Laboratories. He had promised himself that he would get his doctorate before he was 30 and, in 1952, he won that race by a week.

By this time he was working at the Philips headquarters in Eindhoven as assistant to the senior technical vice-president. In 1955 he was sent to Aachen to create an extension of the Central Research Laboratories and, for eight years, headed that lab and one in Hamburg, regularly commuting almost 500 kilometers between them.

It was during this period that he learned an invaluable lesson, which he freely passes on: "When you find that transportation isn't working to your schedule, don't sit around airports, worrying. Just go home. The world will continue turning."

He returned to Eindhoven in 1963 to head the Central Research Lab, then, in 1969, was named a member of the 11-member Board of Management of Philips, a corporation that, in 1976, enjoyed worldwide revenues exceeding $12,000 million. In addition to serving on the Board, Pannenborg now has line responsibility for Philips' worldwide corporate research and product development.

In his spare time, he plays the German flute in a chamber-music group. The Pannenborgs have three married children.

design with formal courses. We find that the best way to train a young engineer in product design is to place him under the daily guidance of an experienced product-design engineer. Then, after five years or so, we hope we can come back and discover that he has learned it. It's a master-and-apprentice situation.

Not only do we not know good formal ways to train product designers, we don't even know good ways to guess if a man is likely to become a good product designer. And I don't think these psycho-technical tests are of much value.

I recall the case of a brilliant colleague of mine who took one of those tests many years ago and heard nothing for several weeks. He was really worried about it. One part of the test included a Rorschach and he had described what he saw as: "Two ink stains, symmetrical." Later, when he heard no response to his application, he worried: "Could I have spelled 'symmetrical' with an 'i' instead of a 'y'?"

Fortunately, our engineering director recognized that this man had great talent and hired him. But the personnel director thought he was a dud. This shows once again that it's awfully hard to evaluate candidates for engineering positions. I know that I am poor at it.

So the answer to the problem of being certain that you're hiring good engineers is that there is no answer.

It's essential to make early and systematic evaluations of your people. Years later it becomes much more difficult and expensive to correct an error. Typically you hire a fellow and find that he's not a monster and he's not a genius. He just functions. So you forget to look at him. Then, after five years, you find that he's just coasting; he's not producing. It's unfortunately very easy to fall into a pattern of letting things go.
This is a particular problem in a large company, where an engineer's immediate superior does not look upon himself as an employer. He sees himself, merely, as a caretaker. So he must be taught that it's part of his responsibility to be an employer.

The lower-level engineering manager doesn't want to be bothered with all the nonsense about whether an engineer comes in on time or parks his car in the right place. He simply wants to get engineering moving smoothly. He wants to work.

That's commendable. But it's not enough in an organization where people have to work together. When an engineer's immediate manager has such a lack of concern for anything except the immediate engineering job, how can we expect him to evaluate his people carefully at salary-review time? We can't.

Determining salaries is, in any case, a subjective matter. So it's best to remove the decision from a man's immediate boss to eliminate bias due to particular friendship or hostility.

The best approach we've found to this problem is to place the decision two levels above the victim. A small number of people—generally two to half a dozen—is involved. Let's take an engineer, Harry, who has a boss, John, whose boss is Peter. Well, the decision on Harry's salary is handled at Peter's level.

Peter meets with his peers and several of them are likely to know Harry. This group evaluates several people, so a large degree of fairness derives from the fact that they are evaluating Harry relative to others at his level.

The next question is how to handle the salary of Harry's counterpart, Jack, who works in a country 2000 or 3000 miles away. I feel that the answer here is that all social and employment conditions should be handled exclusively on a national basis.

Take a large organization like Philips. Here in Eindhoven we have some 1500 engineers, so there are lots of bosses making decisions. But they can't really know what might be a fair salary in, say, New Jersey or Buenos Aires. We help our managers all over the world with information provided by our personnel department and a traveling salary committee. But we don't try to force local decisions.

Our traveling committee, which is heavily involved in setting salary scales, analyzes past history, looks for anomalies and offers guidelines for average salary advances.

This helps level out the gross inequities that might result from the fact that salary decisions must be made by human beings with human frailties, with one man being particularly generous while another is parsimonious.

We're pleased with the progress we've made in evaluating engineers. But we suspect we have much yet to learn. We are far from perfect. We suspect that everybody is.

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Ideas for design

Electronic regulator for car alternators switches on/off rapidly to maintain 14 V

Replace your existing automobile electromechanical or even store-bought electronic voltage regulator with an easily repairable, reliable and maintenance-free electronic one. Many commercially available electronic voltage regulators are made with discrete components embedded in epoxy. Should they fail, repair is almost impossible, and a costly new unit must be purchased.

The electronic regulator circuit in the figure uses a CA3085 IC regulator that functions as an error detector and amplifier adjusted to switch at 14 V dc.

If the dc-voltage output of the alternator is less than 14 V, the op amp turns the 2N6385 power-Darlington transistor on and drives it into saturation. Current in the alternator-field winding rises to its maximum and the alternator output voltage increases.

If the output voltage of the alternator rises above 14 V, the 2N6385 cuts the field current off, which reduces the generated voltage abruptly.

Continuous switching, at a frequency determined mainly by the field-coil inductance and response of the alternator, maintains a constant average 14-V dc output. Time delay between the input of the CA3085 and the collector of the 2N6385 is only about 10 µs, so the regulator electronics contributes little to determining the switching rate.

With a temperature coefficient of 500 ppm/°C for voltage dividers R1 and R2—a conservative value—the circuit has a ±10-mV resolution over a −50 to 100°C range. Temperature variations of R3, R4 and the 2N6385 do not affect the circuit’s performance.


CIRCLE NO. 311

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An electronic dice game built with only analog circuits

Although most simple electronic games of chance employ a randomly actuated digital counter, the circuit shown in the figure uses only analog circuits to simulate dice. And the two-quad comparators, which represent a single die, provide a good deal of mileage: they serve as state detectors, LED drivers, latches and decoders. Two such circuits are needed for a pair of dice.

The electronic die can be in any of six states. The state depends on the level of a sawtooth voltage, $V_{IN}$, which is detected by the comparators $C_{01}$ through $C_{05}$. The sawtooth signal varies between zero and $6V_{CC}/7$ and is applied to the common noninverting inputs of the comparators to scan the circuit at a uniform rate through the six states. The comparator inverting inputs are biased at $V_{CC}/7$, $2V_{CC}/7$, $3V_{CC}/7$, $4V_{CC}/7$ and $5V_{CC}/7$, respectively, to define the boundaries between states.

A sawtooth oscillator, consisting of $C_{06}$, $Q_1$, $Q_2$ and $Q_3$, and associated components, turns on when $S_2$ is pressed. When $V_{IN}$ reaches $6V_{CC}/7$, comparator $C_{06}$ initiates a retrace via $Q_2$ by discharging $C_1$ through $Q_3$. Positive feedback through $C_2$ assures that $V_{IN}$ bottoms out at approximately zero volts.

When $S_2$ is released, $Q_1$ turns off and the circuit remains latched in its last state because of feedback resistors $R_9$ through $R_{13}$. For maximum noise margin, bias-resistors $R_8$ and $R_{14}$ center the steady-state voltage between the boundary voltages of the states.

Seven LEDs arranged in the spot locations of a die serve as the circuit's output. LEDs "B," "C" and "D" turn off two at a time, every other time a boundary is crossed. And LED "A" is controlled by $C_{01}$, which is wired as a threshold-logic element. The LED coding scheme is easy to figure out.

To assure that the outcomes of "throwing" two (or more) dice are uncorrelated, the frequencies of the sawtooth oscillators in the individual die circuits should be incommensurate. This can be ensured by deliberately using different values of $C_1$ in the die circuits, and not depending on circuit tolerances to affect the change.

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ELECTRONIC DESIGN 15, July 19, 1977
Ideas for design

Locate interrupts for \( \mu P \) peripherals quickly without the need for polling

Since most \( \mu P \)s have only a single interrupt input, to service many interrupts on a random real-time basis, all peripherals with interrupt capability must be wire-ORed to this single input. As a result, the CPU must interrogate each peripheral separately through a polling sequence to determine which one requires service. Not only can this task be time-consuming, but it may even cause some data to be lost—especially if the requesting peripheral is near the end of the poll sequence.

The technique outlined in Figs. 1 and 2 can locate the requesting peripheral quickly at a cost of some additional but inexpensive hardware. And, the technique can be expanded to any number of inputs.

When a peripheral requires service, its interrupt-request line goes LOW and activates the CPU-interrupt input through an eight-input NAND gate (Fig. 1). Also, the input of the corresponding three-state inverter (one-of-eight inverters, or less) goes LOW. When the CPU recognizes the interrupt, it performs an interrupt-service routine. (Fig. 2).

The first of the activated three-state inverters is then enabled to allow the data bus to load into an accumulator. Each inverter group appears as a memory location to the CPU. If there is more than one group (byte) of interrupts, each is “quick tested” for zero.

1. This interrupt locating system for \( \mu P \)s can be expanded to almost any number of inputs.

2. When the CPU recognizes an interrupt request, it immediately executes this interrupt routine.
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See Electronic Design's 1977-78 "GOLD BOOK" — Vol. 3 page 246
Subsequent bytes are loaded until the interrupt is found.

When the data of the inverter group containing the interrupt enter the CPU, a bit is set in the accumulator corresponding to the interrupt. The service routine then ripples through the accumulator, incrementing a pointer, or index register, each time a bit is tested. The pointer is incremented by two, because the start address of each peripheral service routine has a low-order and high-order byte.

Once the interrupt bit is found, the pointer register locates the start address of that particular peripheral's service routine. This address is then loaded and used for a jump instruction. The first action of each peripheral service routine should clear the peripheral's interrupt request.

Simultaneous interrupts can be accommodated by this technique. If two or more interrupts occur together, the first is serviced, but the interrupt input to the CPU remains low. Thus, when the interrupt line is unmasked, the CPU immediately restarts the service routine. If some of the peripherals require priority, their interrupt requests should be included in the first byte(s) to be examined by the CPU.

A 40-pin Motorola MC6820 peripheral interface adapter (PIA) can easily implement a 16-interrupt system. The PIA has two 8-bit I/O registers, plus decoding to access these registers. Though specifically designed for use with 6800 µP systems, the PIA also is compatible with most of the other µPs.

Michael S. Rogers, PE, Member of the Tech Staff, Sandia Laboratories, Albuquerque, NM 87115.

CIRCLE No. 313

Recognize upper-case letters only with a simple two-gate circuit

Very often you need an "upper-case-letters-only" feature for a terminal with an upper and lower case input. Many computer programs, especially for µPs, use only upper-case letters. Numbers, therefore, require you to use the shift key—frequently.

The simple circuit in the figure avoids having to shift by automatically providing the upper-case-only feature for the ASCII code. When switch S₁ is in the upper-case-only position, bit 6 of the code is modified to provide upper case on letters. But the codes for numbers aren't changed.

Note that the five special "characters," | | | |, and DEL, are also changed to their corresponding upper-case symbols, (/) / and -, respectively. Fortunately, these special lower-case symbols aren't used by most software. Shifting to the normal mode in the few instances that they are used is not very inconvenient.

Dr. Chacko Neroth, Amdahl Corp., 1250 E. Arques Ave., Sunnyvale, CA 94086. CIRCLE No. 314

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IFD Winner of March 15, 1977
Thomas J. Mroz, Applications Engineer, Siliconix, Inc., 2201 Laurelwood Rd., Santa Clara, CA 95054. His idea “Time-interval Meter Reads Digitally to 99.9 ms on a DVM IC” has been voted the Most Valuable of Issue Award.

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1977-78 "GOLD BOOK" Vol. 3 page 38

ELECTRONIC DESIGN 15, July 19, 1977
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CIRCLE NUMBER 55

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CIRCLE NUMBER 56
**International technology**

**Waveguide uses laser for microwave power**

An infrared-laser-controlled antenna intended for applications in the 30 to 40-GHz range may lead the way to practical real-time microwave holography. Taking the form of a dielectric waveguide made from monocrystalline intrinsic silicon, the antenna itself cannot radiate microwave power. It is designed to be physically and geometrically homogeneous in the direction of propagation. But a gallium arsenide laser beam focused on the waveguide induces local heterogeneities into the guide by generating electron-hole pairs. Some microwave power is radiated by this disturbance of the waveguide's symmetry; the residual power is reflected or transmitted in the guide.

The laser beam, whose diameter is 0.1 mm, is produced in 50-ns pulses. The relative intensity of the laser pulse (a), the radiated microwave signal (b), and the transmitted microwave power (c) are shown in the figure. The radiated microwave signal, while generated with negligible delay, lasts considerably longer than the laser pulse.

The waveguide was produced at the Institut fur Hochfrequenzttechnik in Erlangen, West Germany. It is composed of eight 40-mm-long slabs of silicon, with a conductivity of $2.5 \times 10^{-4}$ Siemens/cm. The 904-nm laser radiation penetrates the silicon as deeply as 35 $\mu$m, and the lifetime of the carriers is about 2 $\mu$s.

Radiation efficiency is determined principally by the magnitude of induced conductivity. Radiation efficiencies of about 50% can be achieved.

A microwave field can be scanned swiftly because the laser beam can be moved along the length of the waveguide at high speed. Moreover, a linear antenna array can be created by generating several heterogeneities simultaneously.

**LCDs driven directly with charge-coupled FET**

An experimental driver for liquid-crystal displays uses a modified charge-coupled-device structure to drive LCDs directly. Called a CCFET and fabricated at the Mullard Research Labs in Redhill, England, it consists of a CCD with a FET charge detector integrated into the structure at each bit position. Each FET provides non-destructive sensing and can provide up to a 40-V swing across high-impedance loads.

During clocking periods, information is read into the CCD in the conventional manner. During the display period, the impedance of each FET depends on the charge present under the gate electrode, which is also the CCD phase-2 ($\phi_2$) electrode.

When an LCD element is connected in series with a FET, the voltage drop across the LCD cell varies with the size of the corresponding charge packet in the CCD.

'Ear' may lessen severe hearing loss

Severe nerve deafness, which can't be helped significantly by conventional hearing aids, may one day be relieved by an electronic ear being developed at the University of Melbourne, Australia. A socket and cable have been developed that can connect an implanted module to hearing nerves. The cable, a bundle of 10 insulated electrodes, is only three times as thick as a human hair.

An external transducer converts sound into an electric signal that is transmitted to a module implanted in the ear. The module then converts the signal into 10 different frequencies, which are relayed to 10 small electrodes. The electrodes stimulate the hearing nerves.

By converting sounds into 10 frequencies of varying amplitudes, the artificial ear will make human speech intelligible, according to Professor Graeme Clark, leader of the research team. The quality will be poor, but with training the user will be able to take part in conversations.

For the Mullard Labs experiments, a two-phase CCD was fabricated and ion-implanted on a 3.3-µm-thick n-on-p epitaxial layer. It was then connected to an external LCD cell operating in the reflection mode. The transparent conducting layer on the front of the LCD cell was tin-oxide-coated glass. Aluminum pads on the rear served as addressable electrodes. With a 10-µm-thick liquid crystal layer and 40 V across the electrodes, the current density was $5\mu$A/cm².

Without a charge packet, the maximum negative voltage of $\phi_2$ is sufficient to deplete the epitaxial layer during the display period. This holds the FET off and keeps the corresponding LCD element dark. When there is a charge packet under a $\phi_2$ electrode, the FET is turned on, and the LCD element is brightened. With typical charge packets of 1 to $2 \times 10^{11}$ charges/cm², the display can be driven with a FET's saturation current as low as 50 $\mu$A.

**Electronics Design 15, July 19, 1977**
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40
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New products

Floppy-disc drives come in compact packages


With its special head-positioning system, the Mayflower series of IBM-compatible floppy-disc drives can be housed in packages whose volume—8.7 \times 4.35 \times 12\text{ in}.—is about 30% less than competing double-sided drives. The Heli-band head positioning system used in MFE's double-density drives (Model 700 or 750) translates 3.6° of rotary stepper motion to one track of travel.

Either a center-mounted brushless dc spindle-drive motor (Models 750 and 751) or a corner-mounted ac motor (Models 700 and 701) is available. Models 750 and 700 are soft-sectored drives and the 751 and 701 are hard-sectored.

Basic drive features include a data transfer rate of 250 kbit/s, a packing density of 6800 bit/in., a track-to-track travel time of 3 ms, and 77 tracks on a side at 48 tracks/in. The head-carriage mechanism uses dual ceramic read/write heads and ceramic load pads, which permit a head life of more than 4 \times 10^7 wear revolutions.

Standard options include activity lights, drive-select switches, and circuits for write-fault reset, radial ready, radial-index selection, separated data and separated clocks.

The drives require 56 W during normal operation, but two power-down modes are possible: A total power-down except for status electronics reduces consumption to 6 W; a partial power-down that reduces power to the stepper motor cuts over-all consumption to 12 W.

The two ac-powered drives cost $725 each, and the dc-powered drives are $25 more. All units are available in 4 weeks.

CIRCLE NO. 301

Eurocards for SC/MP \( \mu \)P hold CPU, RAM & PROM

National Semiconductor, 2900 Semiconductor Dr., Santa Clara, CA 95051. Bob Pecotich, (408) 737-5000. From $125 (unit qty); 15 days.

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CIRCLE NO. 302

System analyzer helps debug 6800 systems

Telcon Industries, Inc., 5701 N.W. 31st Ave., Fort Lauderdale, FL 33309. (305) 971-2250. $995; stock.

The 6800 System Analyzer is designed to operate with any 6800 series microprocessor. The unit features individual hexadecimal address and data displays, thumbwheel selectable address, loop count, and cycle delay for use in both breakpoint and halt modes. Special features include single step, which allows the debugging of software by manually stepping through the program, and breakpoints.

CIRCLE NO. 303

Basic for control runs on Naked Milli

Computer Automation, 18651 Von Karman, Irvine, CA 92713. (714) 833-8830. $140; stock.

Controller Basic extends the features of Basic into the real-time (process-controlled) environment. Requiring only 12 kwords of memory in a Naked Milli 305 computer, Controller Basic provides a full range of arithmetic and trigonometric functions, multidimensional arrays, matrices, string and relational functions. It is executed under the computer's real-time executive program, allowing data, commands and status information to be transferred to and from input/output devices not commonly associated with the use of Basic. And, Controller Basic accepts and services randomly timed interrupts.

CIRCLE NO. 304

6800 software does math or cross assembly

Sci Pro, 2600 W. 2nd Ave., Denver, CO 80219. Dr. Franz Huber (303) 934-0824. From $120 to $450; stock.

A floating point package, the FPP/6800 and a cross assembler with floating point pseudo operations are available for 6800 microprocessors. The basic floating point package performs basic arithmetic operations and ASCII input and output conversions. An extended package performs square root, exponential, logarithm, arctangent and trigonometric functions as well as floating-point comparisons. Three versions with 4.5, 7 and 10 digits can be selected to suit applications. Addition and subtraction time are 500, 600 or 700 \mu s depending upon the number of digits, and multiply and divide times are approximately 1100, 1300 and 1500 \mu s. The packages are available on NS5204 and 2708 PROMs. Custom formats and licensing for sources are available. The cross assembler is written in Fortran IV and may be adapted to any computer with a minimum word length of 16 bits. The assembler accepts 6800 assembly code with additional features for forming floating point constants. For users of Data General computers, a cross assembler that is ready to run using the RDOS or DOS operating systems is also available.

CIRCLE NO. 305
MICRO/MINI COMPUTING

Microcomputer system includes Basic


Built on 5.5 x 7-in. circuit boards, the Mike 8, a Z80 based microcomputer comes with 4 kwords of RAM and a 1-k monitor program in PROM. The system, also known as the Model 882, has a CPU board, and a console board which has a calculator-type keyboard and six LED digits. The Monitor allows the user to enter and execute programs via the console, and offers debug features including RAM test, single-stepping, and setting traps. Also included is a PROM programmer, so the user can permanently store his programs in a blank 2708 PROM (included). An ultraviolet lamp, for erasing PROMs, is also supplied along with a power supply and manual.

CIRCLE NO. 306

8-k static memory board accesses in only 250 ns

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Available with access times of 500 or 250 ns the 8 K SC and 8 K SC-Z static RAM boards provide 8192 bytes of storage. Both boards are available in kit form or assembled and can plug directly into microcomputers that have the Altair, originated bus structure. The memory boards use the popular 21L02 RAM and can retain data when powered by a 1.5 to 4-V standby battery.

CIRCLE NO. 307

Cassette recorder does formatting and writing

Memodyne Corp., 385 Elliot St., Newton Upper Falls, MA 02164. Kevin Corbett (617) 527-6600. $995; 4 to 6 wks.

Both ANSI and ECMA-34 compatible, the 819-34 digital cassette recorder consists of an incremental digital transport and a card cage housing a write step card, a formatter card and an I/O card with cyclic redundancy check generator. Other cards such as an a/d converter and a 16-channel multiplexer may also be added. The standby power requirement is only 20 µW and while recording, the unit requires 500 mW. A parallel input of up to 32 bits, a data rate of 50 bits/s and a formatted capacity of 106 bits are possible. The recorder measures 4.5 x 4 x 7 in. and weighs 3 lb. Since the 819-34 formats as well as writes the data, the cassette may be read on any ECMA-34 compatible reader, minicomputer or terminal.

CIRCLE NO. 308
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For complete catalog contact Ed Danahy at EG&G, Inc., Electro-Optics Division, 35 Congress St., Salem, Mass. 01970. Tel (617) 745-3200. On the West Coast call Eamon Murphy at (213) 484-8780.
The many advantages and unique capabilities of Arrow-M's R Relays are far too extensive to be covered here. Therefore, we'd like to whet your creative appetite with a few outstanding facts:

1. **Arrow-M R Relays** are available in 1 Form C contacts which can carry a high current capacity of 1 Ampere 20 watts, and are capable of resisting welding at higher inrush currents. The dry circuit type which can switch current as low-level as 100uA is available in addition to the power type.

2. **High Speed:** Arrow-M R Relays can be operated at 500 cycles/sec.

3. Greater reliability and lower cost, due to simultaneous automatic fabrication of coil bobbin, contact and terminal.

4. In addition to the standard there are 1 coil and 2 coil latching types, which are useful for logic circuit design as a memory component.

5. Not only can they be automatically wave soldered on PC boards with a high density of electronic parts, but they are simple to clean with most degreasers and detergents without affecting maximum contact reliability.

6. **High Sensitivity:** Minimum operating power:
   - Single Side Stable: 80 mw
   - Bistable: 40 mw

7. **Longer Life:** Mechanical: More than 10^8 operations.
   - Electrical: More than 10^8 operations.
   - (1A 20vdc, 0.3A 110vac)

**Hungry for more information?**
For exact specifications on all of our relays, write or call your nearest Arrow-M office.

**Arrow-M Corporation**
250 Sheffield Street
Mountainside, NJ 07092
(201) 232-4260

**Mid-Western Office:**
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(312) 593-8535

**Western Office:**
22010 So. Wilmington Ave.
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Carson, Calif. 90745
(213) 775-3512
ICs & SEMICONDUCTORS

High-speed divider needs only 225 mW

Plessey Semiconductors, 1674 McGaw Ave., Irvine, CA 92714. Dennis Chant (714) 540-9945. $6.20 (100 qty); stock.

The SP8720 and SP8725 are ECL 10,000-compatible frequency synthesizer dividers. They can both be programmed to divide by 3 or by 4 with sine wave inputs from 40 to 300 MHz or with square waves from dc to 300 MHz. The SP8720 is ac-coupled with a typical propagation delay of 4 ns and a maximum power dissipation of 225 mW. The SP8725 is dc-coupled with a propagation delay of 3 ns and a maximum power dissipation of 250 mW. Both devices are available in 16-lead ceramic DIPs for the temperature range of -55 to +125°C (A version), 0 to +70°C (B version), and -40 to +85°C (M version).

CIRCLE NO. 321

20-W audio amplifier comes in 11-pin package

Nucleonic Products Co., P.O. Box 1454, Canoga Park, CA 91304. Les Kilpatrick (213) 887-1010. $3.75 (1-99 qty); 4-6 wks.

Model ESM 532C audio amplifier delivers 20 W peak sine power from an 11-pin single-in-line-package. At full power and working into a 4-Ω load, the harmonic distortion is less than 1%; at 10 W the distortion drops to less than 0.1%. Frequency range is from 15 Hz to 30 kHz. The unit has differential inputs. A bootstrap shutdown circuit on the chip diverts excess current to ground when the junction temperature exceeds 100°C.

CIRCLE NO. 322

Power Darlington transistors come in complementary pairs

International Rectifier, 223 Kansas St., El Segundo, CA 90245. (213) 322-3331. $2.50 (for 2N5883 in 100 qty) and $3.05 (for 2N5886 in 100 qty); stock.

The 2N5883 (pnp)/2N5885 (npn) pair and the 2N5884 (pnp)/2N5886 (npn) pair power transistors are rated for 50-A peak collector current. The collector-to-emitter and emitter-to-base voltage types for each pair are 60 V and 80 V, respectively. All units feature a rise time of 0.7 μs, with storage time of 1.0 μs, and a fall time of 0.8 μs. Saturation voltage for all units is 4 V at a collector current of 25 A and base current of 6.25 A. De current gain ranges from 20 to 100, at 10-A collector current and 4-V collector-to-emitter. TO-3 package.

CIRCLE NO. 324

Photodiode offers high speed and sensitivity

EG & G, Inc., 35 Congress St., Salem, MA 01970. Edward Donahy (617) 745-3200. $10 (1-9 qty); stock.

Model FND-100 silicon photodiode has a rise time of less than 1 ns and a responsivity greater than 0.65 ampere/watt at 904 nm. The unit has an active area of 5.1 mm² and comes in a TO-5 package.

CIRCLE NO. 325

Zener diodes stand up to 200-V PIV

Sarkes Tarzian, Inc., 415 N. College Ave., Bloomington, IN 47401. (812) 332-1435. $1.08 to $1.32 (1000 qty).

The 3BZ series of zener diodes offer peak-inverse-voltage ratings from 5.6 V at 250 mA to 200 V at 3.7 mA. Maximum power dissipation for all units is 3 W. Standard voltage tolerance is 10%, with 5% and 20% tolerances available. Dynamic impedance ranges from 1 to 45 Ω for the low-voltage types to 55 to 750 Ω for the 56 to 200-V types. Each diode measures 0.374-in. long by 0.196-in. dia. with 1.25-in. leads.

CIRCLE NO. 326

P-i-n diodes offer low series resistance

Hewlett-Packard, 1501 Page Mill Rd., Palo Alto, CA 94304. (415) 493-1501. $16.19 (9-1); $12 (10-99); stock.

The HPND-4050 p-i-n diode has a series resistance of only 1.3 Ω typical (1.7 Ω max) at 10 mA forward current. Specifications include a typical reverse recovery time of 2 ns, capacitance of 0.15 pF, and minimum breakdown voltage of 30 V. Glass backfilling allows a lead pluck of 4 g.

CIRCLE NO. 327

Digital dialing circuit accepts keyboard entry

Siliconix, 2201 Laurelwood Ave., Santa Clara, CA 95054. Norm Wheelock (408) 246-8000. 100 qty. prices: $10.18 (320), $13.57 (321); stock.

Able to operate with an inexpensive 3.58-MHz crystal, the DF 320 loop-disconnect dialer accepts keyboard switch closures and delivers dial pulse trains out. A 2.5 to 5-V supply can be used to power the CMOS device but power drain is very low—just 3-μW standby and 600 μW during operation. The DF 320 has circuits for power-on reset, keyboard debounce, storage of a 20-digit number, repeat of last number and selectable mark/space ratios, pulsing speeds and interdigit pauses. The circuit is available in two versions, a 28-pin model (the DF 321) with extra lines to permit loading a number into the circuit from a digital source, and an 18-pin unit (the DF 320) for keyboard-only entry.

CIRCLE NO. 328

CMOS PLL operates at frequencies to 10.24 MHz

Energy Electronic Products, 6060 Manchester Ave., Los Angeles, CA 90035. Tom Nixon (213) 670-7880. $3.20 (100 qty); stock.

The MN6040, a silicon-gate CMOS phase-locked loop, consists of a reference signal counter, programmable preset counter for frequency dividing and phase detector. Operating at frequencies as high as 10.24 MHz, the PLL uses binary code as the preset counter input and has a maximum operating frequency of the counter of 2.55 MHz. Housed in a 16-pin DIP, the PLL requires 4.7 to 5.8 V at 5 mA.

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FET analog gate turns on fast

Teledyne Crystalonics, 147 Sherman St., Cambridge, MA 02140. Gregory Kizik (617) 491-1670. $42 (1-49 qty), $35 (50-99 qty); stock.

With a turn-on time of 20 ns, the CAG14 FET analog gate is said to be five times faster than comparable monolithic analog switches. The unit is an spst switch and driver circuit, and features a voltage-constant on-resistance of 35 Ω (typical) and guaranteed operation over the entire MIL temp range.

CIRCLE NO. 330

Power audio amplifier delivers up to 5.5 W

Energy Electronic Products, 6060 Manchester Ave., Los Angeles, CA 90045. Tom Nixon (213) 670-7880. $2.50 (100 qty); stock.

Housed in an 11-pin single in-line package, the AN315 audio power amplifier delivers 5.5 W. The unit consists of a differential pre-amplifier, a drive amplifier, a ripple filter, an automatic operating point stabilizer and a quasi-complementary power amplifier circuit. Features of the AN315 include a 53-dB closed-loop gain and overload and short-circuit protection. The amplifier has a THD of 1.5%, maximum and a noise voltage of 4.5 mV, max.

CIRCLE NO. 331

Chips drive large fluorescent displays

Dionics Inc., 65 Rushmore St., Westbury, NY 11590. George Seaton (516) 997-7474. DI-504, $0.93; DI-509, $1.10; DI-514, $1.22 (10,000 qty); stock.

Vacuum-fluorescent displays requiring 35-V supplies can be driven directly by the DI-504/509/514 series level-shifted drivers. Both the shift level and output of each model are 50 V. Output drivers saturate at 1.5 V and 10 mA (typical). Inputs are MOS or TTL-compatible. The DI-504, 509 and 514 come in 4, 6 and 8-line versions, respectively.

CIRCLE NO. 332

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for INSTRUMENT PANELS

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CIRCLE NUMBER 66
Look how the HP 8660 Synthesized Signal Generator makes a lot of things easy. Its phase modulated signals allow you to test a wide variety of phase lock loops in their closed loop operating condition. And low frequency drift gives good results even with narrow band PLL’s. We’ve discussed it in detail in our Application Note 164-3.

You can use the HP-86634-35 Modulation Sections with their analog phase capability to generate discrete phase states for binary and quadra-phase shift keyed (BPSK & QPSK) signals. Such signals will prove valuable for applications such as communications receiver testing, military secure links and time domain multiple access satellites. Our Application Note 164-4 tells how to build the simple interface circuit.

You can also use it as a programmable signal simulator. Application Notes 164-1 and 164-2 show how to program the 8660A/C for automatic test systems or signal simulation.

The versatile 8660A/C Synthesized Signal Generator and its family of three RF output plug-ins (10 kHz to 2600 MHz) and 5 modulation plug-ins (AM, FM, φM, and pulse modulation) are made even more valuable with the information in these application notes:

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AN 164-2 Calculator Programming
AN 164-3 Phase Lock Loop Testing
AN 164-4 Digital Phase Modulation

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6500 Tracor Lane • Austin, Texas 78721 • AC 512/926-2800

ICs & SEMICONDUCTORS

LSI CMOS chip drives LCD

Hughes, 500 Superior Ave., Newport Beach, CA 92663; (714) 548-0671. 88 (1000 qty); 30 days.

The HMUX0190 is a CMOS large-scale integrated circuit for converting multiplexed BCD information into signals suitable for driving a liquid crystal display. The unit can be applied in any system using a parallel-drive LCD with four-digit multiplexed BCD input. The package is a 40-pin plastic DIP.

CIRCLE NO. 333

Power transistor series gets 35 additions

Motorola, P.O. Box 20912, Phoenix, AZ 85086. Lothar Stern (602) 244-0900. 100 to 999 prices: from $0.36 to $1.30; stock.

Thirty-five power transistors with medium-power, low-frequency characteristics have been added to the company's line. Included are Darlington and standard complementary transistors with current ratings of up to 15 A and voltage breakdown ratings as high as 400 V. All devices come in TO-220 packages and are second-source components for TI and RCA transistors. Prices in 100 to 999 quantities are claimed to be at least 10% below those for equivalent competitors units.

CIRCLE NO. 334

Analog chip improves a/d converter


The LD111A is a second-generation analog processor IC designed to replace the LD11 chip of the LD110/LD111 analog-to-digital converter set. The LD111A retains the automatic zeroing, automatic polarity sensing and the 100-MΩ input impedance of its predecessor. Further specifications include a 10-µV sensitivity, typical nonlinearity of less than 0.02%, differential inputs, and sampling rates to 40 samples per second. The PMOS-bipolar-fabricated unit comes in a 16-pin plastic DIP rated for 0 to 70-C operation.

CIRCLE NO. 335
Dataram introduces the industry's widest range of byte-designed single-board core systems for 8080 and other byte-oriented applications.

And when Dataram says "byte," we mean true byte systems — with 1K to 32K bytes, 8 to 10 bits/byte, not 16 or 18 bits/word systems that simulate byte systems.

What that means to you is less power and fewer components...and that means more for less. More reliability and more performance with smaller size...and lower product costs.

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Humphrey's fully qualified line of gyros lets you select the right model to meet your exact mission requirements. Production models are available with AC or DC motors, and potentiometer pickoffs for a wide variety of autopilot systems. They're in production for major short, medium and long range flight programs. The Humphrey line includes:

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For full information write: Humphrey, Inc., 9212 Balboa Ave., Dept. ED 777, San Diego, California 92123. Phone (714) 565-6631

CIRCLE NUMBER 71

COMPONENTS

Precision potentiometer functions nonlinearly

Bourns, Inc., 1200 Columbia Ave., Riverside, CA 92507. R. L. White (714) 781-5140. $6 (OEM qty.); stock to 8 wks.

A low-cost precision potentiometer, Model 6657, is offered with a full line of single-turn nonlinear functions. The linear version has an independent linearity of 1%. And, the pot can be ordered with sine, cosine, sine-cosine, log and empirical functions. The pot has a 1-5/16-in. dia, a bushing mounting, conductive-plastic element and molded-in terminals. Other specifications include a resistance range of 1 to 100 kΩ, a power rating of 1.5 W at 70 C and a life of 10-million revolutions.

CIRCLE NO. 336

Small slide control offers variety of tapers


This miniature slide potentiometer is 1.18 (L) x 0.33 (W) x 0.47 (H) in., with a stroke of 0.59 in. The unit is available in log, linear, reverse-log, 10% log, and 5% log tapers.

CIRCLE NO. 337

Rf switch comes in TO-5 package

Summit Engineering, 2311 S. Seventh Ave., P.O. Box 1906, Bozeman, MT 59715. (406) 587-0636. $60; stock to 30 days.

The Model 541 rf switch is a subminiature spst current-controlled attenuator housed in a TO-5 can. Designed for switching and pulse modulation to 500 MHz in a 50-Ω system, the unit's typical midrange specifications include loss of 2.5 dB, on-off ratio of 40 dB and switching-signal isolation of 25 dB.

CIRCLE NO. 338

Tiny DIP switches fill only half a socket

EECO, 1441 E. Chestnut Ave., Santa Ana, CA 92701. D. Henriksen (714) 835-6000. Under $1.00 (10,000 qty.).

Color codes allow easy recognition of Micro-DIP switch output codes. Red for BCD 1-2-4-8, orange for BCD complement only, green for 2-pole 0, 1 repeating and blue for 1-pole 0 to 4 repeating. The switches occupy only half of a 14-pin DIP socket, or they can be directly mounted and connected by hand or flow soldering. Only 0.4 x 0.38 x 0.225 in., the 0-to-9 positions are screwdriver set.

CIRCLE NO. 339

WRITE FOR GYROSCOPE SELECTION GUIDES . . .

with specifications and dimensional drawings on Humphrey's standard line of gyros.

CIRCLE NUMBER 71

ELECTRONIC DESIGN 15, July 19, 1977
Now you can get 3 different types of solid-state relays from P&B.

That's P&B solid-statesmanship.


Low cost, solid-state relays that can be driven directly by logic circuitry (TTL, MOS, HTL, and others). For switching solenoids, fractional hp motors, heating elements, contactors and small lamp loads.

Thyristor switch controlled and isolated by a pulse transformer circuit. Terminals for printed circuit board mounting (0.1" grid).

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EOM/EOT Series. 0.1 to 20 amperes. All solid-state opto-coupled AC relays.

Medium power, 120/240 VAC 50/60 Hz switches. Controlled and isolated by opto-electronic coupler. For use as ON/OFF switch for loads through 20 amperes. EMI and RFI are greatly reduced due to zero voltage turn-on and zero current turn-off.

An ideal component for interfacing between the logic output of TTL, HTL, or MOS circuitry and such AC loads as solenoids, motors, lamps and transformers.

Expected life greater than 100 million operations. Temp. range: storage, -40°C to +85°C. Operating ambient, -10°C to +55°C.

ECT Series. Solid-state Hybrid relay. Reed triggered triac. 0.1 to 32 amperes.

Medium power, 120/240 VAC 50/60Hz solid-state switches controlled and isolated by a reed relay, packaged for direct chassis mounting. Intended for switching AC loads such as solenoids, motors, lamps and transformers through 32 amperes. AC and DC actuation available.

Advantages: long life, high inrush switching capacity and input/output isolation provided by the reed relay.

Expected life greater than 10 million operations. Operating ambient, -10°C to +55°C.

Standard models have .250 quick-connect terminals. .187" and .205" also available.

Ideal applications for P&B solid-state relays include process controls, instrumentation, life support equipment, alarm devices, machine tools, vending machines, dryers, photocopiers, lighting and traffic controls.

See your P&B representative or authorized P&B distributor for specifications on his 103 off-the-shelf solid-state and hybrid relays. Or, write Potter & Brumfield Division AMF Incorporated, 200 Richland Creek Drive, Princeton, Indiana 47671. 812/386-1000.

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Voltage ratings of up to 40 kV are available in the PVC series of thin-film resistors. The units are axial-leaded with resistances from 10 kΩ to 1000 MΩ and a tempco of ±100 ppm/°C. The maximum power rating is 5.25 W at 70°C. Sizes range from 3/4 x 0.105 in. dia. (for the 10 kΩ to 50 MΩ resistors) to 4 x 0.3 in. (for the 50 kΩ to 100 MΩ unit). Prices (100 qty) are from $0.85 for the 100 kΩ to 1 MΩ range to $3.67 for the 50 kΩ to 1000 MΩ range. Delivery is from stock.

60-Hz transformer sits low on board

Magnetico Inc., 182 Morris Ave., Holtville, NY 11742. T. Sullivan (516) 654-1166. $6.80 (100 qty); 6 wks.

Designed for a 5-V dc supply, the type-52583 60-Hz transformer is only 1-7/8 x 1-1/2 x 1/2 in. high. The unit has a 115-V input and a 7-V output at 0.1 A. Leads and mounting holes are provided. 208, 230, and 440-V primaries are available as options.

Relays snub false firings

Electronic Instrument & Speciality Corp., 4 Pleasant St., Stoneham, MA 02180. John Beigel (617) 438-5300. $8.15 (100 qty); 3-5 wks.

This line of opto-isolated ac solid state relays features snubber networks that eliminate false firings. Specifications for the 24 models include zero-voltage turn-on; 3-, 6-, 10- and 25-A current rating, and switching voltages of 120 and 240-V rms. Transient protection, dv/dt, in the off state at 25°C is 400 V/µs minimum. Inputs are TTL/MOS compatible.
Data Processing

Rugged mini crams full Mbyte into standard box


If your environment is too noisy or too dusty for disc storage, the 21MX can provide an answer. A 12-1/4-in.-high mainframe contains the whole mini, including up to 1 Mbyte of storage. And, with an optional extender, the 21MX can handle additional memory (at about 5¢/byte) to a total of 1.8 Mbytes. The secret: a high-density memory module with 128 kbytes of error-correcting storage. It works in any 21MX computer that has a dynamic mapping system—without any changes to existing software. The fault-control feature improves MTBF tenfold, to about 7000 hours.

If the modules are used with the fast E-series, their cycle time is 630 ns.

CIRCLE NO. 345

Expand mini memory by up to 128 kwords


The DR-114 is a single board 32 k x 18 core-memory system for main memory expansion of DEC's popular PDP-11 series. It is available in either 16 k x 18 or 32 k x 18 configurations, and is plug-compatible with DEC's MM11-D and MM11-SP boards. If no slots are vacant in the host PDP-11, a frame is available which can hold four DR-114 systems, providing a maximum capacity of 128 k x 18. DR-114 cycle time is 900 ns, and access time is 350 ns.

CIRCLE NO. 347

Versatile terminal has software support

Mini-Computer Systems, Inc., 2259 Via Burton, Anaheim, CA 92806. (714) 870-7660. $1225 (100 qty).

The MIDAS II video display terminal provides high versatility at a low cost. The microprocessor-based terminal has eight selectable data transmission rates from 110 to 19,200 baud, a display format of 24 lines by 80 characters on a 12-in. screen, and a 128-character repertoire. Other features include RS-232C or current-loop compatibility, a remote, solid-state keyboard and the availability of wide-ranging modular software. The terminal is also available on a 12-month rental plan at $85/month including on-site maintenance.

CIRCLE NO. 346

After you look at the specs, look how long they're guaranteed.

The accuracy specs for the Dana 5100 5½ digit multimeter are guaranteed for a full year. Not 90 days. Not 6 months. That means you only have to calibrate it once a year.

All other multimeters have to be calibrated an average of three times a year. At about $75 a pop. Which makes their $995 units a lot more expensive to own than the Dana 5100 at $1145*.

Instead of sitting in the shop for six weeks over the course of the year, the Dana 5100 will stay right where you are. Measuring AC, DC, Ohms and frequency (yes, frequency too) with very high accuracy. Just like the specs say. For a year at a time.

When you look at it that way, one thing becomes obvious. The cost of owning a multimeter is a lot more important than the price.

Write Dana Laboratories, Inc., 2401 Campus Drive, Irvine, CA 92715 for all the specs. And take a good look. With specs that good, you'll be glad you only have to give it up once a year.

*US domestic prices.
Mr. Robert T. Dudley is president of ELECTROL, INC., York, Pennsylvania, manufacturer of adjustable speed drive controllers, "Command Lock" SCR controls and "Command-Tach" digital readout controls. His directory? Electronic Design's GOLD BOOK.

"I think the GOLD BOOK is the finest directory in the field. We use it constantly. We've had especially good results from the Trade Names section. The GOLD BOOK gives an excellent feel for the sources available for each particular product. It's a vast well of information for electronics engineers and designers. The GOLD BOOK does a better job of putting directory information together than anyone in the industry."

The GOLD BOOK is working for advertisers because it's working for 95,000 engineers, engineering managers and specifiers — like Mr. Dudley — throughout the U.S. and overseas. Is your company represented in its pages?

IF IT'S ELECTRONIC...IT'S IN THE GOLD BOOK!
DATA PROCESSING

Disc-drive controllers provide second source

Bytronix, 2751 E. Chapman Ave., Fullerton, CA 92631. (714) 871-8763. $2600 (unit qty); 6 wks.

The Model B234 two-disc controller works with Data General computers and requires one slot of the computer chassis. It is software and media-compatible with the DG 4234 disc system, and controls up to four drives. The Model B446 controller can replace the Digital Computer Controls 116446 controller board in existing systems; it controls one or two drives. Both are compatible with Diablo Series 40 disc drives with up to 10 Mbytes of storage capacity.

CIRCLE NO. 348

Low-cost acoustic modem is tough, will travel

Datec, Inc., P.O. Box 839, Chapel Hill, NC 27514. Bill Jefferson (919) 967-5605. $310.

The Model 30 acoustic modem withstands a 4-ft drop, and 0 to 50 C (32 to 122 F) temperatures. It is Bell-System 103/113 compatible, full or half-duplex, and provides 300 bit/s over conventional dial telephones. A carrier detector measures received base-band signal-to-noise ratio, and operates independently of received signal amplitude, down to -55 dBm. The modem can be wall-mounted, and easily snaps loose for portability.

CIRCLE NO. 349

Minifloppy drive includes software

Realistic Controls Corp., 3530 Warrensville Center Rd., Cleveland, OH 44122. Ronald Larsen (216) 751-3158. $1220 (see text); stock.

The Z/25 Fortran IV-Minifloppy includes a Shugart SA400 drive, cables and cabinet, an interface module, operating system with file management, text editor, PORT/80 (a Fortran IV subset for the 8080) and documentation. The unit operates with any standard S-100 bus system having 20 k of RAM. System software is provided on a Shugart SA105 Minidiskette. The Fortran IV-Minifloppy is also available as a kit at $1095.

CIRCLE NO. 350

Video generator flashes messages on TV screen

Thalner Electronic Laboratories, Inc., 7235 Jackson Rd., Ann Arbor, MI 48103. James Jackson (313) 761-4506. $995 (unit qty); stock to 2 wks.

The Model VM-516 video message generator superimposes up to 16 lines of 16 alphanumeric characters on any conventional video signal. Nonvolatile field-replaceable message modules are factory programmed to user specifications. Any portion of the information may be programmed to flash. Character height, width, intensity and message position on the TV picture are adjustable. The VM-516 measures 1.7 X 8.0 X 10.3 in. Rack mount adaptors are available.

CIRCLE NO. 356

High Resolution CRT's For Optical Systems

Thomas Electronics, Inc., is currently producing a wide range of high resolution tubes for: Optical Character Recognition, Photo Recording, Hard Copy Printout and Photo Typesetting applications. Included in this range are optical quality non-browning glass and fibre optics strips faceplate CRT's in all sizes. All of these tubes can be supplied with special screen types for improved performance, in addition to the standard phosphor screens.

For high speed printing applications, Thomas has an electrostatic charge printing tube available that consists of a strip of very fine, closely spaced wires extending through the bulb faceplate.

Complete specifications and drawings are available for the above tube types upon request. Also, we invite you to send for our New Short Form Catalog describing our full complement of CRT's for varied applications.

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100 RIVERVIEW DRIVE, WAYNE, N. J. 07470 / Telephone: 201-696-5200 / TWX: 710-986-5836 / Cable: TOMTRONICS

CIRCLE NUMBER 75

ElectRONIC DESIGN 15, July 19, 1977
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CIRCLE NO. 76

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Telephone (417) 776-2258

DATA PROCESSING

Modem features modest cost

General DataComm Industries Inc., 131 Danbury Rd., Wilton, CT 06897. E. S. Tworkowski (203) 762-0711. $871 (1-7); 4 wks.

The 1200 EP modem operates half-duplex over two-wire, or full duplex over four-wire leased lines, either point-to-point or multipoint. The modem functions asynchronously up to 1200 bit/s and synchronously at 600 or 1200 bit/s, and is available in a stand-alone or rack-mount configuration. A faster model, the 2400 EP, costs $1072.

CIRCLE NO. 357

Rack-mounted printer bangs out 3 lines/s


The MDC300R rack-mounted printer incorporates a Precisa 388 Series impact-type print head with a selection of 12 characters. The printers are available with 16 or 21 columns. The large characters are printed at a rate of 3 lines/s on standard paper rolls or fanfold paper. The parallel BCD interface is DTL/TTL compatible, and other interfaces are available. The MDC 300R printer measures 8.72 × 19 × 8.5 in.

CIRCLE NO. 358

Need billions of bytes?
Just add a few discs

Telefile Computer Products, 17131 Daimler St., Irvine, CA 92714. Hal E. Eden (714) 557-6660. See text.

Low-cost, mass-storage facility for HP 3000 computers can add up to 1.2 billion bytes of on-line random-access disc storage to each HP 3000 selector channel port. As an added benefit, the disc drives take advantage of the high packing density and simplified electronics of the new 3330 disc technology. A single drive and Matchmaker controller cost $30,000 and each additional 300-Mbyte drive costs $18,000.

CIRCLE NO. 359

Plotter interface used with new terminal

Houston Instrument, One Houston Sq., Austin, TX 78753. Rod Schaffner (512) 837-2820. $2592; 6 wks.

The Model BTC-7/734, originally designed as an interface between the CDC 734 and the Complot digital plotters, can be used with Control Data's Cyber 18-5 remote batch terminal to provide automatic, inexpensive plotting of graphs, charts and drawings. Completely automatic plotting is done at plotter speeds up to 4.5 in/s.

CIRCLE NO. 360

'Smart' controller is compact, yet versatile


A µP-based programmable controller, the PLC-2 with up to 256 inputs or outputs, is compatible with the Series 1774 PLC controllers. PLC-2 uses the same powerful instruction set, but is designed for applications that do not require the extensive memory or I/O capabilities of PLC. A lightweight LED display program panel allows programming, editing and trouble-shooting. The basic PLC-2 processor contains one module each for control, interface and memory.

CIRCLE NO. 361

Program reduces Total overhead

Varian Data Machines, 2722 Michelson Dr., P.O. Box C-19504, Irvine, CA 92713. (714) 833-2400. $9500.

Varian enhances its Total Data Base Management system with Total-C, a multitasking program that improves multi-user capabilities. Its major feature is the separation of Total from the user's program; for multi-users, Total-C reduces the memory overhead by up to 5000 words per user. Current Total users can upgrade their system for $1400.

CIRCLE NO. 362
When you need custom LSI, you need Nitron. For years, we've been meeting hard-nosed designers' demands for industrial, commercial and military LSI applications with just what they need: definition, design assists, and unequalled manufacturing capabilities for MNOS, n and p channel MOS, CMOS, and ion-implant custom products that are the best in the business.

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**ELECTRONIC DESIGN** 15, July 19, 1977

**ED-7**
**MODULES & SUBASSEMBLIES**

**Instrumentation amp eases gain switching**

Datel Systems, 1020 Turnpike St., Canton, MA 02021. E. Murphy (617) 829-8000. $89 (1-9 qty.); stock to 4 wks.

Unlike some instrumentation amps, with a constant term in the gain equation, the AM-201C is suited for gain-switching because its gain is simply an inverse function of the gain resistor. The $1.5 \times 1.5 \times 0.375$ in. unit also boasts a voltage-offset drift of 0.25 $\mu$V/°C at a gain of 1000. At this gain level, the common-mode rejection is 114 dB with a 1-kΩ source unbalance. Other key specifications include an input bias current of 25 nA with a drift of 20 pA/°C. This low drift permits operation with balanced source impedances of up to 40 kΩ. Additional features include: a bandwidth of 45 kHz at 1000 gain and 180 kHz at 100 gain; an output settling time, to 0.01%, of 20 $\mu$s; and ±10-V at 5-mA output capability.

**SHAFT ENCODER BUILT FOR ROUGH USE**

Kessler-Ellis Products, Atlantic Highlands, NJ 07716. (201) 291-0550. $180; 2 wks.

Featuring 0.25-in. thick walls and a sealed ball-bearing shaft assembly, Model-70B encoders meet the requirements of Nema-12 (dust-tight) Nema-4 (water-tight) or Nema-3 (weatherproof). An internal, flexible, shaft coupling protects precise encoder elements from extreme axial and radial shaft loading. Options include bi-directional output, a reference pulse and dual-channel output. The $3 \times 3 \times 6$ in. unit outputs 5 or 12 V, sinking up to 20 mA.
For two-wire, full-duplex operation at 1200 BPS, Universal Data Systems proudly announces the Model 12·12, the newest addition to the UDS family of data modems. The unit operates synchronously or asynchronously over unconditioned dial-up or private telephone lines.

Terminal interface discipline with the 12·12 is identical to that commonly used for 103/113 modems. Using experience-proved phase shift modulation techniques, the UDS-12·12 transmits at 1200 BPS or any integral sub-multiple rate, without restrapping or adjustments.

The 12·12 is insensitive to word length, and it includes integral provision for automatic remote and local loopback testing. Delivery: 45 days ARO. For technical details contact UDS today.

$600 Single Unit Price.
Capacitor modules save space

TRW Capacitors, 301 West O St., Ogallala, NE 69153. (308) 284-3611. See text.

The TRW capacitor module series can replace bulky discrete capacitors in most circuit configurations. A typical module takes only 4-1/2 in.² of board space and has 18 wound-film capacitors from 0.001 to 2.71 µF at voltage ratings of 50 to 200 V dc. The dissipation factor is less than 1%. The devices are embedded in polyurethane and have tolerances of ±1%. Prices range from $4 to $20 depending on specifications and design configurations. Delivery is 4-8 wks.

Thermocouple scanner mates ten to converter

San Diego Instrument Laboratory, 7969 Engineer Rd., San Diego, CA 92111. N. Looper (714) 292-0846. $199 (11 qty); stock.

A thermocouple acquisition module on a card, the SL102, contains everything needed to go from ten thermocouples directly into an a/d converter. The unit accepts signals from grounded, ungrounded, or mixed thermocouples; it then references, scans, amplifies, filters, and controls the selected signal. A zero stabilizer provides zero referencing for both the amplifier and the onboard reference junction. Other standard features include a low-thermal reed scanner, an active 60-Hz filter, a filter-settling timer, and a multiplexer for the analog output. Wire types J, K, T, E, R, S, and B are standard. The control logic is configured for bus operation with µPs and is DTL/TTL/CMOS compatible without buffering.

Amplifier modules span broad vhf or hf ranges

Ampex, Electronic, Hicksville, NY 11802. M. Burden (516) 931-6200. $44.50 (10-99 qty); stock to 90 days.

Internal matching networks allow the BGY32 and BGY36 amplifier modules to operate from 68 to 88 MHz and 148 to 174 MHz, respectively. Operating from a 12.5-V supply, each module boosts 150-mW drive power to an 18-W output. The input and output impedances are matched to 50Ω with no instability into a VSWR of up to 3:1, for all phase angles. Both units suffer no damage with VSWRs of 50:1, through all phase angles, at heat-sink temperatures up to 70 C.
F/v converter slashes voltage ripple

D-B-Developments, 7709 Kilbourne Rd., Rome, NY 13440. D. Manzolini (315) 339-1265. From $81.50 (100 qty); stock.

The 22-Series f/v converters offer essentially zero voltage ripple without sacrificing speed of response. The error due to the residual ripple is less than one part in 16 bits. Basically an analog converter, the devices have no quantization errors to limit small changes in frequency (and the quantity that it represents). Also the device is monotonic. These converters are especially fast, for example, the Model 22AL-10k can be used as a 1070-Hz-to-1270-Hz FSK detector (with a comparator) to 600 baud.

CIRCLE NO. 370

Modules correct flat-faced CRT distortion

Intronics, 57 Chapel St., Newton, MA 02158. R. Beede (617) 332-7350. See text; 4 wks.

C104/C104B modules correct for geometric (pin-cushion) and focus distortion in flat-and-semiflat-faced magnetically deflected CRTs. The units produce corrected output functions for horizontal and vertical deflections plus dynamic focus. They connect between the horizontal and vertical inputs of a CRT's deflection amplifiers. Models are available for deflection angles up to 90°. External adjustments provide for horizontal and vertical size and correction magnitude, and horizontal and vertical keystone and curvature symmetry. Both modules feature bandwidths of 10 MHz, slew rates of 400 V/$\mu$s, settling times (to 0.1%) of 400 ns and typical accuracies of 0.2% of full scale. The C104 is a voltage-output device with an output impedance of 50 $\Omega$ and sells for $395 (1-9 qty) while the C104B is a current-output unit and sells for $275. The voltage-output modules are 3.5 × 2.5 × 1 in. The B-version is 3.5 × 2.5 × 0.62 in.

CIRCLE NO. 371

Modules fire SCRs over full phase range

Hazelton Scientific, Box 163, Hazel Park, MI 48030. D. Nelson (313) 255-0630. $43.00; stock.

The Royal family of SCR-gate drives controls the phase of SCRs in all single and three-phase circuits. The modules feature smooth full-range phase control, a hard-firing gate pulse, and half-cycle response. The drives provide reliable operation under adverse power-line conditions and close phase-angle balance between phases and between half cycles in each phase. All units have a built-in dc supply for control, or an external dc supply can be used. Models are available for firing SCRs in 1, 2, 3, 6, and 12-phase circuits and for line-voltage ranges from 10 to 3000 V ac and line-frequency ranges from 20 to 5000 Hz. Models for firing triacs, ignitrons, and thyristors also are available.

CIRCLE NO. 372

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**PACKAGING & MATERIALS**

**Line of test sockets handles 300-C temp**

A line of 300-C test sockets in a wide range of models is immediately available. The line includes zero-insertion pressure sockets and sockets for TO-5 packages, flatpacks and DIPs, power devices, axial-lead packages and miscellaneous hybrid devices. The sockets are available with nickel-boron plated BeNi contacts for extended use at the elevated temperatures.

**Modular connector parts easy to assemble**

Souriau/IEE, 7740 Lemon Ave., Van Nuys, CA 91405. (213) 787-0311. From $0.18 per mated line (500 qty); 4 to 6 wks.

The 8140 modular connector system enables quick assembly of connectors with a very wide range of different pin layouts from modular components. Contacts for soldering, crimping, taper-pin inserting, coaxial attaching and wire-wrapping are available. The only limitation on the size of the connector is the resulting insertion or extraction force of the connector. Where there are a large number of pins, a screw type extractor can be built into the center of the connector. Contact sizes 22 through 12, as well as coaxial and high-voltage contacts are available. All plastic components are of UL 94V-O approved materials.

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**Label dispenser speeds cable marking**

T&B/Thomas & Betts, 36 Butler St., Elizabeth, NJ 07207. (201) 354-4321.
Conveniently handle and store a variety of markers in a neat, accessible arrangement of alphanumeric markers in roll form. The WT-610M roll dispenser holds up to 15 marker rolls. Random lengths can be selected without restrictions and waste is reduced because the operator removes only the length needed. Handling loose cards is eliminated.

---

**Tag your product to avoid counterfeiting**


Products now can be “fingerprinted” for positive identification, even when labels, logos, serial numbers and other conventional identifiers can't be used or are easily removable or alterable. Identification can be made with 3M brand Microtaggant particles—tiny, multilayered particles that can be incorporated in trace quantities into explosives, paints, plastics, or almost any other solid or semisolid material. In solid-state devices, the particles can be used for protection against counterfeiting. The particles can provide more than 500,000 layer combinations, each representing a specific color code. Particles can be attracted to a magnet for easy isolation, and their top layers can be made fluorescent for identification in the dark with portable ultraviolet light (black light) equipment. In addition, fast, on-site readout is possible without the use of special analytical equipment. Color codes can be “read” under a low-power (40X to 100X) microscope.

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**ELECTRONIC DESIGN 15, July 19, 1977**
The new L-1003 tri-color cartridge light offers red-green-amber light through a clear lens. Three permanently wired incandescent lamps provide 5 volt operation and each lamp has a 40,000 hour life. The L-1003 is available with either gold finished wire-wrap pins, or color coded wire leads.

TEC, Incorporated, 2727 N. Fairview Avenue
Tucson, Arizona, USA 85705.

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Battery servo recorder: Get yours in 72 hours

Here's the most versatile, portable, self-contained servo recorder you can buy for field use in studies, monitoring, maintenance—any application including those remote from power lines. This compact battery Miniservo® sets up quick: switch-select spans of 1, 5, 10, 50, 100 and 500 mVDC and 1, 5, 10, 50, and 100 VDC. Zero settable to anyplace on the 100 mm Z-fold chart. 8 chart speeds from 6 cm/hr to 20 cm/min. Throwaway ink/pen cartridge for smooth, dependable writing. Simple adapter for AC operation and battery charging. Order Stock No. S22243-1A. Or request Bulletin F613 from Esterline Angus Instrument Corporation, P.O. Box 24000, Indianapolis, IN 46224. Tel: 317-244-7611.

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Auto-Swage low cost, precision fit square connector pins provide smooth mating in female connectors without scoring, scaling or shivering. Connector lead-in angles in both flat and diagonal planes can be uniformly blended together. Round pins and connectors with wrap tips or mating tips are available. High speed production with in-house gold plating is our specialty. Write for free samples, or, send drawings and prototypes for a fast accurate quotation.
COMING IN

POWER SUPPLIES

The 8th in Electronic Design's 1977 series of award-winning FOCUS reports is scheduled for the September 27 issue. The Topic: Multiple-output DC Power Supplies.

There is growing interest in power supplies that deliver more than one voltage. These units have all the problems of ordinary power supplies, plus special ones of their own. The report will help engineer-readers avoid pitfalls in specification, application and use. It will look at questions like:

- Why should you select one supplier over another?
- What special features do companies offer in their products?
- How do they obtain these features?
- What specs are deceptive, ambiguous or omitted?
- Where is confusion most apt to occur?
- How do you select a power supply most appropriate to your needs?

As usual, the FOCUS will dig beneath the surface to tell it like it is.

Don't miss this report, it's one you will want to read and keep.

FOCUS ON MULTIPLE-OUTPUT DC POWER SUPPLIES

ANOTHER REASON ELECTRONIC DESIGN IS THE BEST READ ELECTRONICS PUBLICATION IN THE WORLD.
PACKAGING & MATERIALS

Low-profile sink saves PC real estate

Thermalloy, Inc., Dept. M., 2021 W. Valley View Lane, Dallas, TX 75234. (214) 350-6734. $0.045 (5000 qty); stock.

Low-profile, low-cost heat sinks for plastic power devices, the 6073, are designed to cool SCRs and transistors in TO-220, Motorola Case 90 and Case 77 packages. For Case 90 applications, the heat sink can be mounted either above or below the device. Typical thermal resistance is 21 C/W in natural convection. The heat sink is only 0.375-in. tall, for use on PC boards mounted on 0.5-in. centers.

CIRCLE NO. 377

Package seals itself, resists moisture

The Crowell Corp., Newport, DE 19804. (302) 998-0557.

Cro-Nel, a cohesive-coated lamination of Kraft paper and Du Pont Microfoam, seals to itself to form a padded, lightweight, dust-free, moisture-resistant package. Available in standard diameter rolls for automatic equipment and in sheets for manual packaging, Cro-Nel can be ordered in four weights of paper/liner board and in several thicknesses of Microfoam, a closed-cell cushioning material. Cro-Nel also is available reinforced with glass fiber for additional strength.

CIRCLE NO. 378

Connectors designed for mass terminating

Amphenol North America Div., Bunker Ramo Corp., 900 Commerce Dr., Oak Brook, IL 60521. Fred Fitzpatrick (312) 986-3788. From $3.30 per mated pair (1000 qty); stock, 2 to 3 wks.

An insulation-piercing solderless mass-termination system, designated the Amphenol 157 Series Micro-Pierce, is an addition to the Amphenol 57 Series solder line. Cables can be terminated in the field to exact lengths without waste, without danger of solder splash or bridging, and at a fast speed. Terminating a 25-pair cable with a specially designed field tool takes less than 4 min under normal conditions. And terminated wires can be easily removed and replaced. Connectors are offered in 14, 24, 36, 50 and 64-contact configurations and in a choice of three mounting styles—rack and panel, cable to panel and cable to cable. All 24 and 26-gauge solid-conductor wires, with PVC, irradiated PVC or cotton-lacquer insulation, can be terminated.

CIRCLE NO. 379

Epoxy-glass boards have four power buses

Midgard Electronics, 26 Walnut St., Watertown, MA 02172. (617) 924-9053. $17.15 (1-5).

The UMB, an epoxy-glass circuit board, has 1380 plated-through holes in a two-sided foil pattern. Four power-distribution buses and continuous 0.1-in. pad spacing allow almost any combination of part arrangement. The power-distribution buses provide short interconnect distances to IC positions. A reverse-foil pattern minimizes characteristic impedance.

CIRCLE NO. 380

Bud enclosures repeatedly score number one in brand preference studies. Why? Because you know what we're doing! That's why you've made us Number One. But what about special enclosures? No one comes close. Here's why.

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Hundreds of firms have asked us to build special enclosures during the past 50 years. And why not? They know we're the Number One designer and manufacturer of enclosures. Standards. And specials.

You've got our number! Dial it now, toll free, if you want to talk about special enclosures, (800) 321-1764; in Ohio, (800) 362-2265.

CIRCLE NUMBER 89
**INSTRUMENTATION**

**Data logger works unattended**

Datel, 1020 Turnpike St., Canton, MA 02021. (617) 828-8000. Starts at $2995; 4-6 weeks.

A "naked" version of the company's DL-2 data logger provides the same performance specifications except for the environmental housing, the connectors and battery power source. And the "naked" DL-2 costs $1000 less. The data logger makes a complete scan of all selected analog input channels at preset intervals of 1 to 30 h. With each scan, the day of the year, hours, minutes, and seconds are automatically encoded on the tape cassette. A full scan of all 64 inputs takes about 11 s.

**CIRCLE NO. 381**

**Probe converts meter to thermometer**

Fluke, P.O. Box 43210, Mountlake Terrace, WA 98043. (800) 426-9361. See text.

Model 80T-150 universal temperature probe converts any high-impedance (≥ 1-MΩ input) dc voltmeter to a thermometer. The unit measures in either Fahrenheit or Celsius, with a temperature range of −50 to +150 C (−58 to +302 F). Voltage standoff capability is 350 V dc or peak ac between sensor and output low. Sensitivity is 1 mV/°C or °F, accuracy is ±2 C (−25 to +125 C), including 0.25% meter error. Settling time is 8 s to within 1° after 100-degree step.

**CIRCLE NO. 382**

**Waveform recorder offers Δt, ΔV analysis**

Biomation, 10411 Bubb Rd., Cupertino, CA 95014. (408) 255-8500. $8300; 60 days.

Model 820 waveform recorder includes its own CRT display with graphic analysis capability. Included are two settable cursors with delta-voltage and delta-time readout on two stored signals. The 820's 8-bit a/d digitizes at 20 MHz max, providing an amplitude resolution of 0.4% and time resolution of 50 ns. The converted input signals are stored in a 2048-word semiconductor memory. A dual memory mode records and stores one signal in half the memory, a subsequent signal in the second half for comparison on the CRT.

**CIRCLE NO. 383**

**50-MHz data generator memorizes 2048 bits**


Model 8018A 50-MHz data generator is directly compatible with CMOS, TTL, and ECL and features a 2048-bit memory configurable in almost any way. Further, the unit can produce addressed pseudorandom binary sequences more than a million bits long. Memory contents and data format are remotely programmable via optional HP Interface Bus, and a card reader is offered for convenient pattern loading.

**CIRCLE NO. 384**

**Receiver plugs into TM-500 mainframe**

Spectracom Corp., 1607 Penfield Rd., Rochester, NY 14625. (716) 381-4827. $700/$1000; 30 days.

This new vlf receiver occupies a single plug-in space in any Tektronix TM-500 mainframe. The unit receives station WWVB using a small ferrite loop antenna. Model 8163 is a complete receiver/comparator, with meter ranges of 10 and 50 µs relative phase difference, enabling calibration resolution of a few parts in $10^4$. Model 8162 contains the same receiver, but operates only as a phase locked signal source without the comparator. Either unit can serve as the clock oscillator for an adjacent Tektronix frequency counter. Operation in this mode provides a continuously traceable frequency counter phase locked to WWVB.

**CIRCLE NO. 385**

**Miniature unit displays 4 traces on 1-trace scope**

Digital Broadcast Systems, 4306 Governors Dr., Huntsville, AL 35805. (205) 837-2183. $149.95 w/battery and ac adaptor.

The 45-B hand-held instrument lets you simultaneously display four channels of digital logic waveforms on a conventional, single-trace scope. Battery and ac operation make the 45-B at home on the bench or in the field. The 45-B can be used with TTL, DTL, RTL, and CMOS, without having to set threshold. Only two knobs control the waveform amplitude and the multiplexed display rate. Once these are set, the scope time-base control operates normally.

**CIRCLE NO. 386**
**Grand Closing.**

Heyco Nylon
Hole Plugs
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Easy fingertip assembly—
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We build the finest control meters in the business. And we'll prove it. Contact us and we'll arrange to send you an Airpax meter scaled to your specifications. No charge.

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Please send my executive summary, and more information on ELECTRONIC COMPONENTS 77.

Name ___________________ Title ___________________

Firm ___________________

Address ___________________

City/State ________________ Zip ________________
General Scannings thermal writing Strip Chart Recorders are available in a wide range of configurations and performance characteristics to meet virtually every recorder need. You can select open-loop, velocity feedback or closed-loop operation; continuous roll or fan-feed paper; one to eight channels in channel widths of 20, 40, 50, 80 or 100 mm; a variety of chart speeds; and either AC or DC operation. Recorders can be furnished as modules for use by OEM's or fully packaged.


Two new oscilloscopes emphasize time-interval (ΔT) measurements with high accuracy and resolution. The 100-MHz 1743A incorporates a 5-digit time-interval-averaging counter (with 100-MHz crystal reference) which resolves intervals to 100 ps. Accuracy is 0.002% ± 1 count. The second unit—the 200-MHz 1715A—measures time intervals with a system of two intensified markers (Delta-Time method). The time difference between two selected points on a waveform (or waveforms) can be read directly on an optional built-in 3½-digit DMM.

CIRCLE NO. 387

Unit adds 16 bits to logic-analyzer repertory

Paratronics, Inc., 150 Tuft Ave., Los Gatos, CA 95030. (408) 355-7766. $295, assembled; $229, kit; stock-2 wks.

Model 10 Trigger/Expander is a 16-bit add-on unit that mates with the company's 8-bit Model 100A to form an integrated, 24-bit logic analyzer. Besides expanding the triggering capability from 8 to 24 bits, the Model 10 permits an 8 x 16 truth-table display of a microprocessor's data byte and the upper and lower address bytes—without moving the data input probes. Both the 100A and the 10 operate directly with all popular logic families, and both are available in kit or assembled form.

CIRCLE NO. 388

Microwave analyzer stresses convenience


The 8565A microwave spectrum analyzer covers 10 MHz to 22 GHz (extendable to 40 GHz) and provides fully calibrated performance, with internal preselection, to enable unambiguous measurements over a wide dynamic range (30 to -72 dBm at 22 GHz, -110 dBm to 1.8 GHz). Features include LED readouts around the CRT to indicate control settings and operating conditions, plus coupling of controls to reduce most measurements to a simple three-knob sequence.

CIRCLE NO. 390
Introducing the intelligent LED display.

Alphanumericcs at the lowest cost ever.

This newest Litronix Alphanumeric display has built-in ASCII decoder, multiplexer, memory and LED drivers. That means it needs only the inputs you'd feed a RAM. Operates directly off a microprocessor bus. Creates all 46 ASCII characters 0.16" high — shown in actual size above.

No alphanumeric display has ever been so simple to use. Actuated entirely by TTL logic levels. Needs only a +5v supply.

And it's by far the most economical way to create alphanumeric displays as long as 80 characters. Because you don't need to supply all that built-in circuitry externally.

The DL-1416 4-character modules can be butted end-to-end to make displays of any length with equal spacing between all characters.

I'm in favor of intelligence. Tell me more.

For DL-1416 data phone (408) 257-7910 or send coupon.

NAME

TITLE

ORGANIZATION

ADDRESS

ZIP

PHONE

Mail to Litronix, Dept. D, 19000 Homestead Road, Cupertino, CA 95014. Phone (408) 257-7910.

CIRCLE NUMBER 123

Electronic Design 15, July 19, 1977
TRW’s MAR™ ultra stable resistors.

Performance plus.

Our ultra-precision MAR resistors match the performance of precision wirewound, plus they give the inherent advantages of TRW metal film. Like smaller size, better frequency response, higher resistance values and lower cost.

And MAR’s are not “selected” from a lower grade process. The entire facility was designed to yield only high accuracy devices. And it DOES:

MAR axial lead family

Tolerances to ±0.1%. TC’s ±5 to 25 ppm/°C. Where speed and precision count, the MAR does it all. In a dimensionally clean, axial lead molded package.

With the non-measurable noise, low voltage coefficient, load stability, resistance/size ratio and reliability of our metal film process.

Plus MAR matched sets and packaged networks have tolerance and TC matching to ±0.005% and 1 ppm/°C.

Specifications

<table>
<thead>
<tr>
<th>IRC Type</th>
<th>Resistance Range* (Ohms)</th>
<th>Temperature Coefficients</th>
<th>Tolerances</th>
<th>Power Rating** @ 85°C (Watts)</th>
<th>Voltage Ratings (Volts)</th>
</tr>
</thead>
<tbody>
<tr>
<td>MAR3</td>
<td>20 – 100K</td>
<td>T10 = 15</td>
<td>±0.01, ±0.5, ±0.25</td>
<td>200</td>
<td></td>
</tr>
<tr>
<td>MAR5</td>
<td>20 – 250K</td>
<td>T13 = 10</td>
<td>±0.1, ±0.05, ±0.02</td>
<td>250</td>
<td></td>
</tr>
<tr>
<td>MAR6</td>
<td>20 – 500K</td>
<td>T16 = 5</td>
<td>±0.01</td>
<td>300</td>
<td></td>
</tr>
<tr>
<td>MAR7</td>
<td>20 – 1 Meg</td>
<td></td>
<td>±0.01</td>
<td>500</td>
<td></td>
</tr>
</tbody>
</table>

*Wider ranges available, contact factory.
**Higher power ratings available. Contact factory.

AR40 radial lead devices

This plug in configuration offers absolute accuracy and documented reliability. TC’s to ±2 ppm/°C, tolerances to ±0.1% are standard.

Plus, AR40 uses only .03 in.² PCB area including lead attachment, and has the same mechanically rugged terminations used on all MAR resistors.

Specifications

<table>
<thead>
<tr>
<th>IRC Type</th>
<th>Resistance Range* (Ohms)</th>
<th>Temperature Coefficients</th>
<th>Tolerances</th>
<th>Power Rating</th>
<th>Voltage Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>AR90</td>
<td>1M – 10M</td>
<td>T10 = 5</td>
<td>1.0, ±0.5, ±0.25</td>
<td>0.5W</td>
<td>1000</td>
</tr>
<tr>
<td></td>
<td></td>
<td>T13 = 10</td>
<td>0.1, ±0.05</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>T16 = 15</td>
<td>1.0</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

*Wider ranges available. Contact factory.

Need prototypes fast?

TRW has on stream another big plus—a short order production line (in addition to our regular facility) designed to give you quick delivery on bread board quantities. Delivery to satisfy your needs, typically 2-3 weeks.

For more information on ultra-precision resistors, contact TRW/IRC Burlington. TRW/IRC Resistors, an Electronic Components Division of TRW, Inc., 2850 Mt. Pleasant St., Burlington, Iowa 52601. (319) 754-8491.
POWER SOURCES

On-board supplies put dc power in the rack

ACDC Electronics, 401 Jones Rd., Oceanside, CA 92054. B. Humphries (714) 757-1880. From $29 (99 qty); stock.

The CD Series of regulated supplies is mounted on 4.5-in.2 PC boards and provides outputs ranging from 5 V at 1.5 A to 30 V at 0.42 A. In addition to 11 single-voltage outputs, dual ±12 V at 0.42 A and ±15 V at 0.37 A outputs are available. No-load to full-load regulation is 0.1% ±5 mV and line regulation is ±0.1% ±5 mV for a 10% input change. These supplies mate with standard PC card-edge connectors; barrier-strip terminals are optional. All units are foldback protected against short circuits; crowbar overvoltage protection is optional.

CIRCLE NO. 391

Switchers work with several power inputs

Abbott Transistor Laboratories, 5200 W. Jefferson Blvd., Los Angeles, CA 90016. $310 (unit qty); stock to 10 wks.

The DA-50 series of three switching-regulated power modules work with inputs of 115 V ac ±10%, single phase or three-phase Wye, or 230 V ac ±10%, single phase or three-phase Delta. Outputs are either 5, ±12 or ±15 V dc and total power is 50 W with efficiency up to 80%. The units pass full power at ambient temperatures of 55 C but 50% derating is needed at 71 C. Line and load regulation is 0.5% and pk-pk ripple is 100 mV. Standard features include overvoltage protection, short-circuit protection, overtemperature shutdown and remote error sensing. The supplies come in a 5.5 x 9.4 x 2-in. case.

CIRCLE NO. 392

Transformers filter your kVA input lines

Elgar, 8225 Mercury Court, San Diego, CA 92111. J. Reed (714) 565-1155. From $290; stock.

High-Isolation Transformers, available in ratings from 1 kVA, protect equipment from noisy power lines. The devices reduce by 125 dB both common-mode and transverse-mode transients caused by common-mode noise. The units are connectable for 120 and 240-V input or output and can act as a combination stepdown transformer and noise isolator. All models operate from either 50 or 60 Hz. These transformers have been used in the company's line-conditioning products.

CIRCLE NO. 393

Tiny supply runs cool

Computer Products, 1400 N.W. 70th St., Box 23819, Fort Lauderdale, FL 33307. Royal Orton (305) 974-5500. $195; stock to 45 days.

At full load, the HE215 dual-output power supply gives 75% efficiency with less than 0.5 mV rms ripple and noise. The ±12-V to ±15-V unit measures 6.5 x 4.5 x 1.5 in., and weighs only 1.7 lb. Further specifications include ±0.1% maximum load regulation and 0.01%/°C tempco (typical). Input requirement is 90 to 130 V ac at 47 to 450 Hz.

CIRCLE NO. 394

All wrapped up in a neat little package, our Model 510L is an ultra-wideband RF power amplifier whose wide range of frequency coverage and power output provide the user with the ultimate in flexibility and versatility in a laboratory instrument. Easily mated with any signal generator, this completely solid state unit amplifies AM, FM, SSB, TV, pulse and other complex modulations with a minimum of distortion.

Constant forward power is continuously available regardless of the output load impedance match making the 510L ideal for driving highly reactive loads.

Unconditional stability and instantaneous fail-safe provisions in the unit provide absolute protection from damage due to transients and overloads.

This outstanding unit covers the frequency range of 1.7 to 500 MHz with a linear power output of more than 5.5 watts and there is no tuning.

For further information or a demonstration, contact ENI, 3000 Winton Road South, Rochester, New York 14623. Call 716-473-6900 or TELEX 97-8283 E N I ROC

The world's leader in solid state power amplifiers

CIRCLE NUMBER 95

Electronic Design 15, July 19, 1977
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AUTHOR'S GUIDE
CIRCLE NUMBER 300

Systron-Donner, Advanced Component Div., 735 Palomar Ave., Sunnyvale, CA 94086. (408) 735-9660. $1530; 6 wks.

The Model SDYX-3001-111 is a YIG-tuned Gunn-diode oscillator that covers the full Ku band with a minimum power output of 10 mW. (Higher power options are available.) Maximum power variation over the band is 16-dB peak-to-peak.

CIRCLE NO. 395

Coaxial sliding load matches 2 to 26.5 GHz


The new APC-3.5 connector permits use of 3.5-mm coaxial lines above 18 GHz, and the Model 911C sliding load provides more accurate measurements from 2 to 26.5 GHz. The 911C features interchangeable fittings so that either male or female connectors may be checked. The movable terminating element has 5.5-cm travel, and its reflection coefficient is 0.035 max. To this, the male connector adds 0.02, and the female 0.02 + 0.001 F.

CIRCLE NO. 396
Annual and interim reports can provide much more than financial position information. They often include the first public disclosure of new products, new techniques and new directions of our vendors and customers. Further, they often contain superb analyses of segments of industry that a company serves.

Selected companies with recent reports are listed here with their main electronic products or services. For a copy, circle the indicated number.

**Eastman Kodak.** Photographic films, papers, chemicals and equipment.  
**CIRCLE NO. 397**

**Dynascan.** Test equipment, remote radio controls and CB radios.  
**CIRCLE NO. 398**

**Philip A. Hunt Chemical Corp.** Chemicals for imaging processes.  
**CIRCLE NO. 399**

**Laser Link.** Industrial electronic components.  
**CIRCLE NO. 403**

**SCI Systems.** Government programs, automation systems and commercial products.  
**CIRCLE NO. 404**

**P.R. Mallory & Co.** Batteries and battery systems; timing devices and motors; electrical and electronic components, and metallurgical products.  
**CIRCLE NO. 405**

**G.D. Searle & Co.** Health care products and services.  
**CIRCLE NO. 406**

**Cray Research.** Computers.  
**CIRCLE NO. 407**

**Hoffman Electronics.** Airborne navigation systems; military and civilian communications systems, and multimedia education systems and equipment.  
**CIRCLE NO. 408**

**Hazeltine.** Electronic display systems; electronic identification and communications; computer-terminal equipment; sonobuoys; color analysis and previewer systems, and antennas.  
**CIRCLE NO. 409**

**The Foxboro Co.** Instruments and systems for process management and control.  
**CIRCLE NO. 410**

**Arthur D. Little.** Engineering consultants.  
**CIRCLE NO. 411**

**Nashua Corp.** Image-forming, adhesive and magnetic-recording materials.  
**CIRCLE NO. 412**

**Teradyne.** IC test systems; PC-board, backplanes and subassemblies test systems; telephone-subscriber lines test systems, and connectors.  
**CIRCLE NO. 413**

**Technicon.** Automated instruments and systems for the analysis of blood and serum; automated medical information systems.  
**CIRCLE NO. 414**

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**AX-PAK™ Metalized Capacitors automatically lower your in-place costs**

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The Innovative Electronic Components Group of ITW...PAKTRON and EMCON  © Illinois Tool Works Inc. 1977
Application notes

Digital testing
Modeling and simulation for digital testing is the subject of a 48-page application note. Hewlett-Packard, Palo Alto, CA

CIRCLE NO. 415

D/a, a/d reliability
Reliability predictions for over 75 data-conversion products are shown in a four-page brochure. Micro Networks, Worcester, MA

CIRCLE NO. 416

Phase-noise analyzer
Phase-noise measurement techniques using the 800-Series phase-noise analyzer are described in a four-page brochure. Frequency Engineering Laboratories, Farmingdale, NJ

CIRCLE NO. 417

CRT displays
Descriptions and specifications of seven CRT displays and selection considerations for display monitors are covered in a brochure. In addition the brochure contains material on hard-copy units, cameras, and other accessories. Tektronix, Beaverton, OR

CIRCLE NO. 418

Thermal protection, motors
Various means by which a motor can be prevented from operating at excessive temperatures are discussed and compared in Motorgram. Bodine Electric, Chicago, IL

CIRCLE NO. 419

Flat springs
"Set and Relaxation in Flat Springs" contains graphs, charts and a comparison table of the most-common spring materials. Instrument Specialties, Little Falls, NJ

CIRCLE NO. 420

Capacitors
"The Secret Life of Capacitors" covers the capacitor's hidden flaws. ECD Corp., Cambridge, MA

CIRCLE NO. 421

Bulletin board

Precision Monolithics' ultra-low offset-voltage op-amp, the OP-07DJ, competes with Analog Devices' AD510J. Priced at $5.75 (100-999), substantial high-quantity discounts are available.

CIRCLE NO. 422

National Semiconductor has reduced prices on all standard resistor networks by an average of 50%.

CIRCLE NO. 423

Texas Instruments' dual differential comparator, the LM2903, is a second-source for the National Semiconductor device with the same designation.

CIRCLE NO. 424

Deltron has reduced prices an average of 4% on almost half its open-frame power supplies. All units are guaranteed for 48-hour shipment.

CIRCLE NO. 425

SGS-ATES is second-sourcing Fairchild's F8 microprocessor system and low-power Schottky family.

CIRCLE NO. 426

Bendix Corp.'s Electrical Components Div. has increased prices averaging 8% on its standard (MIL-C-5015) and miniature (Pygmy) electrical connector lines.

CIRCLE NO. 427

Prices have been reduced over 40% on the 8X300 microprocessor from Signetics.

CIRCLE NO. 428

High-speed semiconductor-memory options for Hewlett-Packard's 21MX E-Series small computers increase the throughput capacity of systems using them by as much as 30%.

CIRCLE NO. 429

Solid State Scientific has added two CMOS Schmitt trigger ICs to its 4000 series. The SCL4093B is a quad two-input NAND Schmitt trigger and is a replacement for RCA's CD4093. The SCL4584B is a hex Schmitt trigger inverter, and is an exact replacement for Motorola's MC14584B.

CIRCLE NO. 430
...if economy is your buzz word for today, this newly developed series AI-120 mini audio indicator can put new horizons within your reach. This tiny unit, encased in sturdy, white plastic, is our answer to industry’s quest for a small buzzer which is low in cost but high in dependability. It sounds off at 80 dbA with a tone you can’t ignore! Mode is from 1.5 to 30 vdc. Low current drain prolongs battery life. Compacted to .61” (15.6 mm) x .65” (16.6 mm) x 1.3” (33.2 mm) for real versatility. Excellent for pocket paging sets, timers, test apparatus, terminals, telephones, various alarms and warning devices. For catalog and a demonstration, give us a buzz.

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New literature

Instrumentation

Precision transducers and instrumentation for sensing, measuring and analyzing sound and vibration are described in a 36-page catalog. B & K Instruments, Cleveland, OH

CIRCLE NO. 431

Rf transistors and hybrids

Package-design diagrams and a frequency index for microwave vhf, uhf, linear and mobile-radio products can be found in a 16-page guide. TRW RF Semiconductors, Lawndale, CA

CIRCLE NO. 432

Power supplies

Dc power supplies and related devices are described in a 32-page catalog. The catalog lists specifications and prices. Standard Power, Santa Ana, CA

CIRCLE NO. 433

Connectors

Connectors for mass termination are featured in a four-page data sheet. AMP, Harrisburg, PA

CIRCLE NO. 434

Spectrum analyzer

Descriptions, functions and features of a narrowband, real-time spectrum analyzer are given in a 20-page brochure. Rockland Systems, West Nyack, NY

CIRCLE NO. 435

Thermistor housing

Thousands of different thermistor sensor assemblies, custom designed for use in air, liquid and solids, as well as a broad variety of standard units are depicted in a 26-page manual. Fenwal Electronics, Framingham, MA

CIRCLE NO. 436

Metallized ceramics

Applications and descriptions of metallized ceramics are shown in a four-page brochure. Tekform, Anaheim, CA

CIRCLE NO. 437

Calculators

Several informative articles are contained in a 30-page publication that combines a complete catalog of HP pocket and personal calculators and accessories in an easy-to-read magazine format. Hewlett-Packard, Palo Alto, CA

CIRCLE NO. 438

Cermet trimming pots

A 56-page catalog of cermet trimming potentiometers contains specifications, drawings and photos of six military and 16 general-purpose models and panel-mounting adapters. Beckman Instruments, Helipot Div., Fullerton, CA

CIRCLE NO. 439

Terminations

In addition to complete specifications for 152 different terminal blocks, a 196-page publication contains individual sections on special terminals, accessories, marking tags, and product approvals around the world. Weidmuller Terminations, Richmond, VA

CIRCLE NO. 440

Optoelectronics

Photographs, outline drawings, and specifications of National's red, yellow and green LED lamps; large-area, (0.3, 0.5 and 0.7-in. high) multidigit, numeric displays; small, calculator-type numeric arrays; and watch-display dies are contained in a 12-page catalog. National Semiconductor, Santa Clara, CA

CIRCLE NO. 441

Switches

Data on switches are presented in a 76-page catalog in an easy-to-follow manner, using dimensional diagrams, photographs and charts. CW Industries, Warminster, PA

CIRCLE NO. 442

Voltage calibrator

Functional description, features, electrical and mechanical specifications, and price and ordering information on the Model DVC-8500, a digital voltage calibrator, are included in a six-page data sheet. Datel Systems, Canton, MA

CIRCLE NO. 443

Waveguide mixers

Features, applications, specifications, photos and prices for the WM series of waveguide mixers and mixer preamps are contained in a four-page bulletin. RHG Electronics Laboratory, Deer Park, NY

CIRCLE NO. 444

Power transistors

Glass-passivated, triple-diffused power transistors and Darltons are featured in a six-page brochure. International Rectifier, Semiconductor Div., El Segundo, CA

CIRCLE NO. 445

Automatic test equipment

Five major sections of the 54-page ATE catalog are: IC test equipment; transistor and diode test equipment; subassembly test equipment; laser-trimming equipment, and connector products. Letterhead requests only. Teradyne, 183 Essex St., Boston, MA 02111.

INQUIRE DIRECT
New! Model 640 Low Cost* Loader 
Reads 350 Characters per Second

All solid state photo-electronic components. Reads all standard 5, 6, 7 or 8 level tapes. Smooth, quiet, AC drive.

Provides reliable, high speed data entry. Data amplifiers and “character ready” output available for CMOS or TTL interfaces. Fanfold box available.

The Model 640 is the newest addition to the Addmaster line of quality paper tape equipment.

*Only $166–189! (4-49 units; substantial quantity discounts available.)


CIRCLE NUMBER 113

Weston has done it with the new #850! We took this widely used square multiturn trimmer, and by radically improving manufacturing techniques have been able to trim the price without sacrificing quality, performance or uniformity. It can give you an important new competitive edge.

WRITE FOR SPECS AND DETAILED PRICE INFORMATION.

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The new Sony FRC-1402 D provides 4 FM data channels with a frequency response of DC to 625 Hz. S/N ratio has been increased to 50 dB! Remote control is available.

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(213) 644-8689

Sabor corporation

CIRCLE NUMBER 98

Elastomer gaskets

Design and performance data, part descriptions and numbers, and ordering instructions for standard EMI/RFI conductive-elastomer gaskets are contained in a 28-page catalog. Chomerics, Woburn, MA

CIRCLE NO. 490

IC accessories

Descriptive data about IC-interconnection packaging devices and accessories are contained in a 16-page catalog. AMP, Harrisburg, PA

CIRCLE NO. 491

DIP relays

Included in a 16-page DIP-relay catalog is a two-page chart which gives characteristics of the entire line. Magnecraft Electric, Chicago, IL

CIRCLE NO. 492

Microwave products

Rf and microwave silicon planar npn epitaxial transistors, amplifiers and oscillators are described in a 82-page catalog. Avantek, Santa Clara, CA

CIRCLE NO. 493

Optical fibers

Data on optical fibers, fiber cables, optical-fiber laboratory accessories, fiber connectors, related optics and filters, source/detector systems, sources, and R&D needs for optical-fiber investigation are given in a catalog. Math Associates, Great Neck, NY

CIRCLE NO. 494

Multiple outlet strips

Fully illustrated, a 24-page catalog gives descriptions and specifications covering 240 multiple-outlet strips and 15 carriers on wheels. SGL Industries, Westville, NJ

CIRCLE NO. 495

Solid-state keyboards

Sealed solid-state keyboards are reviewed in a 12-page catalog. The illustrated brochure includes mounting dimensions, photographs, electrical data and code and character assignments. Micro Switch, Freeport, IL

CIRCLE NO. 496
YOU WERE HIRED FOR YOUR BRAINS, NOT YOUR BODY.

It's not as silly as it sounds. Because many bright engineers and technicians are still spending their time soldering, desoldering and resoldering. Instead of designing.

Which is pretty silly, considering the waste of talent. Especially when there's a better alternative.

With CSC Proto-Board* solderless breadboards, assembling a circuit is practically as fast as designing one. No special jumpers or patch cords required — all types of components — from complex microprocessors to resistors, capacitors and LED's — connect and interconnect as simply as pushing in a lead... or short lengths of #22-30 solid hookup wire. And circuit changes are done with the same plug-out, plug-in ease. All thanks to rugged, nickel-silver contacts and CSC's superior use-tested design.

Proto-Board breadboards are available in a variety of sizes, from 630 to 3060 solderless tie-points (six to thirty-two 14-pin DIP capacity), at prices from $15.95* (kit) to $79.95. And if you'd like built-in regulated supplies, they're available too, in models priced at $75 and $120.

Before you start your next project, put down your soldering iron and call 203-624-3103 (East Coast) or 415-421-8872 (West Coast) for full specifications and ordering information. Once you do, you'll find yourself soldering less... and more than likely, earning more.

*Manufacturer's suggested list
Prices and specifications subject to change without notice.
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<tbody>
<tr>
<td>High speed</td>
<td></td>
<td>x</td>
</tr>
<tr>
<td>Ultra-low frequency</td>
<td></td>
<td>x</td>
</tr>
<tr>
<td>High freq., moderate gain, linear amplification</td>
<td></td>
<td>x</td>
</tr>
<tr>
<td>High-noise environment, low-speed system</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Constant output impedance</td>
<td>x</td>
<td></td>
</tr>
<tr>
<td>Low freq., high gain, linear amplification</td>
<td>x</td>
<td></td>
</tr>
</tbody>
</table>

Write: RCA Solid State, Box 3200, Somerville, NJ 08876; Sunbury-on-Thames, Middlesex TW16 7HW, England; Ste-Anne-de-Bellevue, Quebec, Canada; Fuji Bldg., Tokyo, Japan.

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